

BESSEY Clamping and Cutting Technology

# Complete catalogue 2024/2025

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# About BESSEY

## Innovation with tradition

In 1889 Max Bessey founded BESSEY & Sohn as a bright steel drawing plant. Since then, BESSEY has continuously expanded the range of products it offers – beginning with the production of manual clamping tools in the mid 1930s. The strength of BESSEY's innovation is underlined by numerous patents. In 1979, with the takeover of Diener shears factory, BESSEY established its cutting technology unit with the already popular Erdi snips.

In 2004 BESSEY & Sohn was spun off into BESSEY Tool GmbH & Co. KG, handling clamping and cutting technology, and BESSEY Präzisionsstahl GmbH, a leading German supplier of high-quality bright and stainless steels. This unique positioning of BESSEY as a producer of tools and precision steels ensures significant advantages in terms of quality. It allows BESSEY to procure its rails and spindles

directly from the in-house drawing plant, giving it precise knowledge of the steel quality that is going into particular components which are subjected to particular high stresses. This is because bright steels are produced and tested at BESSEY Precision Steel with consistently high quality and the utmost precision in cutting-edge facilities.

“To stop improving is to stop being good.” The motto of company founder Max Bessey remains true today, as it will in the future, and is the guiding principle to everything that the company does.



- 1889** Max Bessey founds drawing plant in Stuttgart.
- 1912** Firm continued by nephew Karl Bessey.
- 1926** Company run by Dr. Mayer who significantly expands product range and adds steel grades.
- 1936** Patent granted for a new malleable cast iron screw clamp, beginning BESSEY clamping tool production.
- 1944** Founding of subsidiary to produce clamping tools.
- 1952** Patent granted for a tempered all-steel clamp.
- 1961** Expansion and start of bright steel production.
- 1966** Dr. Mayer is succeeded by his daughter and son who start dynamic phase of development.
- 1971** A further increase in bright steel production with the purchase of Aldinger engineering works. Founding of BESSEY FILS from which BESSEY-SER arose in 1988.
- 1979** Purchase of the Diener shears factory.
- 1983** Consolidation of bright steel production.
- 1985** Expansion and purchase of historic spinning mill. After restoration, tool production begins.
- 1989** BESSEY® celebrates its 100 year jubilee.
- 2003** Purchase of sales partner in the strategically important North American market. 
- 2004** Purchase of the GROSS STABIL TOOL clamping tool brand as part of global growth strategy.
- 2007** Integration of GROSS STABIL TOOL to enhance tool production synergies.
- 2014** BESSEY celebrates 125 years.
- 2020** Carsten Spang becomes managing director of BESSEY Tool and BESSEY Precision Steel

## BESSEY® locations

### German head offices serving Europe and the world

BESSEY Tool GmbH & Co. KG Group are located near Stuttgart, Germany. All production, R&D, along with European admin and sales are located here. The development, manufacture, storage and shipping of clamping and cutting tools takes place a few km north of the main works, in the building of the historic, former Kammgarnspinnerei Bietigheim-Bissingen (spinning mill).

### North American offices serving Canada and the USA.

With offices in both Canada and the USA, the BESSEY Group handles the entire North American market in its capacity as a sales and marketing operation.

## BESSEY means Quality

Precision and durability are at the core of the BESSEY brand. Our tools have always been manufactured from the highest-grade materials. Precision steel rails and spindles are manufactured in our own drawing plant in Germany. All components are tested by experienced technicians and development engineers using ultramodern process control techniques.

## BESSEY means Innovation

“To stop improving is to stop being good.” The motto of our company founder Max Bessey remains true today and is the guiding principle of everything we do. New products and product improvements continue to be developed on a long-term basis from innovative ideas.

## BESSEY means Variety

Thanks to our designers' many years of experience and continuous communication with customers, BESSEY has a firm grasp on how to optimize tool ergonomics and efficiency. The result is clamping and cutting tools true to our guiding principle: “BESSEY. Simply better.” With over 1,600 products, BESSEY now offers a tremendously wide and deep range of items customised to special requirements.

## BESSEY means Service

Reliability, confidence and a sense of responsibility are the backbone of our partnership with the environment and customers. BESSEY has distinguished itself as a service-oriented company.



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Check out our products in action!

Search our YouTube video database at [youtube.com/user/BesseyTools](https://www.youtube.com/user/BesseyTools)

# Premium all-steel bar clamps



Premium all-steel bar clamps from BESSEY® represent the peak of the all-steel bar clamp category. Made in Germany, this series delivers uncompromising quality, patented features, durability and real-world productivity to make it a must-have tool in today's modern workshop.

**1 Patented rail profile**

For greater stability, enhanced clamping force and 20% more clamping force per spindle turn for quicker set-up times (660, 1200, 1800 and 2400 series).

**2 BESSEY MorPad**

Designed to reduce friction at the point of contact, increasing and optimizing clamping force. Using BESSEY product with the MorPad extends tool life and, at full clamping potential.

**3 Hardened spindle**

Heat-treated, high carbon Acme threaded spindle manufactured for high load capacity, durability and spatter resistance.

**4 Size engineered T-Bar**

Ergonomic, high-strength sliding pin T-Bar. BESSEY Grip comes standard with 1800-S/2400S.

**5 Drop forged sliding arm**

U-shaped sliding arm transfers clamping force evenly across the surface of the forged piece improving power transmission and stability for a longer lasting tool.

**C Regular duty clamps, 2400S series**

BESSEY's regular duty all-steel clamps are best sellers. They come with BESSEY's grip handle, patented rail profile, force optimized drop forged arm and the MorPad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
2400S-8	8"	5 1/2"	2800 lbs	6.45 lbs
2400S-12	12"	5 1/2"	2800 lbs	6.80 lbs
2400S-16	16"	5 1/2"	2800 lbs	7.40 lbs
2400S-20	20"	5 1/2"	2800 lbs	8.10 lbs
2400S-24	24"	5 1/2"	2800 lbs	8.80 lbs
2400S-36	36"	5 1/2"	2800 lbs	11.40 lbs
2400S-48	48"	5 1/2"	2800 lbs	12.30 lbs
2400S-60	60"	5 1/2"	2800 lbs	14.25 lbs



**D Heavy duty clamps, 4800S series**

The heavy duty all-steel clamps are perennial favorites for their strength and durability. The spindle has a 19mm hexagonal head to assist in tightening (torque of 70 Nm or less). They come with standard rail profile and the MorPad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
4800S-12	12"	7"	4880 lbs	12.40 lbs
4800S-18	18"	7"	4880 lbs	14.70 lbs
4800S-24	24"	7"	4880 lbs	16.20 lbs
4800S-36	36"	7"	4880 lbs	20.75 lbs
4800S-48	48"	7"	4880 lbs	23.85 lbs
4800S-60	60"	7"	4880 lbs	26.90 lbs



**E Extra heavy duty clamps, 7200S series**

'Robust' would hardly begin to describe these highly capable (and unique to BESSEY®) clamps which are designed for extra heavy industrial applications. The spindle has a 36 mm hexagonal head to assist in tightening (torque of 100 Nm or less). Comes with: Standard rail profile, specially designed MorPad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
7200S-12	12"	8"	7770 lbs	23.10 lbs
7200S-18	18"	8"	7770 lbs	26.85 lbs
7200S-36	36"	8"	7770 lbs	36.45 lbs



**F Extra high pressure clamps, 8500 series**

This clamp has a narrower throat depth which enables a much higher clamping force than a comparably sized clamp with a larger throat depth. Comes with: Standard rail profile, MorPad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
8500HPC-14	14"	4"	8500 lbs	11.65 lbs



**A Light duty clamps, 660-S and 1200-S series**

The light duty all-steel clamps come with BESSEY's patented rail profile, force optimized drop forged arm and a standard replaceable pad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
660-S8	8"	4"	726 lbs	2.05 lbs
660-S12	12"	4"	726 lbs	2.35 lbs
660-S18	18"	4"	726 lbs	2.90 lbs
1200-S8	8"	5 1/2"	1320 lbs	3.75 lbs
1200-S12	12"	5 1/2"	1320 lbs	4.20 lbs
1200-S18	18"	4 3/4"	1320 lbs	4.85 lbs
1200-S24	24"	4 3/4"	1320 lbs	5.30 lbs



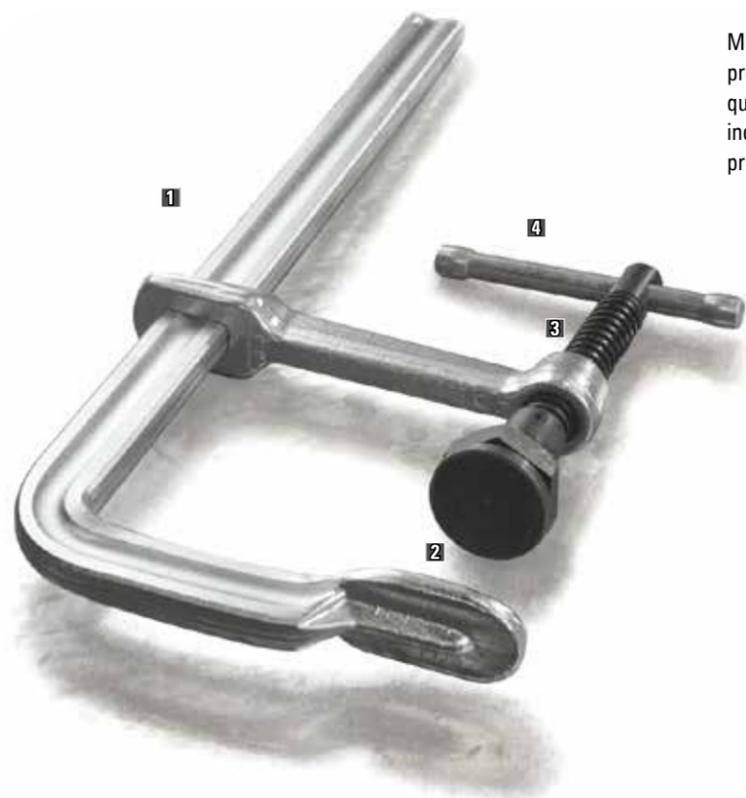
**B Medium duty clamps, 1800-S series**

The medium duty all-steel clamps come with BESSEY's grip handle, patented rail profile, force optimized drop forged arm and the MorPad. Made in Germany.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
1800-S8	8"	4 3/4"	1980 lbs	4.00 lbs
1800-S12	12"	4 3/4"	1980 lbs	4.40 lbs
1800-S18	18"	4 3/4"	1980 lbs	5.30 lbs
1800-S24	24"	4 3/4"	1980 lbs	6.30 lbs



# Traditional all-steel bar clamps



Made in Germany, the Traditional series of clamps offers a unique value proposition to the professional. Its midrange pricing offers the highest quality, robust construction and a traditional rail profile but, does not include the enhanced rail and drop forged arm that is offered with the premium all-steel bar clamp offering.

**1 Traditional rail profile**

The rail profile offers great stability, reliable clamping force and consistent clamping force per spindle turn.

**2 Standard pads and heavy duty pads**

The standard swivel pads and heavy duty pads are proven contact surfaces for the traditional clamps.

**3 Hardened spindle**

The heat-treated, high carbon Acme threaded spindle offers high load capacity, durability and spatter resistance.

**4 Size engineered T-Bar**

The high-strength sliding pin T-Bar is sized according to the clamp's capability.

**C Regular duty all-steel bar clamp, SQ series**

The standard profiled rail and heavy duty pad make this series one of the best all-steel bar clamps in the world. Produced in Germany from cold-drawn German steel. Includes standard rail profile, heavy duty pad.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
SQ-4*	6"	4 3/4"	1330 lbs	2.35 lbs
SQ-8	8"	5 1/2"	2660 lbs	6.00 lbs
SQ-12	12"	5 1/2"	2660 lbs	6.70 lbs
SQ-16	16"	5 1/2"	2660 lbs	7.40 lbs
SQ-20	20"	5 1/2"	2660 lbs	8.10 lbs
SQ-24	24"	5 1/2"	2660 lbs	8.75 lbs

\*SQ-4 has a standard pad.

**D Heavy duty all-steel bar clamp, STB series**

German produced classic profiled rails, hardened spindles (with 19 mm hex head) and sizes up to 36" makes this a real-world solution for heavy duty applications on a tighter budget. Comes with standard rail profile, crimped on swivel pad.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
STB-12	12"	7"	4880 lbs	12.20 lbs
STB-18	18"	7"	4880 lbs	14.70 lbs
STB-24	24"	7"	4880 lbs	16.00 lbs
STB-36	36"	7"	4880 lbs	20.60 lbs

**E classiX light duty, GS series**

A range of clamp sizes and performance characteristics with a field replaceable contact standard pad (see page 5).

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GS12-8K	4"	3 1/4"	550 lbs	1.00 lbs
GS16K	6"	3 1/4"	550 lbs	1.05 lbs
GS20K	8"	4"	880 lbs	1.90 lbs
GS16-12K	6"	4 3/4"	1000 lbs	2.35 lbs
GS25K	10"	4 3/4"	1000 lbs	2.65 lbs
GS30K	12"	5 1/2"	1200 lbs	3.95 lbs
GS60K	24"	4 3/4"	1200 lbs	5.25 lbs

**F classiX - medium duty, GSL series**

Designed for heavier applications, the classiX® line with heavy duty pads comes with classic rail profiles and a range of clamp openings that will meet most day to day needs.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GSL30	12"	4 3/4"	1880 lbs	5.00 lbs
GSL60	24"	4 3/4"	1880 lbs	6.30 lbs

**G classiX - regular duty, GSM series**

With even more clamping force, heavy duty pad and classic rail profile, plus a range of clamp openings that will meet most day to day needs.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GSM20	7 1/2"	4 3/4"	2660 lbs	5.20 lbs
GSM25	9"	5 1/2"	2660 lbs	5.75 lbs
GSM30	12"	5 1/2"	2660 lbs	6.35 lbs
GSM40	16"	5 1/2"	2660 lbs	6.70 lbs
GSM50	20"	5 1/2"	2660 lbs	7.40 lbs
GSM60	24"	5 1/2"	2660 lbs	8.10 lbs



**A Light duty, MMS series**

Sometimes the right tool has nothing to do with size. The MMS clamps are easy to use, quick to adjust and offer great value. At 400 lbs of clamping force they offer a high level of performance. Comes with standard rail profile, standard crimped on swivel pads.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
MMS-4	4"	2 1/4"	400 lbs	0.60 lbs
MMS-8	8"	2 1/4"	400 lbs	0.75 lbs
MMS-12	12"	2 1/4"	400 lbs	0.85 lbs

**B Medium duty all-steel bar clamp, SGL series**

The standard profile rail and heavy duty pad of this series make it one of the best all-steel bar clamps in the world. Produced in Germany from cold-drawn German steel – like the rest of the Premium and Traditional series. Includes standard rail profile, heavy duty pad.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
SGL-8	8"	4 3/4"	1800 lbs	4.00 lbs
SGL-12	12"	4 3/4"	1800 lbs	4.75 lbs
SGL-18	18"	4 3/4"	1800 lbs	5.85 lbs
SGL-24	24"	4 3/4"	1800 lbs	6.35 lbs

# Specialty all-steel clamps



Pivot handle clamps delivers extra flexibility from the already uncompromising all steel bar clamp offering from BESSEY®.

The 2K ergonomic handle can be swiveled 90° for extra tightening and rotated 360° to access tight work areas.

**1 Composite swivel handle**

Less user effort is required as the 2-component handle can be swiveled 90° for additional leverage and tightening. The ability to rotate the handle 360° makes accessing challenging spaces easier.

**2 Hardened spindle**

Heat-treated, high carbon Acme threaded spindle manufactured for high load capacity, durability and spatter resistance.

**3 Drop forged sliding arm**

U-shaped sliding arm transfers clamping force evenly across the surface of the forged piece improving power transmission and stability for a longer lasting tool.

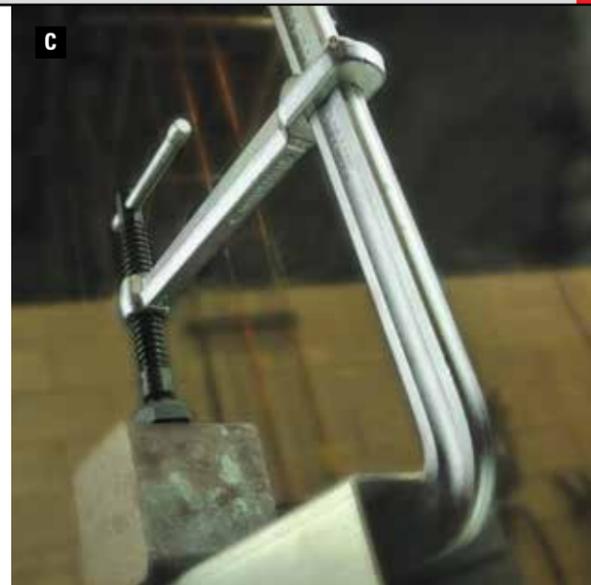
**4 Patented rail profile**

For greater stability, enhanced clamping and 20% more clamping force per spindle turn for quicker set-up times.

**C Regular duty, deep throat version, DT2400 series**

This series has an extended throat depth of 8 In for that extra reach that is sometimes needed. Comes with: Standard rail profile, MorPad, ergonomic BESSEY grip.

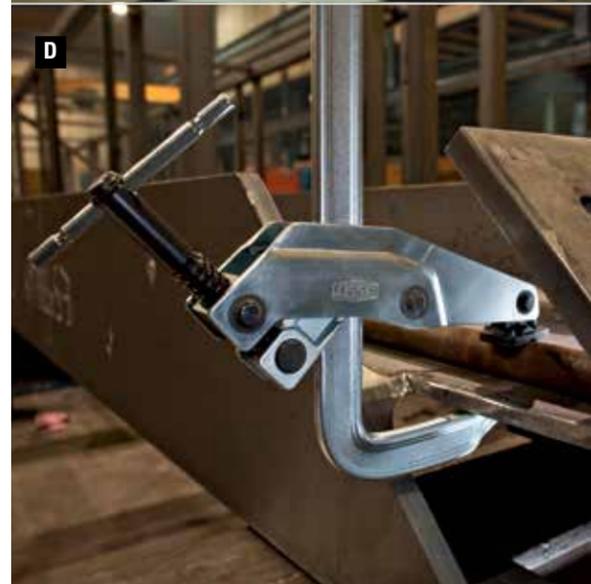
	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
DT2400-12	12"	8"	1770 lbs	7.50 lbs
DT2400-24	24"	8"	1770 lbs	9.60 lbs



**D Claw clamp, CL**

A welder's versatile clamp or spreader. The spindle mechanism is on the back side of the sliding arm so that it is out of the work area. The V-grooved pressure plate is made of high grade cast iron and swivels up to 30°. Jaw reverses to act as a spreader.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
CL24	24"	4 3/4"	1775 lbs	7.10 lbs
CLSSHOE				0.75 lbs
3101590	Replacement arm			



**A Pivot handle clamp, GZ**

Premium all-steel clamp with composite swivel handle. Clamp in areas where access is challenging, by folding the handle 90° or rotating it 360°.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GZ25PH	10"	4 3/4"	1100 lbs	3.12
GZ30-12PH	12"	4 3/4"	1100 lbs	3.30
GZ40-12PH	16"	4 3/4"	1100 lbs	3.72
GZ50-12PH	20"	4 3/4"	1100 lbs	3.98
GZ60-12PH	24"	4 3/4"	1100 lbs	4.38
3101958	Replacement handle (handle, pad, cap)			



**B Step-over clamps, J series**

The J Series clamps are a total lifesaver in the workshop! Not everything in the shop is flat and this clamp offers a solution to clear obstructions and maintain clamping pressure.

NOTE: J18-8 comes with a standard pad and T-Bar  
2400J-12 comes with BESSEY MorPad, T-Bar and ergonomic grip  
4800J-20 is offered with BESSEY MorPad and T-Bar

	Clamping Capacity	Throat Depth	Clamping Force	Rail Step-Over Up to	Approx. Weight
J18-8	10"	4 3/4"	880 lbs	2 1/4"	3.20 lbs
2400J-12	12"	5 1/2"	2660 lbs	4"	8.00 lbs
4800J-20	20"	7"	4880 lbs	6"	17.35 lbs

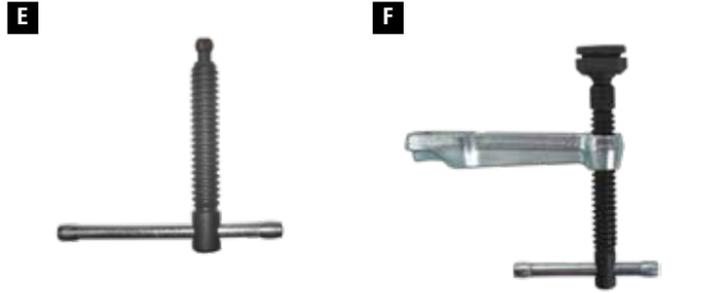
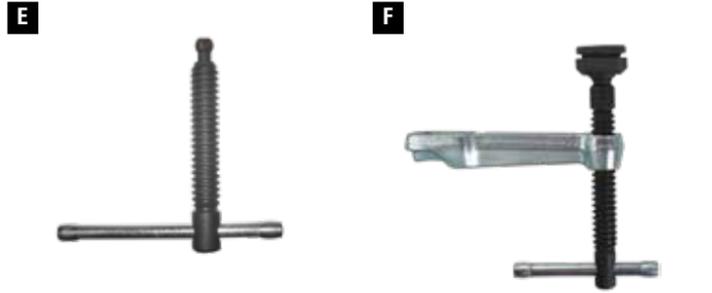
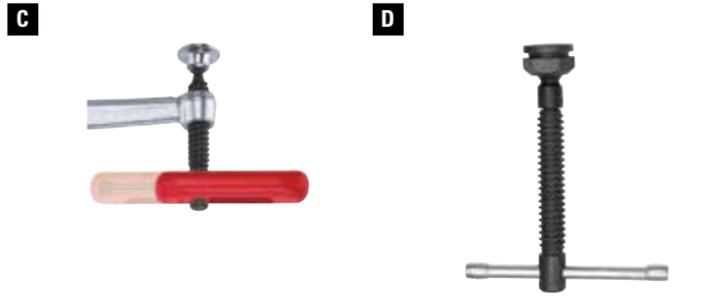
**E OMEGA bend clamps, RSC series**

Thanks to the patented OMEGA bend this clamp maintains its positive clamping pressure longer under heavy vibration than a conventional clamp. It is durable, lightweight and easy to use.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
RSC-8	8"	4"	770 lbs	1.90 lbs
RSC-12	12"	5 1/2"	1100 lbs	4.05 lbs
RSC-18	18"	4 3/4"	1100 lbs	4.90 lbs
RSC-24	24"	4 3/4"	1100 lbs	5.40 lbs



# Spare parts for all-steel clamps



## A MorPad Heavy duty pad

- 3100736 12/18/24/4800, SGL, SQ, STB, GSL and GSM, SLV, GSV
- 3101192 Rough face - 12/18/24/4800, SGL, SQ, GSL & GSM, SLV/GSV
- 3101193 V Groove - 12/18/24/4800, SGL, SQ, GSL & GSM, SLV/GSV
- 3100737 7200S

## B Standard pad

- 3101339 MMS (4 pc) (must be crimped on)
- 3101180 GS16K, GS12-8K (4 pc)
- 3101183 RSC-8, 660S, J18, GS16-12K, GS25K, GS20K, SQ-4, TW/V16, GZ Pivot handle (4 pc)
- 3101188 1200, RSC-12, 18 & 24, SQ, SG30VAD, GS30K, GS60K, TW/V28 (4 pc)

## C Grip handles

- 3006727 RSC-8, 660S, SQ-4
- 3006786 RSC-12, 18 & 24, 1200, 1800-S, 2400S, SQ, SGL, SG30VAD DT2400

## D Complete spindle assembly

- 3100398 1200/1800, SGL, SLV screw spindle (.700" Dia.)
- 3100399 2400, SQ, GSL, GSM, GSV spindle (.775" Dia.)
- 3100400 4800/8500, STB spindle (.850" Dia.)
- 3100401 7200 Spindle (.925" Dia.)

## E Spindle/handle assembly

- 3101795 GS12-8K, GS16, GS16K, RSC-8
- 3101796 GS16-12K, GS20K, GS25K, 660S, J18, SQ-4
- 3101797 GS30K, 1200S, RSC-12/18/24, GS60K, SGL

## F Sliding arm complete

	Compatible with	Standard Pad	Throat Depth
3101441	660 Series	*	4"
3101447	1200 Series (5 1/2" throat)	*	5 1/2"
3101450	1200 Series (4 3/4" throat)	*	4 3/4"
3101521	1800S Series	*	4 3/4"
3101407	2400S Series	*	5 1/2"
3101330	2400J-12, GSM and SQ Series	*	5 1/2"
3101331	DT2400 Series	*	8"
3101332	STB and 4800 Series	*	7"
3101798	7200S Series	*	8"
3101882	8500HPC Series	*	4"
3101800	GS20K, RSC-8	*	4"
3101801	SQ-4, J18, GS25K, GS16-12K	*	4 3/4"
3101802	1200S-12, GS30K, RSC-12	*	5 1/2"
3101803	1200S-8, GS60K, RSC-18/24	*	4 3/4"
3101804	SGL, GSL	*	4 3/4"

\*Includes standard pad.

## G Variable angle device

- VAD Fits up to 2400 series, SQ, SLV, GSV

## H Wedges

- 3101788 For 7200S
- 3005122 For 8500HPC
- 3100579 Nut and lock ring, 7200S

# Welding angle clamps

# Clamping angles and miters



BESSEY® metal angle clamps are specifically designed to hold demanding welding or steel fabrication settings. Tough and versatile, these tools simplify the work process.

### 1 Right angle clamping

The angle clamps have been developed for a wide range of applications but, most especially for aligning materials at 90 degrees for welding.

### 2 Work pieces of different thickness

The copper spindle passes through an articulated bearing that then attaches to a swivel based face. In use, the jaw face will automatically adjust to different thickness work pieces to align them at a 90 degree angle.

### 3 Open work area

Allows passage of T-joints for easy access to final fastening.

### 4 Stable and solid

High quality cast-iron construction with wide bases and broad hold down areas to fasten the angle clamp safely.



## A Angle clamps, WSM

Joining two pieces of metal at a 90 degree angle has never been easier thanks to the BESSEY® angle clamp. Let the clamp do the work while you do the welding. Even pieces of different thicknesses are no match for this clamp.

	Capacity for both sides	Jaw Height	Max. Passage for Mitres	Approx. Weight
WSM-9	7"	1 3/8"	3 1/2"	8.00 lbs
WSM-12	9 1/2"	2 3/8"	4 3/4"	16.10 lbs

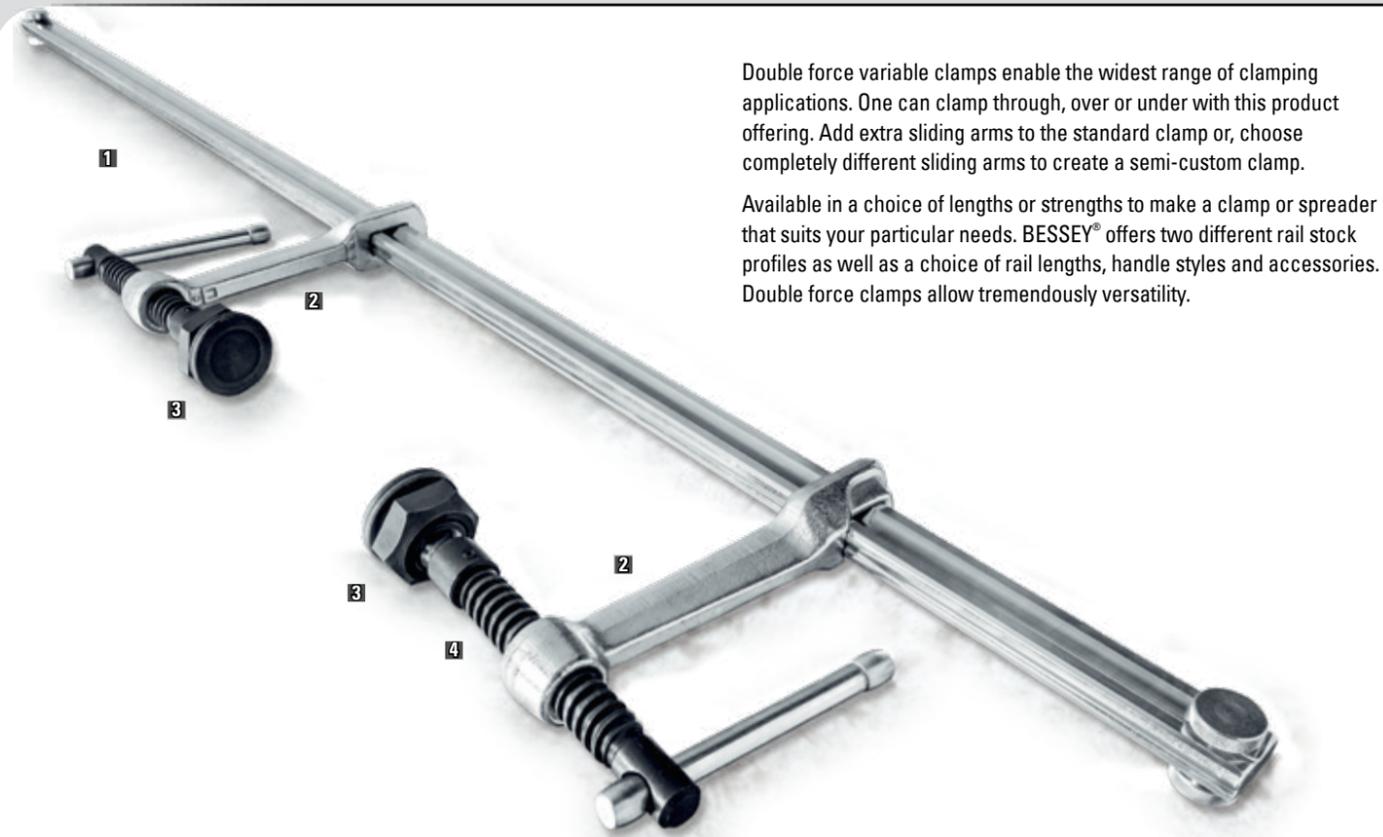


Check out WSM Welders' angle clamps in action!

Please reference our YouTube videos showing BESSEY products in action.

Search our video database at [youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)

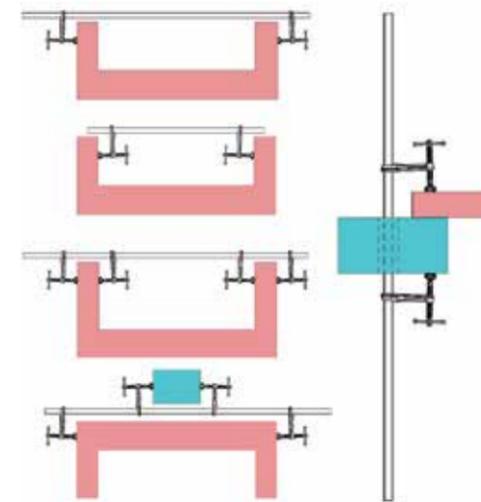
# Double force variable clamps



Double force variable clamps enable the widest range of clamping applications. One can clamp through, over or under with this product offering. Add extra sliding arms to the standard clamp or, choose completely different sliding arms to create a semi-custom clamp.

Available in a choice of lengths or strengths to make a clamp or spreader that suits your particular needs. BESSEY® offers two different rail stock profiles as well as a choice of rail lengths, handle styles and accessories. Double force clamps allow tremendously versatility.

- 1 End fastenings can be loosened without tools**  
Both ends can be loosened without tools enabling rapid changeover of the sliding arms for spreading tasks. Replace the sliding arms or add additional sliding arms easily.
- 2 Interchangeable sliding arms**  
Made from forged tempered steel the sliding arms offer a high level of security as the linear transfer of forces can withstand large loads. Replace with other sliding arm variants to suit the application, or supplement with others.
- 3 BESSEY® heavy duty MorPad**  
Heavy duty MorPad is designed to reduce friction at the point of contact; which can lower applied clamping force. Longer service life due to the heat-resistant pressure plate with sintered steel insert, which can be tilted up to 35°.
- 4 Tempered spindle**  
Sturdy Acme spindle is wear-resistant, considerably increasing its durability.



### A Double force all-steel clamps – Complete Set Options

- Tipping is prevented through central positioning on the workpiece
- Long service life thanks to special heat resistant pressure plate with sintered steel insert, can be tilted by up to 35°
- Clamp can be fed through an opening in the workpiece/component

	Suitable for	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>SLV40M</b>	SLV	16"	4 3/4"	1,450 lbs	6.85 lbs
<b>SLV100M</b>	SLV	39 1/2"	4 3/4"	1,450 lbs	10.50 lbs
<b>SLV150M</b>	SLV	60"	4 3/4"	1,450 lbs	13.13 lbs
<b>SLV200M</b>	SLV	79"	4 3/4"	1,450 lbs	15.73 lbs
<b>GSV300M</b>	GSV	118"	5 1/2"	2,000 lbs	28.60 lbs

### B Rails for Sliding Arms

Create your own custom clamp by first choosing a rail style and length, then adding the desired clamp surfaces (see C and D).

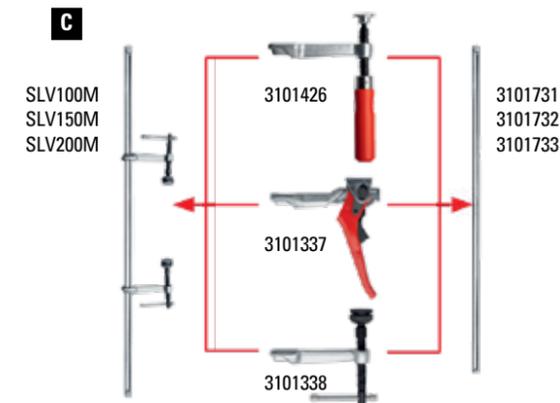
- Cold drawn and galvanised
- End fastenings – on both ends – can be loosened without tools for rapid changeover

	Suitable for	Length	Approx. Weight
<b>3101731</b>	SLV	47"	6.28 lbs
<b>3101732</b>	SLV	67"	8.92 lbs
<b>3101733</b>	SLV	87"	11.57 lbs
<b>3101612</b>	GSV	130"	23.00 lbs

### C Complete sliding arm for SLV sizes

- Three different grip variants/designs with different throats depths
- Suitable for all SLV size rails with 27 mm x 13 mm rail

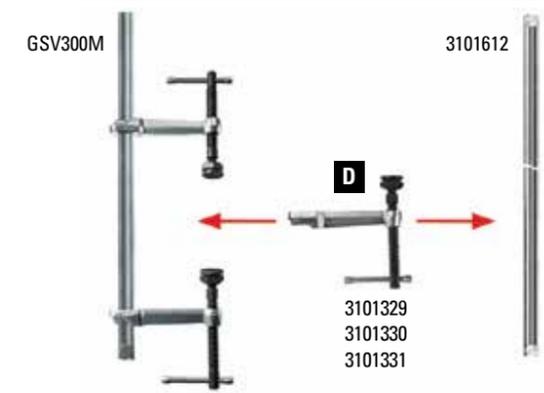
	Description	Throat Depth	Approx. Weight
<b>3101426</b>	Wooden handle	4 3/4"	1.60 lbs
<b>3101337</b>	Lever handle	4 3/4"	2.40 lbs
<b>3101338</b>	T-Bar	4 3/4"	1.80 lbs



### D Complete sliding arm for GSV sizes

- One arm design with three throat depths
- Suitable for GSV size rails with rail profile 30 mm x 15 mm
- T-Bar includes high-performance pressure plate with sintered steel insert

	Throat Depth	Approx. Weight
<b>3101329</b>	4 3/4"	2.50 lbs
<b>3101330</b>	5 1/2"	2.70 lbs
<b>3101331</b>	7 1/2"	3.10 lbs



### E MorPads

- 3100736** Smooth face (standard) - SLV or GSV Series
- 3101192** Rough face - SLV or GSV Series
- 3101193** V Groove - SLV or GSV Series



### F Complete spindle assembly

- 3100398** SLV Spindle (.700" Dia.)
- 3100399** GSV Spindle (.775" Dia.)
- 3101782** End fastener set, SLV / GSV rail



### G Variable angle device

VAD Fits SLV and GSV



# Parallel bar clamp



## K Body REVO™ REVOLUTION

The best parallel clamp in the world with the features you want!



### Well thought out

- Ergonomically formed 2-component handle with steel socket for applying force with a hex key or driver when desired (max. torque 17 Nm).



### Powerful with simple set up and operation

- Secure nominal clamping force up to 1700 lbs.
- Operating jaw stays where you put it for easy set up. Position where you like and apply clamping force.



### Precise and gentle

- Workpieces with sensitive surfaces can be clamped and spread, parallel to each other.
- Workpiece supports also prevent the workpiece from coming into contact with the rail.



### Cold drawn steel rail bar

- Produced and tested to maintain consistently high quality and the utmost precision in cutting-edge facilities.



### Large clamping surfaces

- Large surface areas distribute high clamping force evenly.
- Three removable pressure caps that are repellent to glue, and resistant to paint and grease solvents.



### Vario K Body

- Vario K Body offers a unique moveable "fixed" jaw. This allows more effective balance of workpieces during set-up, and enables custom clamping set up.

The BESSEY parallel clamp has been a trusted fixture in many shops for decades because of its reliability and quality. Each successive generation of K Body builds upon the previous generation's strengths and the REVOLUTION is no different!

With secure clamping up to 1700 lbs, the new K Body REVOLUTION (KRE) is designed to clamp at a nominal 90 degrees to the rail with large clamping surfaces. The ergonomic two part handle includes a steel socket that allows one to apply clamping force using a hex key. While this helpful feature was designed for ease of clamping, it does allow one to provide more clamping force and is particularly helpful for those with wrist strength issues.

The operating jaw has undergone some evolutionary changes as well. Position it where you want and start clamping. The easy set up allows one to position the operating jaw where you want and, it will stay put during set up. Three removable pressure caps allow for easy cleaning and, the two work piece supports prevent the work piece from contacting the rail. A removable end clip allows tool-free set-up for spreading.



### A K Body REVOLUTION, KRE

The BESSEY fixed jaw parallel clamps are class-leading examples of BESSEY's commitment to continuous improvement. Powerful 90 degree (nominal), no-slip clamping rated at a nominal 1700 lbs of everyday clamping force. This clamp can be quickly and easily set up for clamping or spreading without the use of secondary tools. Ideal for precision cabinetry, heavy duty laminations and robust general clamping. Ships as a 2-pack.

**MORE than a clamp...** part of a comprehensive clamping concept. REVO and Vario REVO are made even more versatile with innovative accessories (see page 9).

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight	Spreading Capacity
KRE3512	12"	3 3/4"	1700 lbs	4.76 lbs	10 1/2" – 15 5/8"
KRE3518	18"	3 3/4"	1700 lbs	5.40 lbs	10 1/2" – 21 1/2"
KRE3524	24"	3 3/4"	1700 lbs	6.06 lbs	10 1/2" – 28 3/4"
KRE3531	31"	3 3/4"	1700 lbs	6.86 lbs	10 1/2" – 36 1/2"
KRE3540	40"	3 3/4"	1700 lbs	7.61 lbs	10 1/2" – 44 1/2"
KRE3550	50"	3 3/4"	1700 lbs	8.51 lbs	10 1/2" – 52 1/2"
KRE3560	60"	3 3/4"	1700 lbs	9.46 lbs	10 1/2" – 63 3/4"
KRE3582	82"	3 3/4"	1700 lbs	11.66 lbs	10 1/2" – 77 1/2"
KRE3598	98"	3 3/4"	1700 lbs	13.21 lbs	10 1/2" – 101 1/2"

### B Vario K Body REVOLUTION, KREV Clamping System

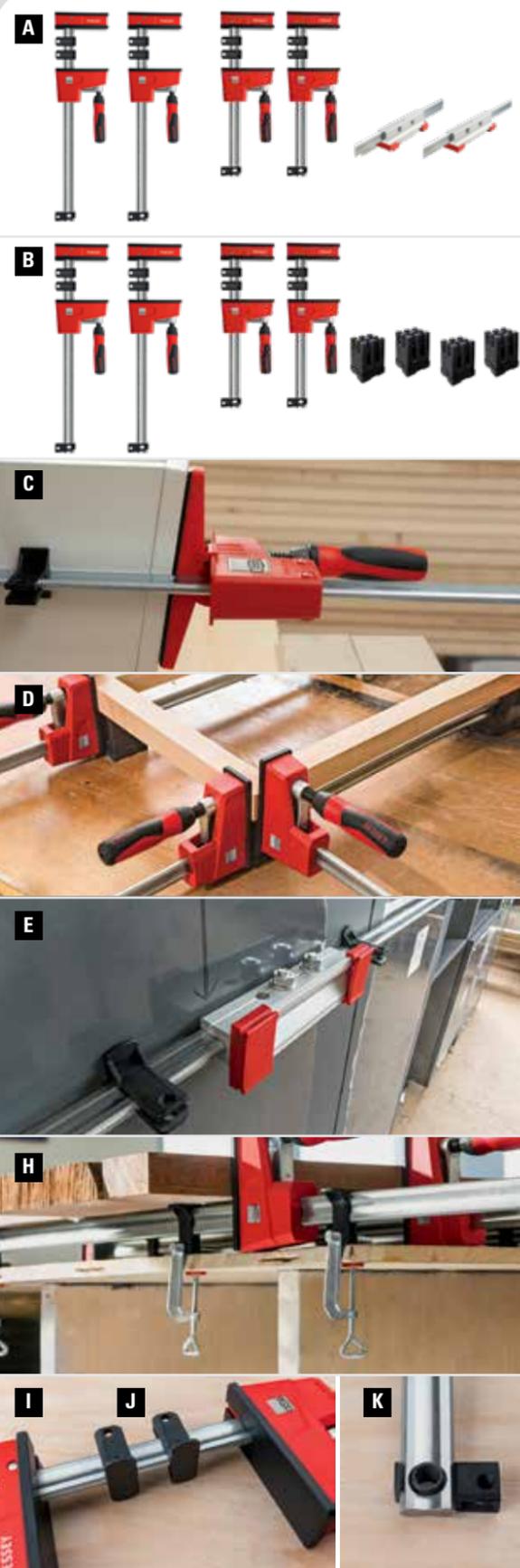
The BESSEY Vario version has all the same great features as the K Body REVOLUTION...PLUS...the "fixed" jaw can be moved along the bar. This subtle difference allows for a whole range of game-changing applications. Make the clamp longer by connecting them with a KBX20 accessory, add an operating jaw (KRE-J2K) or fixed jaw accessory (KRE-VO) and tackle multiple clamping jobs at the same time. You can add angle adaptors (KR-AS) for tapered parts or, attach the clamping system to a table top for more stability using the TK-6. Imagine the possibilities!

**MORE than a clamp...** part of a comprehensive clamping concept. REVO and Vario REVO are made even more versatile with these innovative accessories (see page 9).

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight	Spreading Capacity
KREV40	40"	3 3/4"	1700 lbs	8.48 lbs	10 1/2" – 44"
KREV60	60"	3 3/4"	1700 lbs	9.35 lbs	10 1/2" – 63"



# Parallel bar clamp



### A K Body REVO™ extender kits

24"/40" set, or 24"/50" set.

	Includes	Approx. Weight
<b>KREX2440</b>	2 x KRE3524 (24" K Body REVO) 2 x KRE3540 (40" K Body REVO) 2 x KBX20 (K Body extenders)	38.04 lbs
<b>KREX2450</b>	2 x KRE3524 (24" K Body REVO) 2 x KRE3550 (50" K Body REVO) 2 x KBX20 (K Body extenders)	40.46 lbs

### B K Body REVO™ framing kits

24"/40" set, or 24"/50" set.

	Includes	Approx. Weight
<b>KREK2440</b>	2 x KRE3524 (24" K Body REVO) 2 x KRE3540 (40" K Body REVO) 1 set KP blocks (4 blocks/set)	36.20 lbs
<b>KREK2450</b>	2 x KRE3524 (24" K Body REVO) 2 x KRE3550 (50" K Body REVO) 1 set KP blocks (4 blocks/set)	38.62 lbs

### C K Body tilting adapter KR-AS

Soft faced tilting pads attach to the clamping jaws. Adjustable within a tilting range of -15 or +15. Ideal for glue-ups that are not 90 degrees. Soft, gripping surfaces, bevelled surface. 2/set.

### D K Body framing set KP

Set of four 90 degrees clamping blocks for framing work. The clamping pressure can be set separately for each corner. Ideal for pictures, drawers and doors. 4/set.

### E K Body extender KBX20

Two becomes one: with the easy-to-use extension made of sturdy aluminum the clamping width can be increased by joining two clamps. 1/set. Suitable for all K Body REVO versions.

### F K Body variable jaw KRE-VO

Suitable for all BESSEY K Body REVO parallel clamps KREV, KRE, KRV and KR. Add an extra one for multiple set-ups.

### G K Body operating jaw, KRE-J2K

Suitable for all BESSEY K Body REVO parallel clamps KREV, KRE, KRV and KR. Add an extra operating jaw for multiple glue ups.

### H Table clamp TK-6

For KR, KRV, KRE and KREV. Securely attaches the clamp to the work surface. For creating a more "fixed" clamping system. 2/set.

### I K Body jaw pads, KR-JP

For KR, KRV, KRE and KREV. Replacement jaw pads, 2 jaw pads/set.

### J K Body rail protection pieces, KRE-RPP

For KR, KRV, KRE and KREV. Replacement rail protection pieces, 2/set.

### K K Body end clip, KRE-EC

For KR, KRV, KRE and KREV. Replacement rail end, 1/set.

# Parallel and case clamps

Although lighter than the K Body® REVO™, this version of a parallel clamp is comparable in strength to most other parallel clamps on the market. Great value!

### 1 Large clamping surface with jaw protection pads

Three large removable (for cleaning or replacement) pressure caps are resistant to glue, paint and solvents.

### 2 Wood handle

Ergonomically shaped.

### 3 Rail protection pieces

Pieces work to isolate and elevate the workpiece from the rail.

### 4 Removable end-clip

End-clip ensures clamp sits parallel to work surface. Removable to reverse sliding arm for use as spreader.



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### A K Body REVO™ JR parallel clamps

The new K Body REVO JR is a mid-sized version of what makes the full-sized REVO parallel clamp so great. Parallel jaws (nominal), good power and a lighter relative weight, combined with a very competitive price point.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>KRJR-12</b>	12"	3 1/4"	900 lbs	2.86 lbs
<b>KRJR-18</b>	18"	3 1/4"	900 lbs	3.16 lbs
<b>KRJR-24</b>	24"	3 1/4"	900 lbs	3.40 lbs
<b>KRJR-36</b>	36"	3 1/4"	900 lbs	4.21 lbs
<b>KRJR-50</b>	50"	3 1/4"	900 lbs	4.91 lbs

### B UniKlump case clamp

This light duty universal case clamp is an ideal tool for many jobs around the shop. Clamping pressures are spread over a wider surface area and are gentle on delicate work surfaces. The light weight means less fatigue during glue-ups. Removable end clip for conversion to a spreader.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>UK3.006</b>	6"	3 1/8"	330 lbs	1.36 lbs
<b>UK3.012</b>	12"	3 1/8"	330 lbs	1.59 lbs
<b>UK3.024</b>	24"	3 1/8"	330 lbs	2.04 lbs



# Woodworking clamps and cast jaw bar clamps



The original BESSEY® malleable cast iron bar clamp is available in two designs. Either with the tried-and-true wooden handle, or the modern BESSEY 2K handle. The high quality 2K composite handle with comfort insert allows you to complete tasks more effectively and with less hand fatigue.

**1 Integrated anti-slip system**

Maximum safety is available with the integrated anti-slip system. A set screw is molded into the sliding arm and interlocks with the serration on the rail.

**2 Reinforced jaw and sliding arm**

Corrugated malleable cast iron fixed jaw and sliding arm generate powerful, rigid clamping.

**3 High quality profiled rail**

The BESSEY profiled rail from our own German steel plant has been optimized for clamps. The profile acts against torsional forces.

**4 BESSEY smooth running spindle**

Smooth running spindle with Acme thread allows for more clamping with less effort. Replaceable pressure plates.

**5 BESSEY comfort handle**

The TG series offers both the tried-and-true wooden handle or 2K composite handle with comfort insert.

**C TG, TGJ & TGK with 2K handle**

BESSEY® TG Series of malleable cast bar clamps are a trusted workshop staple. Key features include ergonomic composite handles for a secure grip, high-quality profiled steel, an anti-slip system and a hardened, smooth-running spindle that comes standard with an ACME thread to provide more clamping with less cranking. TG series clamps are made in Germany of European steel and are held to the highest clamping quality standards.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>Light duty</b>				
TGJ2.506+2K	6"	2 1/2"	600 lbs	1.45 lbs
TGJ2.512+2K	12"	2 1/2"	600 lbs	1.80 lbs
TGJ2.518+2K	18"	2 1/2"	600 lbs	2.15 lbs
TGJ2.524+2K	24"	2 1/2"	600 lbs	2.50 lbs
TGJ2.530+2K	30"	2 1/2"	600 lbs	2.90 lbs
TGJ2.536+2K	36"	2 1/2"	600 lbs	3.25 lbs
TG4.008+2K	8"	4"	880 lbs	2.35 lbs
TG4.012+2K	12"	4"	880 lbs	2.62 lbs
TG4.016+2K	16"	4"	880 lbs	2.90 lbs
TG4.024+2K	24"	4"	880 lbs	3.48 lbs

**Medium duty**

TG4.512+2K	12"	4 1/2"	1000 lbs	3.55 lbs
TG4.518+2K	18"	4 1/2"	1000 lbs	4.30 lbs
TG4.524+2K	24"	4 1/2"	1000 lbs	4.65 lbs
TG4.530+2K	30"	4 1/2"	1000 lbs	5.40 lbs
TG4.540+2K	40"	4 1/2"	1000 lbs	6.23 lbs
TG5.512+2K	12"	5 1/2"	1320 lbs	4.85 lbs
TG5.518+2K	18"	5 1/2"	1320 lbs	5.80 lbs
TG5.524+2K	24"	5 1/2"	1320 lbs	6.25 lbs
TG7.016+2K	16"	7"	1320 lbs	5.95 lbs
TG7.024+2K	24"	7"	1320 lbs	7.00 lbs
TG7.048+2K	48"	7"	1320 lbs	9.65 lbs

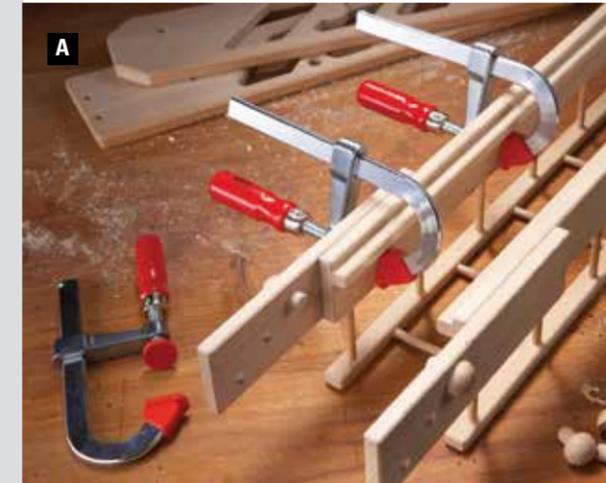
**Heavy duty**

TGK4.516+2K	16"	4 1/2"	1540 lbs	5.80 lbs
TGK4.524+2K	24"	4 1/2"	1540 lbs	6.75 lbs
TGK4.540+2K	40"	4 1/2"	1540 lbs	9.05 lbs
TGK4.550+2K	50"	4 1/2"	1540 lbs	10.65 lbs
TGK4.579+2K	79"	4 1/2"	1540 lbs	14.65 lbs

**D Malleable cast, TC, with flat rail**

Flat rails are an economical alternative - stable solid flat rail with serration. German quality at an appealing price for industrial application. Comes with ergonomically shaped wood handle, standard pad, and plastic cap.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
TC4.008	8"	4"	800 lbs	2.85 lbs
TC4.512	12"	4 1/2"	950 lbs	3.36 lbs
TC5.512	12"	5 1/2"	1200 lbs	4.85 lbs
TC7.016	16"	7"	1200 lbs	5.95 lbs
TGRC80S14	31"	5 1/2"	1200 lbs	7.55 lbs
TGRC100S14	39"	5 1/2"	1200 lbs	8.32 lbs
TGRC150S14	59"	5 1/2"	1200 lbs	11.11 lbs



**A Light duty, zinc die cast bar clamp, LM series**

Small, light weight and made of quality durable material.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>Step-over U shape</b> clamps over small obstructions and apply the clamping force where you need it. Comes with two plastic pressure caps				
LMU2.004	4"	2"	330 lbs	0.50 lbs
LMU2.006	6"	2"	330 lbs	0.60 lbs
LMU2.008	8"	2"	330 lbs	0.65 lbs
<b>Zinc die cast</b> clamping arms are powder coated to prevent chemical corrosion. Comes with a plastic cap on pressure pad				
LM2.004	4"	2"	330 lbs	0.55 lbs
LM2.006	6"	2"	330 lbs	0.60 lbs
LM2.008	8"	2"	330 lbs	0.70 lbs
LM2.012	12"	2"	330 lbs	0.80 lbs

**B Light duty TGJ, with wood handle**

Hourglass rail profile resists flex. A tough tool built with the quality you expect from BESSEY. Includes tried-and-true wooden handle.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
TGJ2.506	6"	2 1/2"	600 lbs	1.45 lbs
TGJ2.512	12"	2 1/2"	600 lbs	1.80 lbs
TGJ2.518	18"	2 1/2"	600 lbs	2.15 lbs
TGJ2.524	24"	2 1/2"	600 lbs	2.50 lbs
TGJ2.530	30"	2 1/2"	600 lbs	2.90 lbs
TGJ2.536	36"	2 1/2"	600 lbs	3.25 lbs



# Woodworking clamps and cast jaw bar clamps



# SuperGrips™



**E Deep reach, CDS, with flat rail**  
Need some extra reach? The CDS offers a throat depth of up to 20" when you need that extra deep reach. The large flat rail is serrated to prevent slipping. Comes with: Flat rail profile, standard pad, and plastic cap.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>CDS24-10WP</b>	24"	10"	1550 lbs	11.05 lbs
<b>CDS24-12WP</b>	24"	12"	1550 lbs	13.90 lbs
<b>CDS24-20WP</b>	24"	20"	990 lbs	20.15 lbs



**F Malleable cast, ground clamp**  
Quick action bar clamp that can also double as a grounding clamp for versatile work across applications. The TP-1K comes with a standard pad and a 10.5 mm grounding connection hole in the fixed jaw.

	Clamping Capacity	Throat Depth	Amps	Approx. Weight
<b>TP-1K</b>	6"	3 1/8"	400	1.65 lbs



**G Plastic replacement caps**  
Swivel pad and fixed jaw pad set fits all TG, TC and CDS clamps.  
**3101392** TGJ2.5 (10/set)  
**3101394** TG4.0, TC4.0 (10/set)  
**3101395** TG4.5, TC4.5 (10/set)  
**3101396** TGK, TG5.5, TG7.0, TGRC, TC5.5, TC7.0, CDS (10/set)



**H Standard pad**  
Fits all TG, TC and CDS clamps. Replacement jaw pads, 2 jaw pads/set.  
**3101180** TGJ2.5 (4 sets)  
**3101183** TG4.0, TG4.5, TC4.0, TC4.5 (4 sets), GZ Pivot handle  
**3101188** TG5.5, TG7.0, TGK4.5, TGRC, TC5.5, TC7.0, CDS (8 pcs)

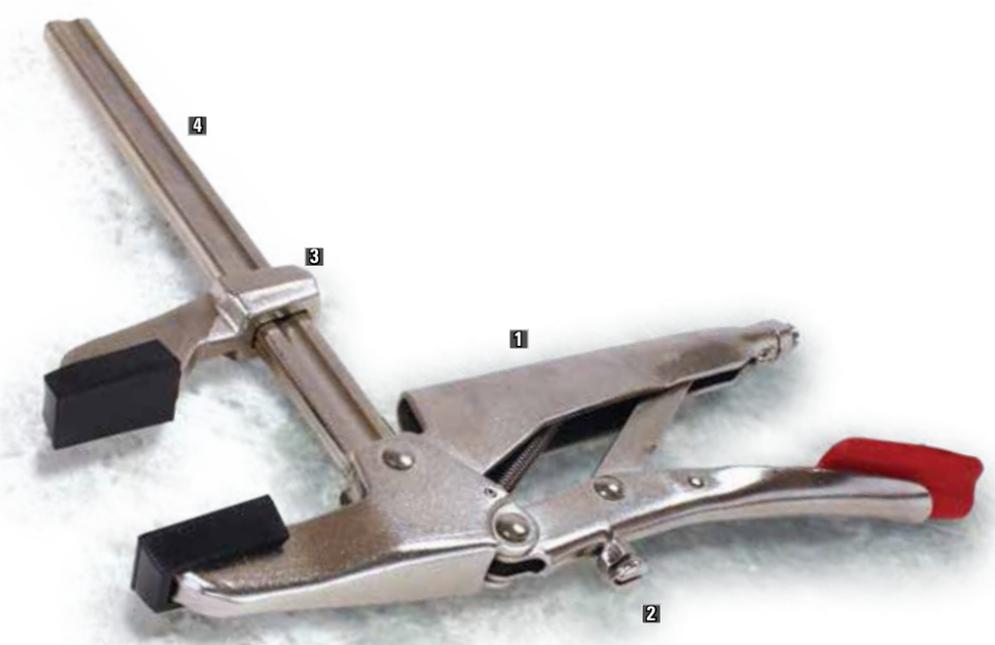


**I 2K Handle with pad**  
Fits all TG, TC and CDS clamps. 2K replacement handle.  
**3101179** TGJ (1 pc)  
**3101182** TG4, TC4.0 (1 pc)  
**3101186** TG4.5, TC4.5 (1 pc)  
**3101187** TG5.5, TG7, TGK, TGRC, CDS (1 pc)



**J BESSEY accessory bag**  
Heavy duty construction. Multiple pockets for tool storage. Heavy duty zippers. Waterproof base.  
**BTB20**

Lock it into place with a BESSEY® SuperGrip™ plier. Let the clamp do the holding while you do the work. Adjustable in so many ways, a must have in your shop!



- 1 Adjustable top handle**  
Adjustable screw/lock nut (on top handle) adjusts clamping force.
- 2 Adjustable bottom handle**  
Adjustable screw/lock nut (on lower lever) adjusts jaw angle (up to 7°) for clamping tapered parts.
- 3 Adjustable sliding arm**  
An adjustable jaw for more precise clamping at the point where you need it.
- 4 Sturdy rail**  
Cold drawn, profiled steel rail.

**A SuperGrips™ with profiled rail, SG**  
It's a grip plier and clamp all in one tool, just a quick adjustment for a fast and easy set-up.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>SG4</b>	4"	2 1/2"	440 lbs	2.43 lbs
<b>SG8</b>	8"	2 1/2"	440 lbs	2.60 lbs
<b>3100576 (pair)</b>	Replaceable pads			0.10 lbs



**B SuperGrips™ pipe clamp, SG**  
The innovative shape of the cradle jaw aligns and holds pipe firmly in place.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>SG24-PC</b>	4 1/2"	2 3/4"	310 lbs	2.60 lbs
<b>3101547 (pair)</b>	Replaceable pads			0.10 lbs

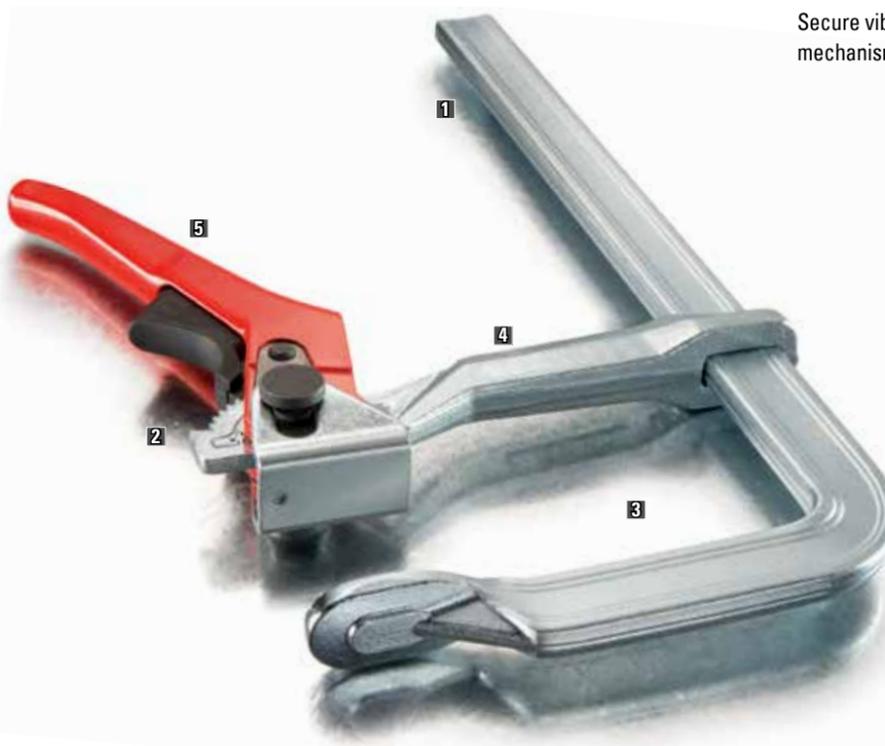


**C SuperGrips™ deep reach clamp**  
The deep reach jaws can easily clamp over angle iron, channel iron and other obstacles.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>SG5-DR</b>	4 1/2"	3"	310 lbs	2.43 lbs



# Rapid-Action lever clamps



Secure vibration-resistant clamping with a rapid action ratchet mechanism. Position and reposition clamps quickly and securely.

- 1 Patented rail profile, LC series**  
The patented rail profile offers greater stability, enhanced clamping force and 20% more clamping force for quicker set-up times.
- 2 Secure ratchet mechanism**  
Ratchet mechanism ensures rapid, vibration-resistant clamping. The hardened cam at the end of the lever ensures a long service life. Trigger protection means fewer pinched fingers.
- 3 Durable**  
Torsion-resistant, fixed jaw and pressure plate are produced and tempered in one piece for maximum tensile strength and sturdiness.
- 4 Forged sliding arm**  
Forged sliding-arm is made from tempered, drop-forged steel for long service life.
- 5 Extremely sturdy handle**  
Ergonomically shaped powder-coated clamping lever and plastic-coated release for comfort and power.

# KliKlamp

This lightweight lever clamp creates up to 260 lbs. of clamping force, quickly. The positive locking ratchet action will not loosen due to vibration. It's surface-coated fixed and sliding arms are made from sturdy magnesium which makes it lightweight and strong. The fixed arm with v-grooves holds round, pointed and angular components firmly in place. Ergonomically shaped clamping arm is made from fiberglass-reinforced polyamide. This clamp is quick, easy, and gentle.



- 1 Sturdy magnesium**  
Magnesium jaws are extremely light and strong.
- 2 Multi-stage ratchet mechanism**  
Ratchet mechanism is vibration-resistant, making it great for use with power tools.
- 3 Secure hold**  
The fixed arm with crossed v-grooves holds round, pointed or angular components firmly in place.
- 4 Ergonomically shaped clamping arm**  
Durable, fiberglass-reinforced, polyamide clamping arm ergonomically designed for comfort and power.



**A All-steel lever bar clamps**  
Quick – up to 5 times faster than regular clamps! Secure, unaffected by vibrations. Strong – high clamping force. Non-slip trigger release. Patented profiled rail.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
LC4	4"	2 3/4"	400 lbs	1.10 lbs
LC8	8"	4"	660 lbs	2.45 lbs
LC12	12"	5 1/2"	1200 lbs	4.95 lbs
LC20	20"	4 3/4"	1200 lbs	5.80 lbs
LC31	31"	4 3/4"	1200 lbs	6.95 lbs
1800L12	10"	5 1/2"	1800 lbs	7.35 lbs



**B classiX GSH all-steel lever bar clamps**  
Quick – up to 5 times faster than regular clamps! Secure, unaffected by vibrations. Strong – high clamping force. Non-slip trigger release. Classic profiled rail.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GSH12	4"	2 3/4"	400 lbs	1.10 lbs
GSH20	8"	4"	600 lbs	2.50 lbs
GSH30	12"	5 1/2"	1110 lbs	5.00 lbs
GSH50	20"	4 3/4"	1110 lbs	6.25 lbs

**A KliKlamp light duty lever clamp**  
Light as a feather – tough as nails; it's perfect for your workshop. Clamping force up to 260 lbs. Sturdy fixed and sliding arms made from lightweight magnesium. Quick, and vibration resistant, clamping.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
KLI3.004	4"	3"	260 lbs	0.53 lbs
KLI3.008	8"	3"	260 lbs	0.67 lbs
KLI3.012	12"	3"	260 lbs	0.83 lbs
KLI3.016	16"	3"	260 lbs	0.97 lbs

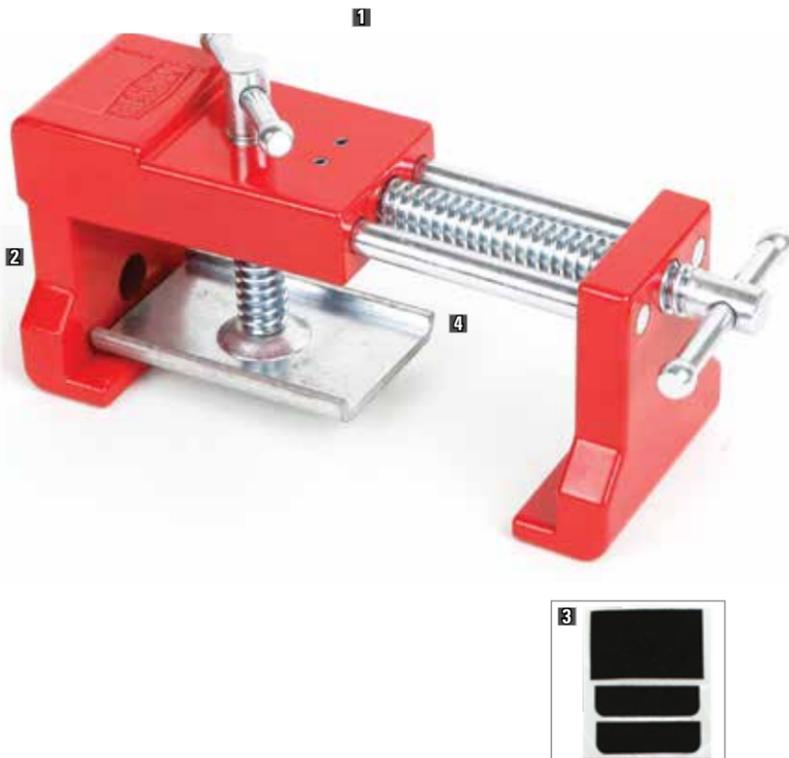


**Check out KliKlamp in action!**

**Please reference our YouTube videos showing BESSEY products in action.**

Search our video database at [youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)

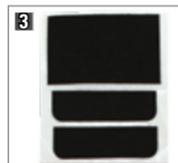
# Cabinetry clamp face frames



The cabinetry clamp is designed to combine the multiple steps of face frame cabinet installation into one easy process. Face frame stiles can be tightened, aligned, pre-drilled and fastened while the clamp is in place. The clamp holds the individual cabinet edges together while also keeping the faces along the joint flush.

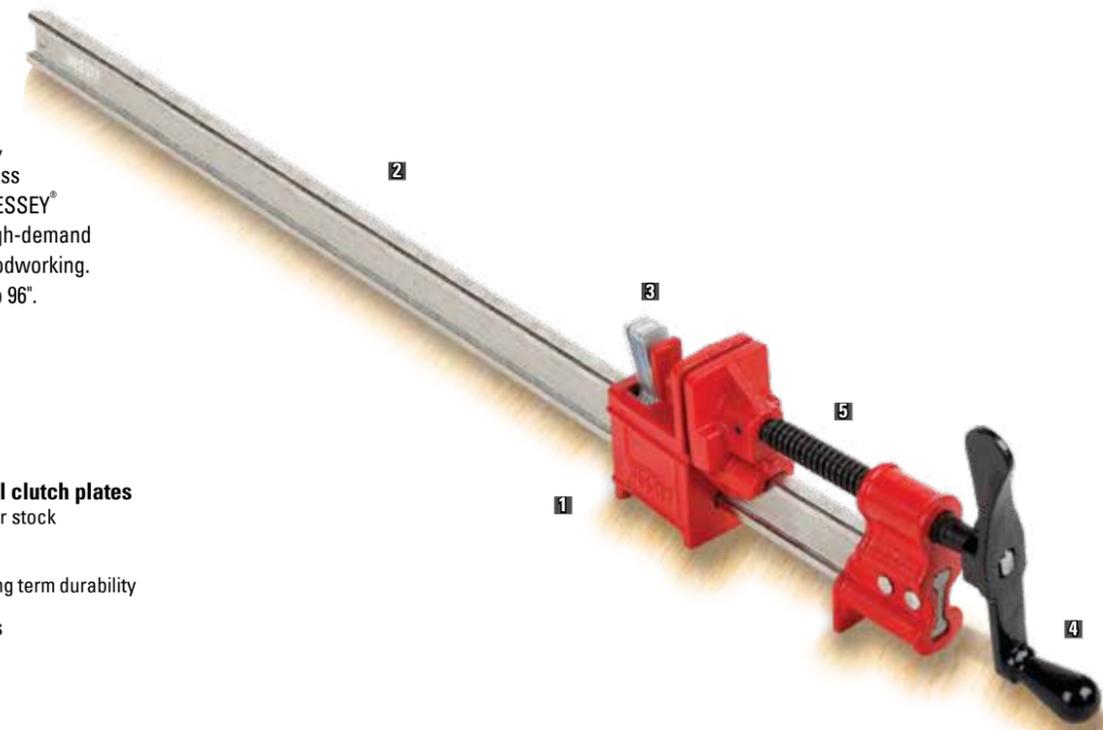
There is also an integrated pilot-hole drilling guide on one end. This guide flips out of the way so you can drive screws to connect the cabinets without removing or repositioning the clamp.

- 1 Durable construction**  
Heavy duty steel clamp with steel sliding T-bars and aluminum alignment plate provides exceptional strength.
- 2 Integrated pilot hole**  
Simplifies drilling.
- 3 Non-marring felt pads**  
Included for clamp faces and alignment plate to protect and cushion points of contact.
- 4 Acme threaded screws**  
For quick and controlled tightening.



# I-Beam Heavy duty steel bar clamps

Designed to meet the demanding needs of industrial workloads, I-Beam is very stiff and much better at resisting bend or twist over a long distance than other clamps. For powerful clamping of all types, where strength and straightness over a distance are crucial. BESSEY® I-Beam clamps are ideal for high-demand industrial and institutional woodworking. Available in lengths from 24" to 96".



- 1 Tough ductile castings**  
Powder coated
- 2 Nickel plated rail**  
Resists corrosion
- 3 5 strong, hardened steel clutch plates**  
To aid with gripping the bar stock
- 4 Crank handle**  
Tremendous strength & long term durability
- 5 ACME threaded screws**  
With 5/16" spindle diameter



**A Cabinetry clamp, face frames, BES8511**  
Designed to combine the multiple steps of face frame cabinet installation into one easy process. Works on stiles up to 1 1/4" thick (each). Integrated pilot-hole drilling guide flips out of the way so you can connect cabinets without removing the tool.



	Clamping Capacity	Throat Depth	Jaw Width	Clamping Force	Approx. Weight
<b>NEW</b> BES8511-CB	4"	1 1/4"	2"	300 - 600 lbs	1.49 lbs
203692	Drill guide assembly				
203708	Spindle service part set				

\*BES8511-CB replaces BES8511 with NEW PVC free packaging.



Please reference our YouTube videos showing BESSEY products in action.

Search our video database at

[youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)

**A I-Beam steel bar clamp**  
The I-Beam rail's hourglass profile contributes to the clamp's ability to resist flex over a greater clamping span.

	Clamping Capacity	Throat Depth	Jaw Width	Clamping Force	Pieces Shipped	Approx. Weight
IBEAM24	24"	2"	1 3/4"	7000 lbs	2	8.32 lbs
IBEAM30	30"	2"	1 3/4"	7000 lbs	2	9.07 lbs
IBEAM36	36"	2"	1 3/4"	7000 lbs	2	9.80 lbs
IBEAM48	48"	2"	1 3/4"	7000 lbs	2	11.25 lbs
IBEAM60	60"	2"	1 3/4"	7000 lbs	2	12.75 lbs
IBEAM72	72"	2"	1 3/4"	7000 lbs	2	14.20 lbs
IBEAM84	84"	2"	1 3/4"	7000 lbs	2	15.70 lbs
IBEAM96	96"	2"	1 3/4"	7000 lbs	2	17.20 lbs

**B BESSEY I-Beam clamp service parts**  
203715 Handle, spindle, jaw  
203722 Clutch assembly

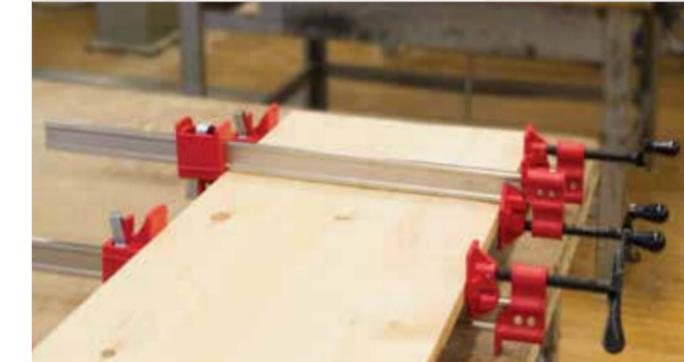


Check out I-Beam in action!

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Clamping large or odd shapes with straps is not new; however, most strap clamps exert force (pull) in only one direction which can easily distort/skew the work piece. BESSEY®'s VAS-23 is different, it pulls equally on both ends of the strap, eliminating the chance of skewing your work piece to one side. The high tensile woven polyester strap is extremely strong with a built-in take up reel that neatly stores the excess strap; eliminating a potential tripping hazard.

- 1 Strap is drawn in on both sides**  
The strap draws simultaneously from both sides ensuring pressure is applied equally on all corners without distortion.
- 2 Integrated coiling mechanisms**  
Integrated rewind mechanism is operated with a crank handle which eliminates tangling and damage to the strap.
- 3 Practical Vario corners**  
Vario clip corners with twin-tilting pressure pads auto-adjust from 60° to 180° for easy assembly of most multi-angle projects.
- 4 Extremely resistant**  
The special woven polyester band provides high resistance to tearing, and a clamping range of 23 ft. The steel wire loop opens quickly and simply to adjust or release glue-up.
- 5 BESSEY comfort handle**  
The 2K composite handle with comfort insert comes standard.

Single spindle design of the WS-3 and WS-6 is quick and easy to use. Free floating jaw allows you to clamp dissimilar thickness/width work pieces together at a perfect 90°. Purchase a pair of TK-6 table-clamps to use when you want to clamp your WS-3 or WS-6 clamp to your work surface (TK-6 sold separately).

- 1 Sturdy frame**  
Die-cast jaws are plastic coated to protect work.
- 2 Versatility**  
Designed for clearance of dowels, screws or staples while gluing.
- 3 Right angle clamping**  
Holds and aligns material at 90° angle.
- 4 BESSEY comfort handle**  
Includes either the tried-and-true wooden handle or 2K composite handle with comfort insert.
- 5 Adjustable**  
Automatically adjust to hold two different sizes of wood together.



**A Variable angle strap clamp with 2K composite handle, VAS-23+2K-CB**  
High quality strap clamp places even pressure on mitre joints. Applies a positive, even pressure on all joints, perfect for clamping square, round, rectangular or irregular shapes. Comes with 4 pivoting Vario corners.

	Clamping Capacity	Range of Angle	Approx. Weight
<b>NEW VAS-23+2K-CB</b>	Up to 23 feet	60° to 180°	1.27 lbs

\*VAS-23+2K-CB replaces VAS-23+2K with NEW PVC free packaging.



**B Strap clamp with 2K composite handle, VAS400-CB**  
High strength strap clamp places even pressure on all corners. Applies a positive, even pressure on all joints, perfect for clamping round or irregular shaped objects. Comes with 3 movable corner guides, high strength strap, and ergonomic 2 component handle.

	Clamping Capacity	Approx. Weight
<b>NEW VAS400-CB</b>	Up to 12 feet	1.06 lbs

\*VAS400-CB replaces VAS400 with NEW PVC free packaging.



**C Vario corner clips, VAC**  
With twin-tilting pressure pads the vario corner clips are a great accessory to the Variable Angle Clamp (VAS-23+2K), and the VAS400 Strap Clamp. The corner clips auto adjust to pressure with a range of angle of 60° to 180°.

	Package Includes	Range of Angle	Approx. Weight
<b>VAC-6</b>	6 corner clips per package	60° to 180°	0.26 lbs

**A Angle clamp, WS**  
Ideal for clearance of dowels, screw or staples while gluing. It holds and aligns material at 90° angles and even adjusts automatically to wood thickness. Use the TK-6 table mount clamp to hold the clamp in place (TK-6 sold separately).

	Handle Style	Maximum Clamping Capacity	Max. Passage for T-Joints	Approx. Weight
<b>NEW WS-3+2K-CB</b>	2K	Both sides-max 4" thick	1 3/16"	2.40 lbs
<b>WS-6</b>	Wood	Both sides-max 8" thick	2 7/16"	4.80 lbs
<b>TK-6</b>		<b>Table Mount Clamp Accessory, TK</b> Holds WS to work surface, 2/set		

\*WS-3+2K-CB replaces WS-3+2K with NEW PVC free packaging.

**B Corner clamp, WS**  
An economical alternative for fixed 90° angle for miter or butt joints. Use the mounting holes to fix the corner clamp to your work surface. Can be adjusted to various sized work pieces with the 2 spindles. Made for light duty clamping.

	Clamping Capacity	Angle	Approx. Weight
<b>WS-1</b>	Up to 3" per side	90°	0.50 lbs



BESSEY® PC Series pipe clamps are ideal for edge gluing of multiple pieces. These pipe clamps can be used with a variety of pipe lengths, making them incredibly versatile. This traditionally styled version features ACME threaded spindle, a rugged main casting, a high base and multiple clutch plates. These BESSEY pipe clamps are easy to assemble and are an indispensable workshop tool.

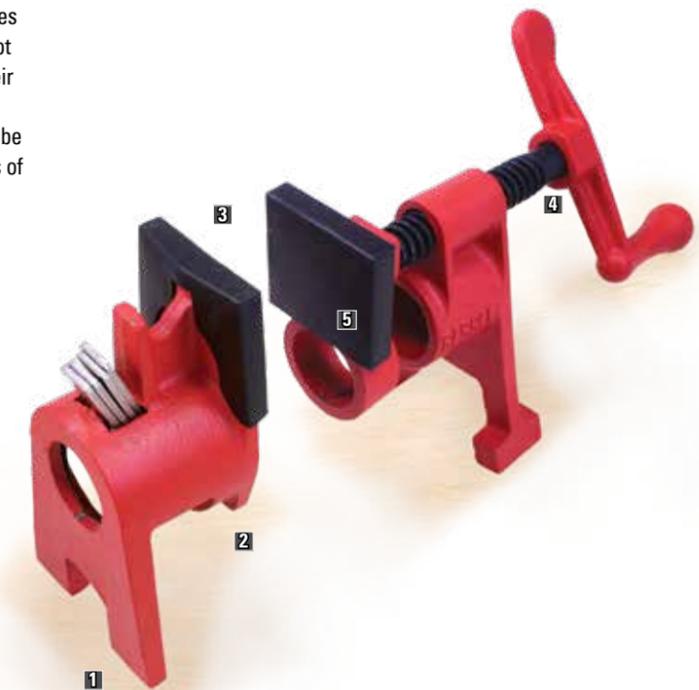
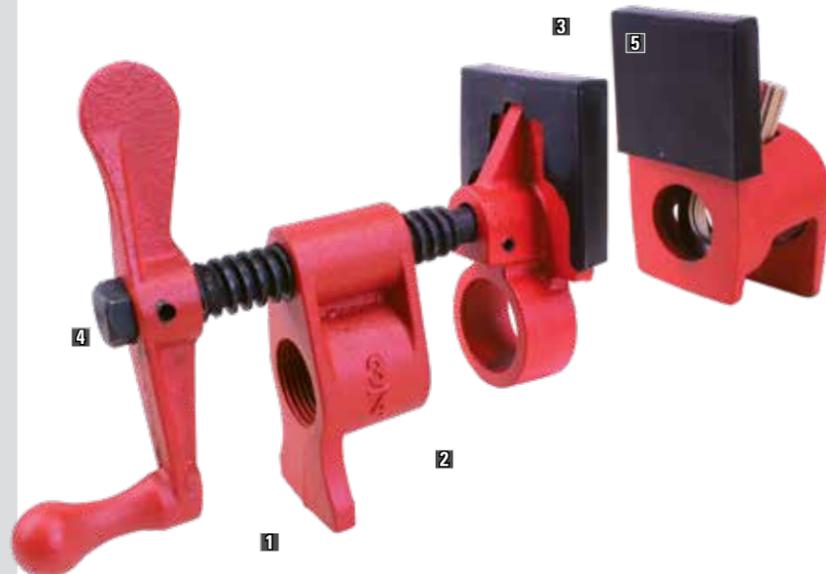
- 1 Stable base**  
The broad base on the assemblies helps to stabilize the clamps during assembly operations.
- 2 Tall base**  
Improved clearance from the work surface to allow space for tightening the handle.
- 3 Cast jaws**  
Large clamping surfaces on the malleable cast jaws offer strength and durability.
- 4 Smooth action spindle with Hex head\***  
ACME spindle allows for fast and strong clamping. Hex head on PC-2 model is a value added feature.
- 5 Soft Protective Pads**  
Field replaceable, protective pads included.

\*Hex head spindle on PC34-2 and PC12-2 is to facilitate clamping, not augment it. Applying too much clamping force may cause the fixture to fail.

N.B. Pipe thread: NPT 3/4-14 and NPT 1/2-14

These are exceptionally affordable when you buy the set of clamping fixtures (head and tail piece), and then attach them to a length of iron black pipe (not included). A nice feature of the BESSEY "H" series pipe clamp fixtures is their height. The extra high base provides exceptional clearance from the work surface. This clamp has a clutch disc design for easy adjustments and can be secured at any point along the bar. This clamp meets the rigorous demands of commercial shops, school shops, woodworking or metalworking users.

- 1 Foot assembly**  
"H" shape foot assembly stabilizes clamp in two dimensions giving dual-axis stability.
- 2 Extra tall base**  
Extra tall base provides finger-saving clearance from the work surface.
- 3 Cast jaws**  
Large clamping surfaces on the malleable cast jaws offer strength and durability.
- 4 Smooth action spindle**  
Smooth action ACME spindle allows for fast and strong clamping action.
- 5 Soft Protective Pads**  
Field replaceable, protective pads included.



**A Pipe clamp, traditional style, PC-2**  
Large clamping surface. ACME threaded screw. Hex head on spindle. High base improves clearance from the work surface. An economical alternative to the bar clamp.

	Black Pipe Diameter	Throat Depth	Approx. Weight
PC34-2	3/4"	2 3/8"	2.74 lbs
PC12-2	1/2"	2 1/8"	2.02 lbs
PC34-2-4PK	Pipe clamp set: 4 pieces each of clamp PC34-2		
PC12-2-4PK	Pipe clamp set: 4 pieces each of clamp PC12-2		

Replacement pad sets: PC34-2-PADS, PC12-2-PADS

**B Deep reach pipe clamp, traditional style, PC-DR**  
The traditional pipe clamp features ACME threaded spindle and some extra deep reach!

	Black Pipe Diameter	Throat Depth	Approx. Weight
PC-34DR	3/4"	2 1/2"	2.15 lbs
PC-34DR-4PK	Pipe clamp set: 4 pieces each of clamp PC-34DR		

Replacement pad sets: PC34-DR-PADS

**A Pipe clamp, H style, BPC**  
"H" shape foot assembly stabilizes the BPC pipe clamp in two dimensions giving dual-axis stability. The extra tall base offers clearance between the handle and work surface. The rear jaw slides over the end of the pipe and can be positioned as needed. Clutch plates on the sliding jaw allow for quick, one-handed positioning, while holding the jaw securely when released. The front jaw, with its Acme threaded screw and moveable face plate, screws onto one end of your black threaded iron pipe.

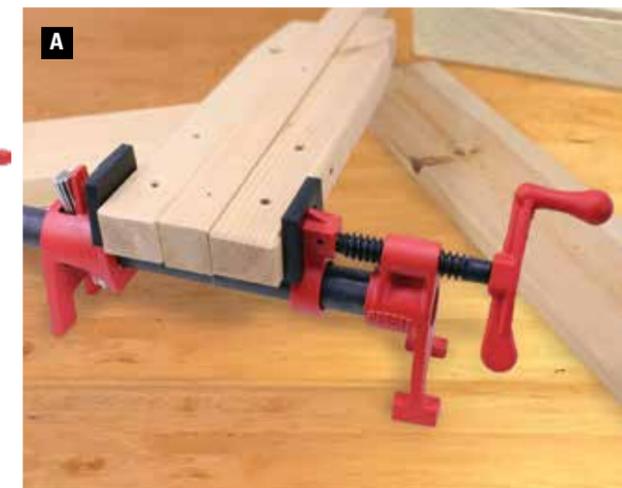
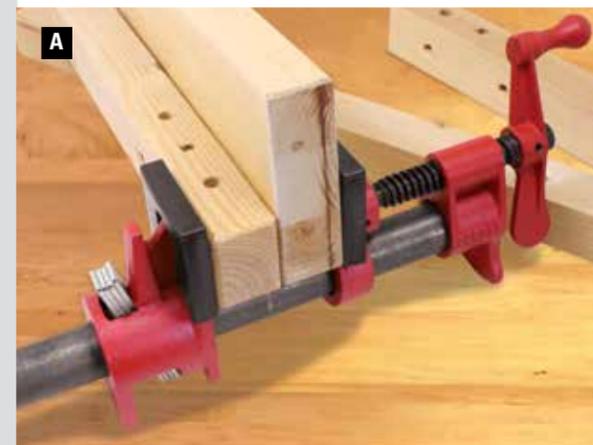
	Black Pipe Diameter	Throat Depth	Approx. Weight
BPC-H34	3/4"	2 1/8"	2.88 lbs
BPC-H12	1/2"	1 1/2"	1.83 lbs

Replacement pad sets: BPC-H34-PADS and BPC-H12-PADS

Check out our pipe clamps in action!

Please reference our YouTube videos showing BESSEY products in action.

Search our video database at [youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)



# One-hand clamps with 360° rotating handle, EHKL360



**NEW**

The NEW BESSEY® rotating trigger clamp is unlike anything else! This innovative patent-pending clamp allows the handle to rotate 360° around the rail. The ability to optimize the handle position for clamping (or spreading) improves both clamping ergonomics and tool versatility by allowing one to position the handle optimally for each job. Additionally, one can clamp several EHKL360 clamps side-by-side in a confined space and rotate the handle 180° out of the way to allow room for the next clamp.

**1 Versatile rotating handle**

The patent-pending mechanism allows the adjustable handle to rotate 360° around the rail to optimize ergonomics and versatility.

**2 Clamping in tight spaces**

The adjustable handle allows clamping of several clamps side by side in a confined space.

**3 Large clamping surface**

Clamping force is distributed evenly. Work is protected by the soft touch removable pads.

**4 Ergonomic composite handle**

Ergonomically shaped composite handle with trigger makes it easy to achieve maximum clamping force with enhanced comfort.



**Trigger clamps, one-hand bar clamps with 360° rotating handle, EHKL360**

BESSEY's one of a kind rotating trigger clamp is ideal for woodworking professionals and DIY users. This unique clamp is available in 5 sizes with clamping pressure of up to 300 lbs.



	Clamping Capacity	Throat Depth	Clamping Force	Spreading	Approx. Weight
EHKL360-06	6"	3 1/8"	300 lbs	7 3/4" - 12 1/4"	1.79 lbs
EHKL360-12	12"	3 1/8"	300 lbs	7 3/4" - 18 1/4"	2.04 lbs
EHKL360-18	18"	3 1/8"	300 lbs	7 3/4" - 24"	2.21 lbs
EHKL360-24	24"	3 1/8"	300 lbs	7 3/4" - 30"	2.41 lbs
EHKL360-36	36"	3 1/8"	300 lbs	7 3/4" - 41 3/4"	2.79 lbs
EHKL360-12-SET	2X EHKL360-12 clamps (12")				4.11 lbs



# One-handed clamps



**A Trigger clamps, EHK series**

BESSEY's already broad range of one hand clamps has now grown farther to offer a full line of trigger clamps. A robust construction allows a range of clamping force from 40 lbs to 600 lbs

	Clamping Capacity	Throat Depth	Clamping Force	Spreading Capacity	Approx. Weight
EHKMICRO	4 1/2"	1 5/8"	40 lbs	3" - 7 3/8"	0.13 lbs
EHKM06	6"	2 3/8"	100 lbs	4 3/4" - 10 1/2"	0.69 lbs
EHKM12	12"	2 3/8"	100 lbs	4 3/4" - 16 1/2"	0.84 lbs
EHKL06	6"	3 1/8"	300 lbs	6 1/4" - 11 3/4"	1.28 lbs
EHKL12	12"	3 1/8"	300 lbs	6 1/4" - 17 3/4"	1.49 lbs
EHKL18	18"	3 1/8"	300 lbs	6 1/4" - 23 1/2"	1.69 lbs
EHKL24	24"	3 1/8"	300 lbs	6 1/4" - 29 1/2"	1.90 lbs
EHKL36	36"	3 1/8"	300 lbs	6 1/4" - 41 1/2"	2.32 lbs
EHKXL06	6"	3 3/8"	600 lbs	7 1/2" - 12 1/4"	2.37 lbs
EHKXL12	12"	3 3/8"	600 lbs	7 1/2" - 19 1/4"	2.74 lbs
EHKXL18	18"	3 3/8"	600 lbs	7 1/2" - 24 1/4"	3.10 lbs
EHKXL24	24"	3 3/8"	600 lbs	7 1/2" - 31 1/8"	3.45 lbs
EHKXL36	36"	3 3/8"	600 lbs	7 1/2" - 42 3/4"	4.17 lbs
EHKXL50	50"	3 3/8"	600 lbs	7 1/2" - 56 1/4"	5.06 lbs

- 3101959 Replacement pad set EHKM (10 pcs, 5 pairs)
- 3101960 Replacement pad set EHKL (10 pcs, 5 pairs)
- 3101961 Replacement pad set EHKXL (10 pcs, 5 pairs)



**B Trigger clamp set, EHK series**

Great value is offered, in combinations of clamps, in a color master carton of 6 that is retail shelf ready.

- RES01 2 pieces each of clamps EHKM06 and EHKL12
- RES4PK 2 pieces each of clamps EHKM06 and EHKM12



**C Trigger clamp 2 pack sets, EHK series**

Value added sets of BESSEY's well regarded trigger clamps. They come in 2 clamp sets on retail ready peghook packaging

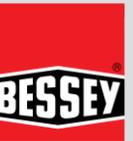
	Contents	Clamping Capacity	Throat Depth	Clamping Force
EHKMICRO-2PK	2 clamp pack of EHKMICRO	4 1/2"	1 5/8"	40 lbs
EHKM06-2PK	2 clamp pack of EHKM06	6"	2 3/8"	100 lbs
EHKM12-2PK	2 clamp pack of EHKM12	12"	2 3/8"	100 lbs

**D Trigger clamp quarter pallet of sets, EHK series**

Colorful and effective sales displays of BESSEY's trigger clamp sets. Ideal for the showroom floor.

- RES01-QP 12 sets of BESSEY's RES01
- RES4PK-QP 16 sets of BESSEY's RES4PK





BESSEY®'s EZR-SET, one-handed clamp innovation, is designed with purpose and possibilities. Created to work with track saw guides (slots/grooves, 12 x 6.5 mm to 12 x 8mm from Festool, Protool, Metabo, Makita, Hitachi/Hikoki and DeWalt), this clamp does so much more!

No tools are required to quickly transform and adapt to its numerous applications including a unique step-over solution.

- 1 User friendly technology**  
The easy to use release mechanism can quickly convert from clamping to spreading without tools simply by using a push button release.
- 2 Robust construction**  
Ergonomically shaped composite handle with trigger lever, allows a powerful grip. Enclosed plastic housing is protected from dust and chips. Profiled rail for extra stability.
- 3 Soft Touch pads with pattern**  
Cross prism design integrated in the plastic caps optimize material protection and allow fastening of round, pointed and angular pieces.



**B One-handed EZS clamps**  
The EZS One Hand Clamp offers high strength at lower weight. What makes it so unique are the clean design lines, comfortable handles, 445 lbs of clamp force and the ability to transition smoothly from clamping to spreading.

	Clamping Capacity	Throat Depth	Clamping Force	Spreading	Approx. Weight
<b>EZS15-8</b>	6"	3 1/2"	445 lbs	6 1/2" - 14"	1.53 lbs
<b>EZS30-8</b>	12"	3 1/2"	445 lbs	6 1/2" - 20"	1.79 lbs
<b>EZS45-8</b>	18"	3 1/2"	445 lbs	6 1/2" - 25 3/4"	2.00 lbs
<b>EZS60-8</b>	24"	3 1/2"	445 lbs	6 1/2" - 31 3/4"	2.28 lbs
<b>EZS90-8</b>	36"	3 1/2"	445 lbs	6 1/2" - 43 1/2"	2.80 lbs



**C One-handed EZ clamps**  
A lightweight version of EZS – with 150 lbs of clamping force, the ability to transition smoothly from clamping to spreading, and all the dependability you've come to expect from BESSEY®.

	Clamping Capacity	Throat Depth	Clamping Force	Spreading	Approx. Weight
<b>EZ15-6</b>	6"	2 3/8"	150 lbs	5" - 12"	0.66 lbs
<b>EZ30-6</b>	12"	2 3/8"	150 lbs	5" - 18"	0.83 lbs



**A One-handed table clamps, EZR-SET (2 per set)**  
One handed clamping designed for fastening to track tables. Use with adaptor for step over capabilities. Transition from clamping and spreading made easy with quick push of a dial. Contains 2 pieces.

	Clamping Capacity	Throat Depth	Clamping Force	Spreading	Approx. Weight
<b>EZR-SET</b>	6"	2 3/8"	100 lbs	4 3/4" - 12"	1.37 lbs
<b>3101959</b>	Replacement pad set (10 pcs, 5 pairs)				
<b>3101962</b>	Extension arm replacement (2 pcs)				



**Step-over clamping flexibility**  
Use the unique adaptor (2 Inch) to enable step-over work by inserting it into the upper or lower sections.



**Converts to a spreader**  
No tools required to turn this clamp into a spreader. Click of a dial to remove head and use with or without adaptor.



**Clamping**  
BESSEY one-handed clamping made easy with this quick trigger handle.

**D DuoKlamp®, large surface one handed clamp**  
Clamp or spread with the turn of a button, no tools necessary with the intelligent release mechanism. The large jaws are designed to resist flex and are capable of withstanding up to 260 lbs of clamping force. Soft pressure caps slide off easily and prevent marring of wood by distributing pressure over a greater area.

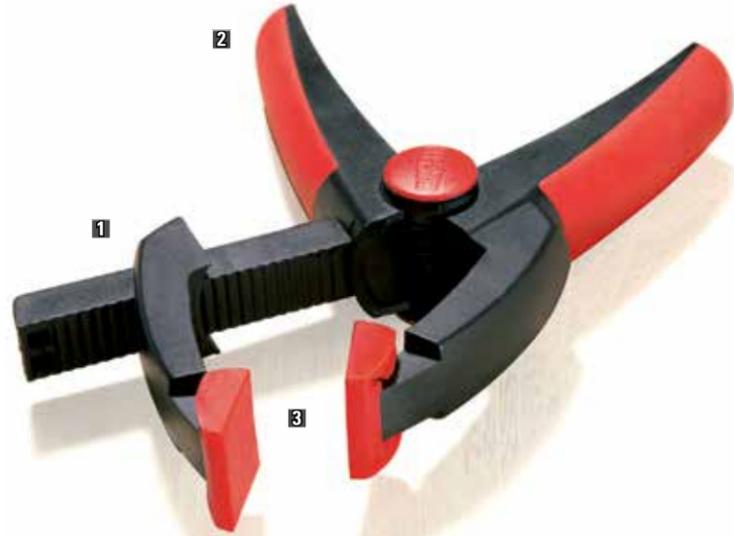
	Clamping Capacity	Throat Depth	Clamping Force	Spreading	Approx. Weight
<b>DU016-8</b>	6"	3 1/4"	260 lbs	2 3/4" - 9 1/4"	1.42 lbs
<b>DU030-8</b>	12"	3 1/4"	260 lbs	2 3/4" - 14 3/4"	1.53 lbs
<b>DU045-8</b>	18"	3 1/4"	260 lbs	2 3/4" - 21"	1.87 lbs
<b>DU065-8</b>	24"	3 1/4"	260 lbs	2 3/4" - 26 3/4"	2.19 lbs



**E PowerGrip, PG, heavy duty one-hand clamp**  
A truly one-handed clamp that is easy to use. To preadjust the jaw use the easy slide button to position it quickly with just one hand; then squeeze the handle to hold the clamp in place; and simply turn the handle to apply the full pressure. Comes with removable soft pressure caps.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>PG12</b>	12"	4"	1000 lbs	2.75 lbs
<b>PG24</b>	24"	4"	1000 lbs	3.70 lbs
<b>3101402</b>	PG Pad Set			





A clever variation on the standard spring clamp, VarioClippix® has an upper jaw that is adjustable and opens as wide as 3 inches (100 mm), making the Clippix versatile enough to do the work of four different standard spring clamps.

The moveable jaw lets you quickly and easily modify clamping pressure from maximum force, to almost no force for delicate applications. Handles are made of a two-component, soft, anti-slip material for comfort. Soft pads on the tips eliminate marring of work piece for smoother, straighter clamping.

- 1 Sliding clamping arm**  
Rapid-action, polyamide, sliding top jaw infinitely adjusts to fit the project... the clamping capacity of a 4" spring clamp with the comfort of a 2" clamp.
- 2 Ergonomic 2-component handle**  
Soft, anti-slip two component handle for comfort.
- 3 Softpads**  
Soft-touch pads protect sensitive workpieces and eliminate marring of work.

**C Clippix plastic spring clamps**

Choose from a long tapered nose for those hard to reach spaces or a premium spring clamp for those light duty jobs. Both made with an ergonomic 2-component handle, and lightweight polyamide jaws.

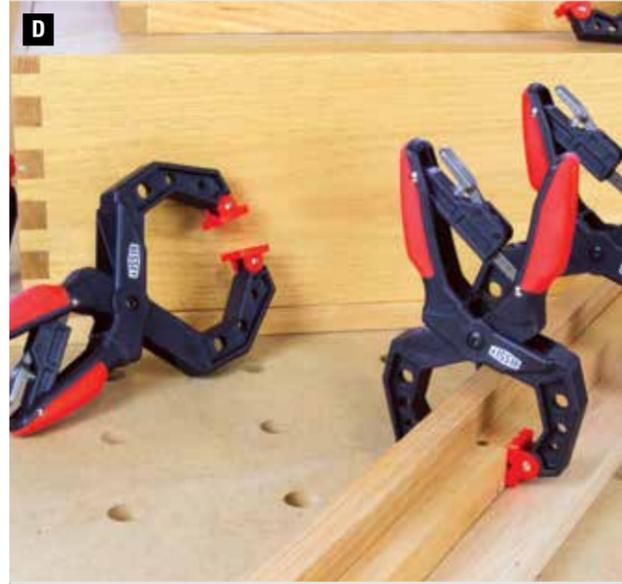
	Clamping Capacity	Throat Depth	Approx. Weight
<b>Needle nose plastic spring clamps, XCL</b>			
<b>XCL2</b>	2"	2"	0.05 lbs
<b>XCL5</b>	3"	4"	0.30 lbs
<b>Premium plastic spring clamps, XC</b>			
<b>XC2AC</b>	1"	1 1/8"	0.05 lbs
<b>XC5AC</b>	2"	1 15/16"	0.25 lbs
<b>XC7AC</b>	3"	2 3/4"	0.40 lbs



**D Ratcheting spring clamp, XCRG**

Features heavy duty resin construction. Great for light duty jobs that require positive engagement. Easy to attach and a quick one-hand release makes this perfect for everyday use. Ergonomic 2-component handle. Rapid-action clamping with positive locking mechanism and riveted pivoting clamp for secure clamping on a variety of shapes and work surfaces and pads won't fall off.

	Clamping Capacity	Throat Depth	Approx. Weight
<b>XCRG2</b>	2 1/4"	2"	0.42 lbs
<b>XCRG4</b>	4"	3"	0.55 lbs



**A VarioClippix, XV variable spring clamp**  
A unique design that allows you to adjust the sliding jaw, offering a much larger clamping capacity than a regular spring clamp.

	Clamping Capacity	Throat Depth	Approx. Weight
<b>XV5-100</b>	4"	2"	0.28 lbs



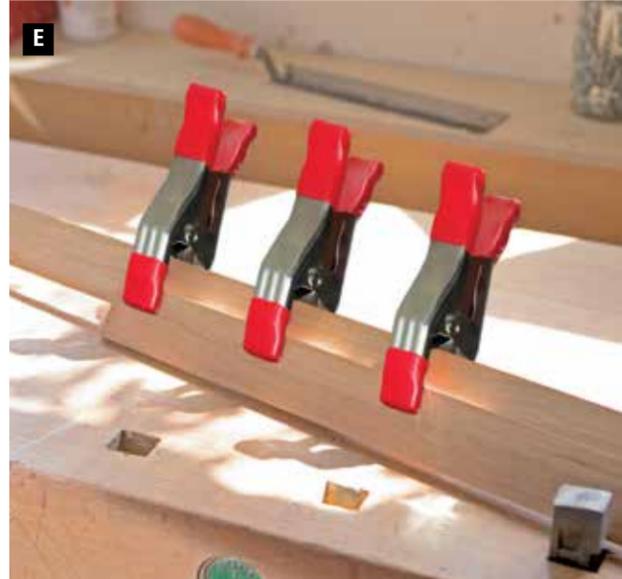
**B VarioClippix, XV double jaw variable spring clamp**  
A second sliding arm expands clamping capacity up to 6 1/2". This versatile clamp can be operated with one hand and is lightweight, functional and extremely stable.

	Clamping Capacity	Throat Depth	Approx. Weight
<b>XV5-170</b>	6 1/2"	2"	0.34 lbs

**E Steel spring clamps, XM**

Made with vinyl tips to prevent marring and vinyl handles for a non-slip grip. Features a heavy duty spring for a tight fit and nickel plating to prevent corrosion.

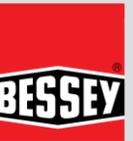
	Clamping Capacity	Throat Depth	Approx. Weight
<b>XM3</b>	1"	1 1/4"	0.16 lbs
<b>XM5</b>	2"	2 1/4"	0.36 lbs
<b>XM7</b>	3"	3 3/8"	0.80 lbs
<b>XM10</b>	4"	5"	1.15 lbs
<b>Black with pads and tip</b>			
<b>XM3-B</b>	1"	1 1/4"	0.16 lbs
<b>XM5-B</b>	2"	2 1/4"	0.36 lbs
<b>XM7-B</b>	3"	3 3/8"	0.80 lbs
<b>No pads, no tips</b>			
<b>XM3-NPT</b>	1"	1 1/4"	0.13 lbs
<b>XM5-NPT</b>	2"	2 1/4"	0.32 lbs
<b>XM7-NPT</b>	3"	3 3/8"	0.70 lbs
<b>XM10-NPT</b>	4"	5"	1.00 lbs



Check out VarioClippix® in action!  
[youtube.com/user/BesseyTools](https://www.youtube.com/user/BesseyTools)

# GearKlamp bar clamps

# One handed, light duty & clutch style clamps Clutch style bar clamps (enhanced)



**NEW**



BESSEY® just made the ever-popular clutch style clamps even better and stronger. With an enhanced geometrical shape and robust casting, the new TGC series clamps are 15% stronger than standard industry clutch style clamps. A heavier, wider, and thicker bar allows for much stronger clamping potential. TGC series clamps also feature a black oxide coated heavy duty ACME screw for faster and more durable clamping. The new TGC series is rated at 700 lbs of clamping force.

**1 New and modern design profile**

A new optimized geometrical shape was created to support extra clamping force.

**2 Stronger rail**

Heavier, wider, and thicker bar stock with heavy-duty black oxide coated ACME screw offers stronger clamp potential.

**3 Clamping force**

Rated at 700 lbs. of clamping force versus 600 lb. industry standard – 15% stronger.

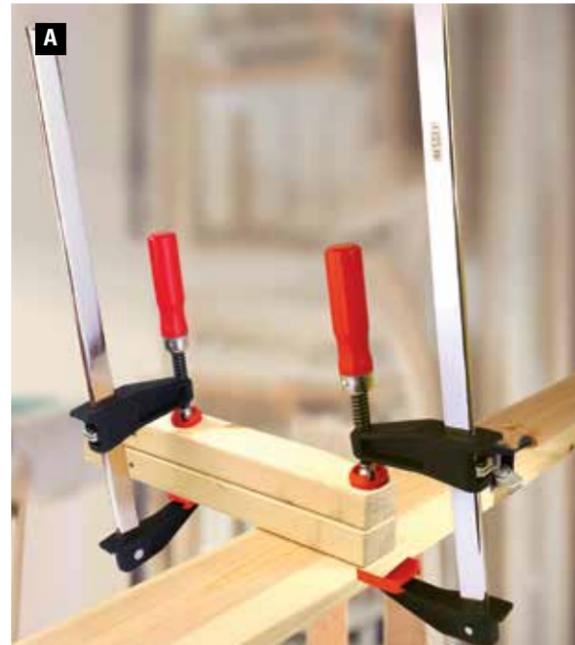
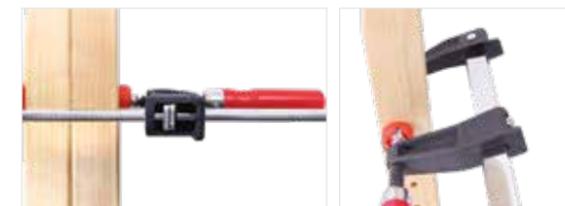
**4 Heavy duty cast jaws**

Heavier, more durable powder coated cast-iron fixed and sliding jaws.

**A Clutch style bar clamps (enhanced), TGC series**

BESSEY's new enhanced clutch style bar clamps can be used for a wide range of woodworking projects. The TGC clutch style clamp series is available in 4 sizes with clamping pressure of up to 700 lbs.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
TGC2.506	6"	2 1/2"	700 lbs	1.64 lbs
TGC2.512	12"	2 1/2"	700 lbs	1.96 lbs
TGC2.524	24"	2 1/2"	700 lbs	2.36 lbs
TGC2.536	36"	2 1/2"	700 lbs	3.19 lbs



A unique twist on clamping. Find out how this product can simplify tricky clamping applications.

**1 Intelligent design**

The first clamp of it's kind easily reaches places that were once difficult or impossible to access. Patented mechanism separates spindle from handle for greater clearance. The unique mechanism allows the handle to be offset from the point of contact. This creates the possibility of reaching "into" confined spaces to achieve clamping solutions. Fully enclosed mechanism is protected from dust and debris.

**2 Easy to use**

Quick adjust button for big movements on the bar. Turn the handle for comfortable, strong clamping.

**3 Ideal for clamping operations...**

In a cramped location. Up against another object. Reaching into or across somewhere to clamp.

**4 BESSEY Strength**

Tempered steel, profiled rail for durability. Secure clamping force up to 450 lbs. Durable construction using fiberglass reinforced polyamide housing.

**5 Protective caps over grooved grip**

Removeable pad reveals a grooved section to clamp oddly shaped objects. Protective caps are provided to prevent marring of wood.



**A GearKlamp® bar clamps, GK series**

The first of it's kind provides a unique clamping solution for difficult set-ups in tight spaces. Quick-shift button on the arm for broad movements of the operating jaw. Once the operating jaw is in position the "around-the-rail" handle is twisted clockwise to tighten the clamp. To loosen the clamp, twist the clamp handle counterclockwise.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
GK15	6"	2 3/8"	450 lbs	1.36 lbs
GK30	12"	2 3/8"	450 lbs	1.60 lbs
GK45	18"	2 3/8"	450 lbs	1.85 lbs
GK60	24"	2 3/8"	450 lbs	2.09 lbs
3101840			Replacement pad set	



# Clutch style bar clamps



The BESSEY® clutch style clamps are a popular regular duty clamp that can be used for a wide range of projects. These economical clamps are available in a wide range of sizes starting with the GSCC2.506 with a 2 ½" throat x 6" capacity up to the GSCC5.024 with a 5" throat x 24" capacity and, a range of clamping force from 600 to 1200 lbs.



- 1 Cast iron jaws**  
Durable powder coated cast-iron fixed and sliding jaws.
- 2 Safety by design**  
Nickel plated, drawn and serrated rail.
- 3 Secure**  
2 piece-clutch plates keep the jaw sturdy and in place.
- 4 Protective pads**  
Non-marring pads on the top and bottom jaws.
- 5 Ergonomic wood handle or 2K handle**  
Ergonomically shaped, standard wood handle, or 2K comfort handle now available in the most popular GSCC3.5XX models.

### C Clutch style clamp set, GSCC set of 4

This 4-Pack is a great way to expand your clamp collection. 4 piece package contains 2 each of the 6 in. GSCC2.506 and 12 in. GSCC2.512 clamp. BESSEY® clutch style clamps are a popular and economical clamp that can be used for a wide range of woodworking and DIY projects.

**GSCC4PK-C** 2 pieces each of clamps GSCC2.506 and GSCC2.512  
**GSCC2.5-PADS** Replacement pads: contains 2 sets of pads/set



### D Clutch style clamp set, GSCC set of 16

This 16-Pack provides a great starter set of the GSCC series clamps. 16 piece package contains a range of these clamps:

**BTB-GSCC-16PC** Contains:  
 • 4X GSCC2.506  
 • 4X GSCC2.512  
 • 4X GSCC2.524  
 • 4X GSCC2.536  
**GSCC2.5-PADS** Replacement pads: contains 2 sets of pads/set

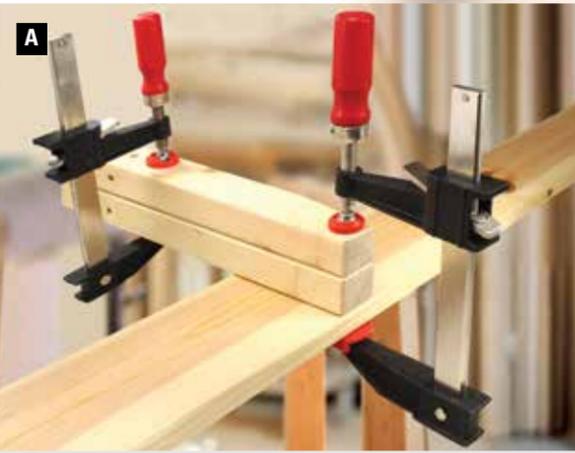


### E BESSEY Quality woodworking clamp set, set of 15

This 15-Pack provides a woodworking set of our most popular, quality clamps. 15 piece package contains a range of these clamps including clutch style, pipe clamp, steel spring clamps and black spring clamps with pads and tips.

**BGP-15PC** Contains:  
 • 2X GSCC2.506  
 • 2X GSCC2.512  
 • 2X PC34-2  
 • 4X XM5-NPT  
 • 5X XM5-B

**GSCC2.5-PADS** Replacement pads: contains 2 sets of pads/set



### A Clutch style GSCC, with wooden handle

2 Piece slip-clutch plates keep the sturdy jaw in place. These easy-to-use clamps are suitable for "close quarters" clamping with the tried-and-true wood handle.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>GSCC2.506</b>	6"	2 ½"	600 lbs	1.34 lbs
<b>GSCC2.512</b>	12"	2 ½"	600 lbs	1.72 lbs
<b>GSCC2.518</b>	18"	2 ½"	600 lbs	1.97 lbs
<b>GSCC2.524</b>	24"	2 ½"	600 lbs	2.27 lbs
<b>GSCC2.530</b>	30"	2 ½"	600 lbs	2.57 lbs
<b>GSCC2.536</b>	36"	2 ½"	600 lbs	2.82 lbs
<b>GSCC2.5-PADS</b>	Replacement pads: contains 2 sets of pads/set			



### B Clutch style GSCC, with more clamping sizes and force

All the same great features, in a broader range of clamping sizes and force. "+2K" indicates 2K comfort handle.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>GSCC3.506+2K</b>	6"	3 ½"	1100 lbs	2.34 lbs
<b>GSCC3.512+2K</b>	12"	3 ½"	1100 lbs	2.82 lbs
<b>GSCC3.518+2K</b>	18"	3 ½"	1100 lbs	3.37 lbs
<b>GSCC3.524+2K</b>	24"	3 ½"	1100 lbs	3.73 lbs
<b>GSCC3.530+2K</b>	30"	3 ½"	1100 lbs	4.16 lbs
<b>GSCC3.536+2K</b>	36"	3 ½"	1100 lbs	4.50 lbs
<b>GSCC5.012</b>	12"	5"	1200 lbs	4.54 lbs
<b>GSCC5.018</b>	18"	5"	1200 lbs	5.19 lbs
<b>GSCC5.024</b>	24"	5"	1200 lbs	5.94 lbs
<b>GSCC3.5-PADS</b>	Replacement pad set			

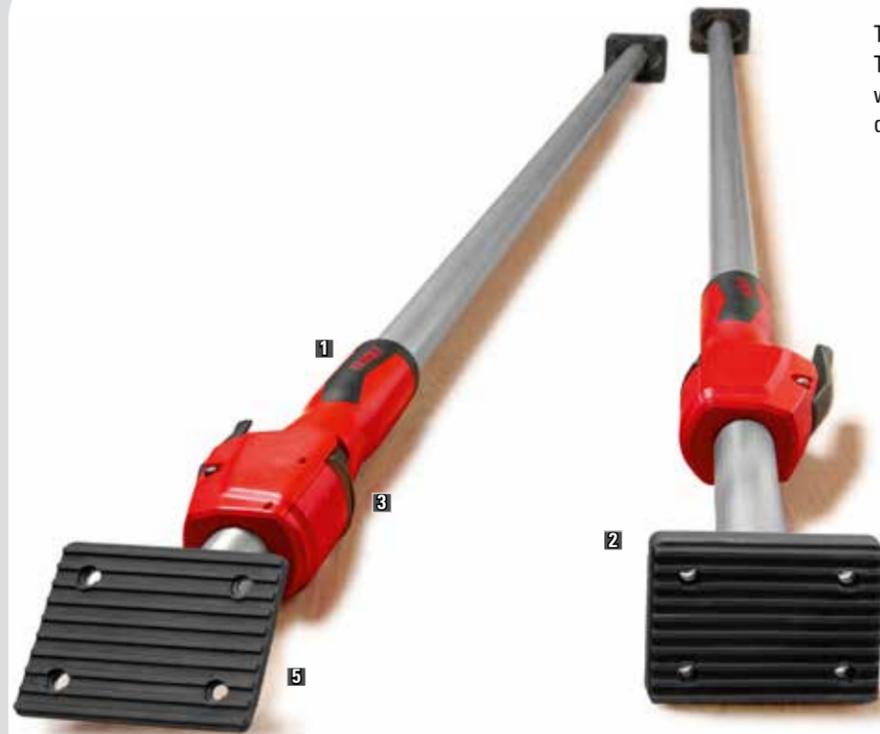
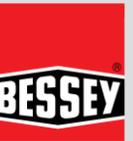
### E Clutch style DHBC, with double jaw

The double jaw on these BESSEY clutch style clamps give them the versatility to do many jobs that other clamps cannot. BESSEY's double jaw design allows these clamps to disperse pressure more evenly, making them ideal for delicate work. The powder coated, ductile cast iron jaws and two piece non-slip clutch make these clamps durable, tough, and ensure a strong hold.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>DHBC-12</b>	12"	3 ½"	400 lbs	2.28 lbs
<b>DHBC-24</b>	24"	3 ½"	400 lbs	2.88 lbs
<b>DHBC-36</b>	36"	3 ½"	400 lbs	3.48 lbs

Find Double head (DHCC) C-clamps on page 51





The BESSEY® STE provides the support you are looking for. The single hand operation allows you to adjust the height with a twist of the wrist or push of the button. The robust design allows for higher load capacities.

- 1 Single hand operation**  
2-component plastic handle with pump mechanism keeps one hand free.
- 2 Extremely secure hold**  
Robust design allows for higher load capacities. PVC pads on top and bottom grab the surface for safe support.
- 3 Quick release button allows for fast retraction**  
Quick-slide button for rapid extension and retraction of the telescopic bar.
- 4 Heavy duty durable steel construction**  
Steel tube construction allows for higher load capacities.
- 5 Capable of 45° support**  
Continuously swivelling contact pads from -45° to +45°. Screw holes for additional support.

**NEW**

**B STE Series, Swivelling ceiling support accessory, STE-SP14**

This accessory provides a wider platform upon which to support materials. This allows broader pressure distribution of force for items which may be a concern. STE-SP14 features a lightweight aluminum profile with skid resistant rubber. No tools required to attach the accessory. Use the existing top plate and insert plastic moulded screws to the STE-SP14 to secure. This accessory enables one to more confidently hold work materials (drywall, door trim, etc.) at varying heights, angles and with greater stability. Continuous swivelling for +45 to -45 degrees.



STE-SP14



**NEW**

**C STE Series, Support Stand, STE-TRIPOD**

Use the STE-TRIPOD support stand to vertically position your STE product for staging at your work site. The tripod will stabilize the STE where you need extra help or are staging your work. The tripod is lightweight and durable (aluminum and glass fibre reinforced plastic construction) and easy to transport and assemble.



STE-TRIPOD



**NEW**

**D STE Series, Ceiling Support Accessory, STE-DS6**

Similar to the STE-SP14, this accessory provides a wider platform upon which to support materials and to allow broader pressure distribution. BESSEY's STE-DS6 has three x 6 inch wings which can be attached to any STE to distribute force securely and evenly. Unfold the legs and mount to the telescopic rod easily and quickly without tools. Use the ceiling tripod to securely hold large sheets of drywall or any other ceiling materials that require extra support.



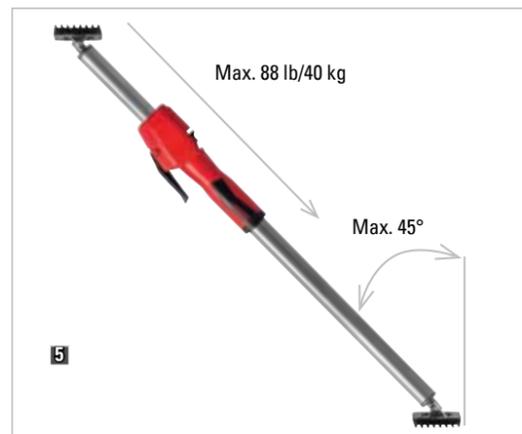
STE-DS6



**A Telescopic drywall support STE with pump grip**

Single handed operation with 2K handle and pump, all while guaranteeing a reliable and secure hold. Fine tune adjustment by pressing the pump lever until the swivel pad lies against the work piece, then turn the grip to the desired holding force. Release by first turning the grip, then pressing the release button – safe, one-handed operation.

	Adjustment Range	Clamping Force at min. extension	Clamping Force at max. extension	Approx. Weight
STE98	58"-98"	770 lbs	350 lbs	7.46 lbs
STE118	67"-118"	770 lbs	240 lbs	8.14 lbs
STE145	82"-145"	770 lbs	140 lbs	9.77 lbs



BESSEY® has applied its quality engineering and manufacturing to its edge clamps and made the woodworkers life a little easier. A range of edge clamping options provided to match the job and the budget. The quality you can expect only from BESSEY.

- 1 Unique twin spindle**  
Outer spindle acts on the clamping jaws – inner spindle applies pressure to the front edge. Impact resistant plastic handle for one-handed use.
- 2 Large jaws**  
Two large non-slip, opposing, gentle jaws for positive grip. The jaws have a non-slip plastic coating for a solid grip.
- 3 Swivel pressure plate**  
The large pressure plate serves to set the edge as the handle is tightened and the jaws engage. Removable protective cap.
- 4 Light aluminum housing**  
Lightweight, corrosion-resistant aluminum housing designed for high static stress load for convenient, one-handed edge clamp EKT.



The portable mini-vise clamp, S-10, is ideal for holding round, rectangular and odd shaped objects. The non-marring jaws are glue resistant. You can clamp the S-10 to flat work surfaces using the TK-6 table clamps, included.

- 1 Parallel clamping**  
With guide rods, the S-10 mini vise is ideal for small jobs that need parallel clamping.
- 2 Clamping at an angle**  
When the S-10 is used without guide rods, the clamp is a useful tool for clamping at angles.
- 3 Easily mounted**  
Use the TK-6 Table Clamp to attach the S-10 to a table top to hold securely.



**A One hand edge clamp, EKT**  
Lightweight construction makes EKT the perfect tool to secure edge banding with just one hand; improves productivity!

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>EKT-55</b>	2 1/8"	3"	500 lbs	1.85 lbs
<b>3101403</b>	EKT pads (2)			
<b>3100998</b>	Gripping arm assemblies for EKT-55 (2)			

**B Edge clamp, KF2-4**  
For a quick one hand operation. Non-slip rubber lining for a sure grip.

	Clamping Capacity	Throat Depth	Approx. Weight
<b>KF2</b>	3/8" - 1 9/16"	3"	1.75 lbs
<b>KF4</b>	3/8" - 3 1/8"	4 1/4"	3.75 lbs
<b>4102100</b>	KF2 pads (2)		
<b>4102056</b>	KF4 pads (2)		

**C Light duty 3-way edge clamp, EC**  
The simplest in design, the 3-way edge clamp is lightweight and perfect for those basic edging projects. Adjustable three ways.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>B-EC3</b>	2 1/2"	2 1/2"	300 lbs	0.95 lbs

**D Spindle clamps**  
Can be used with a bar clamp with rails up to a 1/2" thick. Now you can do your glue-ups and apply the edge banding at the same time.

	Description	Approx. Weight
<b>KT5-1CP</b>	1 spindle	0.95 lbs
<b>KT5-2</b>	2 spindles	1.30 lbs



**A Portable Mini-Vise Clamp**  
BESSEY® Mini bench vise for parallel clamping with guide rods in place. Can be clamped to work surface with TK 6 table clamps. Includes bench vise and two TK 6 clamps.

	Jaw Width	Clamping Capacity	Approx. Weight
<b>S-10</b>	3 5/8"	4"	1.80 lb
<b>TK-6</b>	Holds vise clamps to flat work surface		



**B Wood handscrew clamps, HS**  
It's the perfect clamp for gluing; adjustable jaws for a strong grip or delicate for those small projects. The oiled wooden jaws won't damage or slip on your workpiece. The wood handscrew clamp is held together by cold-drawn, carbon-steel spindles and swivel nuts. Large handles for comfort and torque.

	Jaw Length	Clamping Capacity	Throat Depth	Spindle Diameter	Approx. Weight
<b>HS-6</b>	6"	3"	3"	5/16"	1.00 lbs
<b>HS-8</b>	8"	5"	4"	7/16"	1.80 lbs
<b>LHS10</b>	10"	7"	6"	7/16"	2.24 lbs
<b>HS-12</b>	12"	9 1/4"	8"	7/16"	3.85 lbs



**C Panel carrier, KF**  
Safely transports panels. The jaws have a high-friction rubber coating that can withstand up to 150 lbs of carrying weight.

	Opening	Approx. Weight
<b>KFP</b>	1/2" - 2 1/2"	2.2 lbs
<b>4102057</b>	Service part (2)	



# Multifunction table clamps



Secure your workpieces for precision routing, sanding, drilling and cutting on 20 mm tables with BESSEY's new Horizontal table clamp fixture. Use the WNS20-MFT-SET for precise and fast machining of work pieces. The patented pull-down mechanism ensures the workpiece does not lift from the surface during clamping and lies flat on the surface. Make quick adjustments with the side clamping lever as the rubber pads grip any shape in place.

**1 Patented Low profile design**

The patented pull-down mechanism prevents the work piece from lifting off the table – no fastening screws are required.

**2 Secure work pieces**

Hold work pieces on a 20 mm hole grid system. For use on multifunction tables such as Festool MFT and Sortimo WorkMo.

**3 Quick clamping**

Apply up to 165 lbs of clamping pressure using the side clamping lever

**4 Hold odd shaped work pieces**

Round and flat work pieces are easy to position and hold thanks to cam-action side lever and rubber pads that enable easy locking and quick release for a secure grip



**A Horizontal table clamp fixture, WNS20-MFT-SET**

BESSEY's new horizontal clamp fixture can be used on multifunction tables with a hole diameter of 20 mm with a plate thickness minimum of 19 mm. Cam-action levers and rubber-padded clamp surfaces enable easy locking and quick release for a secure grip on your material, regardless of shape. Includes, 2 x horizontal pull-down clamps, 2 x bench dogs and 4 x knurled nuts.

	Table Thickness	Workbench Hole Diameter	Clamping Pressure	Approx. Weight
<b>WNS20-MFT-SET</b>	19 mm (≥)	20 mm	170 lbs	1.78 lbs



**B Table bench dog assembly**

4 x bench dogs and 4 x knurled nuts for 20 mm work tables like Festool MFT and Sortimo WorkMo.

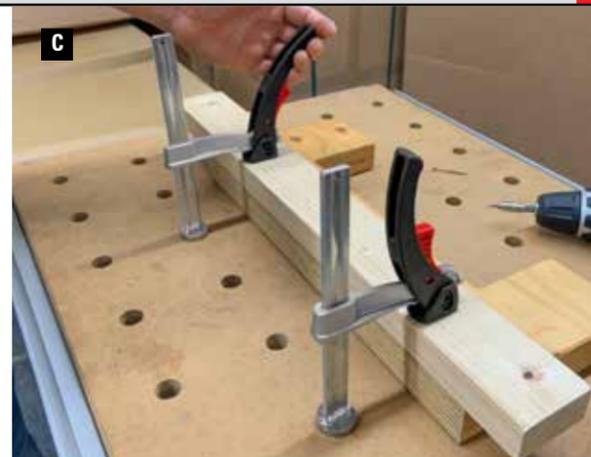
	Approx. weight
<b>BH20-MFT-SET</b>	0.53 lbs



**C Table clamp with ratcheting lever, KLI20-MFT-SET**

Based on the popular KliKlamp style, the new, ratcheting lever clamp combines quality and functionality for fast, easy and safe clamping on 20 mm tables (Festool MFT, Sortimo WorkMo). The KLI20-MFT-SET features a multi-stage ratchet mechanism (with quick release button) that allows up to 150 lbs clamping force to be achieved very quickly with little effort. The KLI20-MFT-SET has a lightweight magnesium sliding arm for rapid, vibration-free clamping. Offered as a 2-piece set.

	Table Thickness	Workbench Hole Diameter	Opening	Throat Depth	Clamping Pressure	Approx. Weight
<b>KLI20-MFT-SET</b>	19 mm (≥)	20 mm	6" (150 mm)	3" (80 mm)	150 lbs	1.37 lbs



**D Accessory for use on multifunction (MFT) tables**

Works with matrix tables having 20 mm diameter holes (e.g. Festool MFT). Ideal for work surfaces 19 to 25 mm thick. Set includes: 1X cylindrical screw M8 x 35 mm; 1X lock pin 20 mm OD x 17 mm long; 1X knurled knob with M8 thread.

Use on BESSEY Auto Adjust toggle clamps with horizontal base plate: Horizontal toggle clamp STC-HH50 / -HH70; Push/pull clamp STC-IHH25; Vertical toggle clamp STC-VH50

STC-SET-T20 is a low cost optional accessory - clamps not included.

	Clamp Hole Diameter	Workbench Hole Diameter	Approx. Weight
<b>STC-SET-T20</b>	8.2 mm	20 mm	0.21 lbs



**E Track/table clamp, GTR**

High clamping force for safety. Ergonomically shaped wooden handle.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>GTR12</b>	4 1/16"	2 3/16"	400 lbs	0.66 lbs
<b>GTR16B6</b>	6 3/16"	2 5/16"	400 lbs	0.71 lbs
<b>GTR30B6</b>	11 13/16"	2 3/16"	400 lbs	0.90 lbs



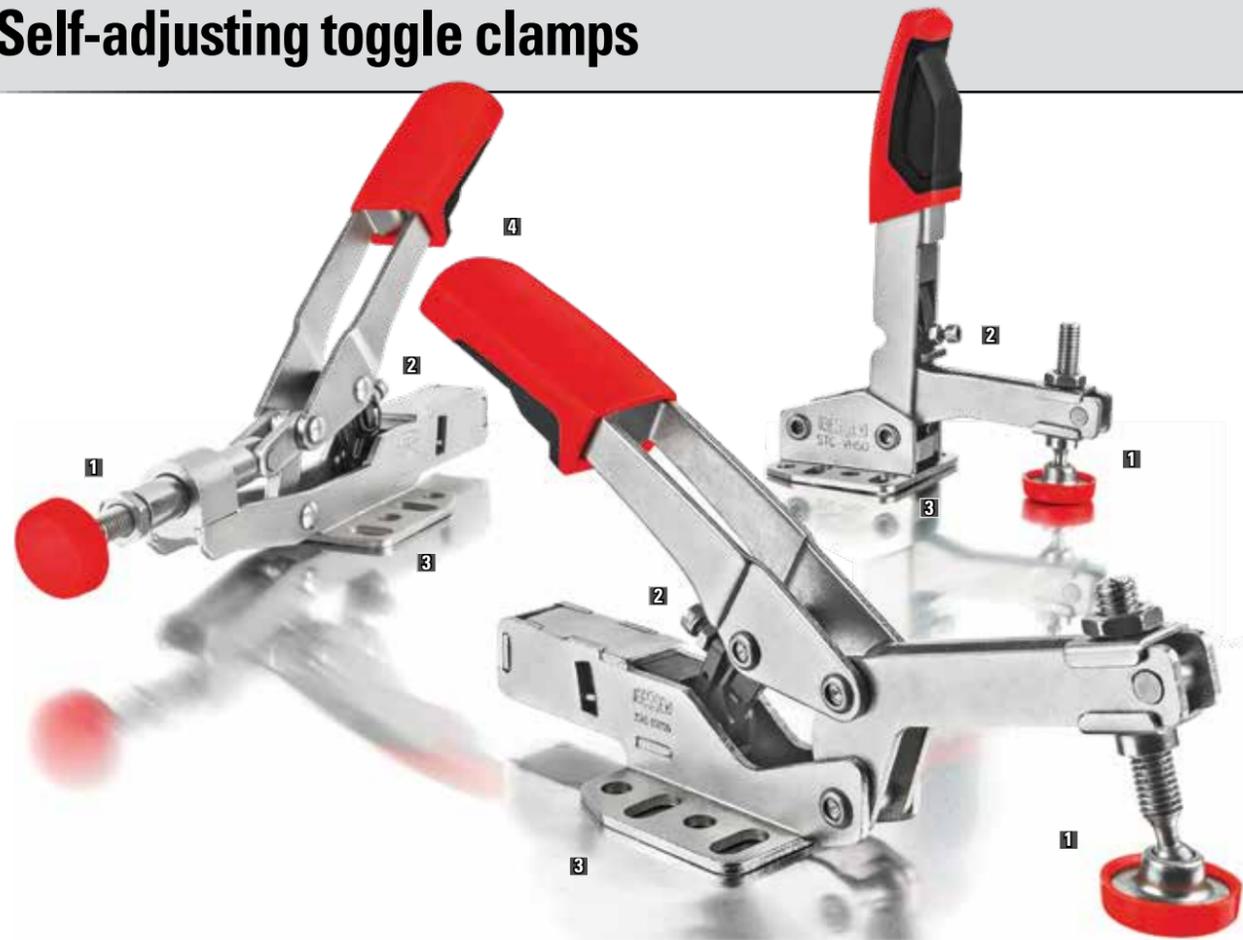
**F Track/table clamp, GTRH**

Clamping force is variable, with ratchet action lever up to 5 times faster than conventional clamps. Secure – lever / ratchet unaffected by vibrations. Strong – clamping force up to 540 lbs nominal clamping force.

	Clamping Capacity	Throat Depth	Nominal Clamping Force	Approx. Weight
<b>GTR16S6H</b>	6 3/16"	2 5/16"	540 lbs	1.17 lbs

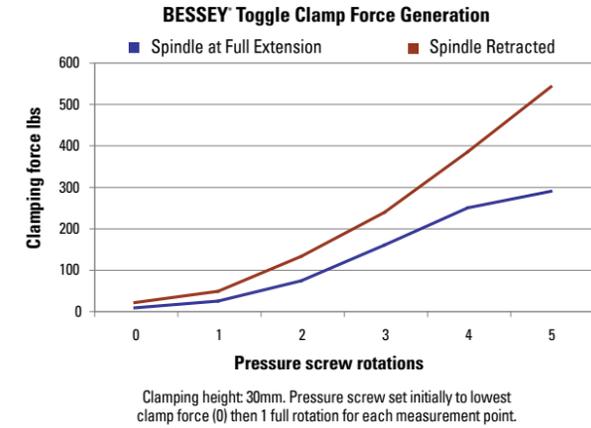


# Self-adjusting toggle clamps



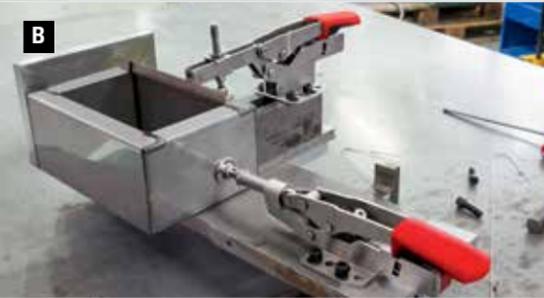
BESSEY® Auto-Adjust Toggle Clamps have changed the way toggle clamps are constructed with variable range clamping force and the ability to auto-adjust to variations in workpiece height while maintaining constant clamping force. Now workpieces of differing heights can be clamped quickly and securely – perfect for large and small-scale production situations. Performance flexibility offers advantages beyond traditional toggle clamps: safer operation, more consistent applied force and more flexible toolcribs.

- 1 Auto-adjustment of the jaw height**  
The BESSEY Auto-Adjust Toggle Clamp self adjusts to variations in workpiece height while maintaining clamping force.
- 2 Adjustable clamping force**  
The integrated clamping force adjustment screw can vary the applied clamping force in a range.
- 3 Adaptable base plate**  
Holes are sized and spaced for easy mounting and flexibility in metric and imperial. Use 1/4" (M6) for STC-VH50, STC-HH50, STC-HH70 and STC-IHH25; and 3/16" (M5) for the balance.
- 4 Large ergonomic handle**  
Large, heat resistant handles are designed with user comfort in mind. Soft inserts further reduce hand fatigue.
- 5 Corrosion resistance**  
Nickel plated coatings inhibit corrosion and extend tool life.



**A Vertical toggle with open arm and horizontal base plate**

	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-VH20</b>	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.44 lbs	3/16" or M5
<b>STC-VH50</b>	1 9/16"	1 3/8"	25 - 550 lbs*	700 lbs	0.94 lbs	1/4" or M6
<b>3101627</b>	STC-VH20 Spindle service part set					
<b>3101589</b>	STC-VH50 Spindle service part set					



**B Inline toggle with flanged base plate**

	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-IHH15</b>	3/8"	5/16"	25 - 250 lbs*	450 lbs	0.41 lbs	3/16" or M5
<b>STC-IHH25</b>	5/8"	1/2"	25 - 550 lbs*	700 lbs	0.88 lbs	1/4" or M6
<b>3101627</b>	STC-IHH15 Spindle service part set					
<b>3101589</b>	STC-IHH25 Spindle service part set					



**C Inline toggle with angled base plate**

	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-IHA15</b>	3/8"	5/16"	25 - 250 lbs*	450 lbs	0.48 lbs	3/16" or M5
<b>3101627</b>	STC-IHA15 Spindle service part set					

See Appendix page 81/82 for drawings and charts.

\* Variable and dependent on spindle settings, pressure screw setting, force applied etc. Some small spindle adjustments may be required to achieve maximum clamping opening. Note: All clamping force values in this catalog are approximate as applied force can vary based on spindle settings, pressure screw settings, force applied etc.

**D Horizontal toggle with open arm and horizontal base plate**

	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-HH20</b>	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.43 lbs	3/16" or M5
<b>STC-HH50</b>	1 9/16"	1 3/8"	25 - 550 lbs*	700 lbs	0.81 lbs	1/4" or M6
<b>STC-HH70</b>	2 3/8"	1 3/8"	25 - 550 lbs*	700 lbs	1.00 lbs	1/4" or M6
<b>3101627</b>	STC-HH20 Spindle service part set					
<b>3101589</b>	STC-HH50 Spindle service part set					
<b>3101588</b>	STC-HH70 Spindle service part set					

**E Horizontal toggle with vertical base plate**

	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-HV20</b>	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.45 lbs	3/16" or M5
<b>3101627</b>	STC-HV20 Spindle service part set					

**F Horizontal toggle with angled base plate**

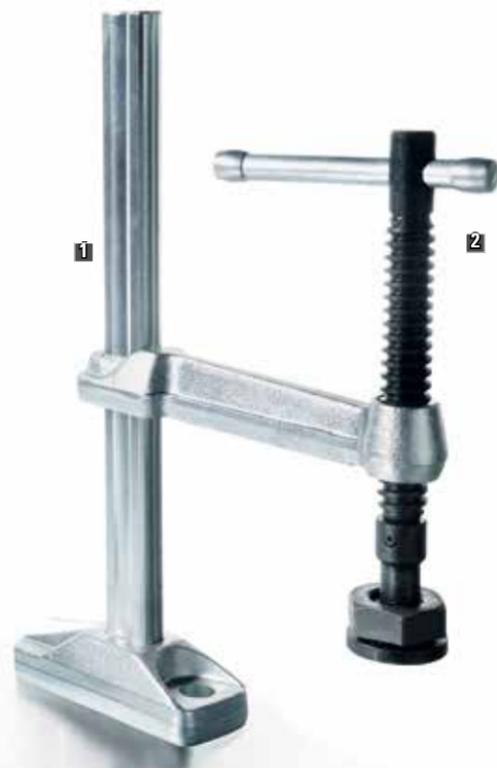
	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight	Fastener
<b>STC-HA20</b>	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.48 lbs	3/16" or M5
<b>3101627</b>	STC-HA20 Spindle service part set					

See Appendix pages 81-82 for drawings and charts.

\* Variable and dependent on spindle settings, pressure screw setting, force applied etc. Some small spindle adjustments may be required to achieve maximum clamping opening. Note: All clamping force values in this catalog are approximate as applied force can vary based on spindle settings, pressure screw settings, force applied etc.



# Hold down clamps



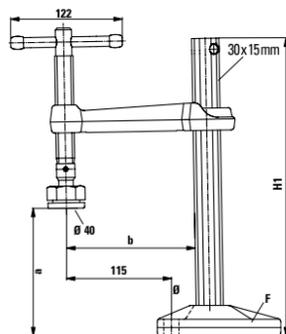
The BESSEY® machine table clamp offering has a variety of handle and configuration options available for challenging clamping situations.

**1 Traditional clamping arm and handle**

The BSG family of clamps have a lever handle with a ratcheting mechanism for controlled, fast and vibration proof clamping. Ideal for machines equipped with "T" slots.

**2 Hardened spindle**

Heat-treated, high carbon Acme threaded spindle manufactured for high load capacity, durability and spatter resistance.



# Hold down clamps



A quick and easy set-up, ready for your T-slot table. A value-priced hold down alternative with the great BESSEY® quality you expect.

**1 Single component design**

Self-positioning, single component design for a quick set-up.

**2 Workpieces of different thicknesses**

Wide clamping range. Adjustments up to 5".

**3 T-slot table ready**

For T-slot hold down tables in machine shop applications.

**4 Sturdy frame**

Strong, ductile iron body, strength you can depend on.

**5 Swivel rocker**

Swivel rocker attached to body allows the clamp to self-align on the work piece.



**A Hold down table clamps, BSG**

For fastening to tables and other equipment. Long life due to heat-resistant pressure plate with sintered steel insert, which can be tilted up to 35°. Mounting hole accepts 5/8" bolts.

	Max Clamping Height	Throat Depth	Clamping Force	Fixing Hole	Approx. Weight
<b>BSG21-14</b>	8.25"	5.5"	2650 lbs	0.65"	7.10 lbs



**B Jig & fixture clamp, FC**

A full rotation of 360° for easy work-piece removal. The pressure plate swivels up to 35° and the bushing O/D is 1 13/16", and can fit a table thickness of 1/2" to 1 1/2". Bushing can be set to be freely rotating, fixed or quick release position by adjusting or removing bottom plate.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>FC24-8</b> <b>3100459</b>	8"	5 1/2"	2660 lbs	6.45 lbs

Inner/outer bushing set for FC24

**A RiteHite Long Reach, Model L**

Use the BESSEY RiteHite to hold your workpiece in place with the simple self-positioning, single component design. Its made of strong, ductile iron, for use on a T-slot hold down table in a machine shop. It even has a swivel rocker attached to the body to prevent loss. Use the L series for a longer throw.

	Bolt Size	Max Clamping Height	Nominal Dimensions	Clamping Force	Max Torque	Approx. Weight
<b>375L</b>	3/8"	1 1/4"	3 3/4 x 1 1/8 x 1 1/4	7,000 lbs	43 LB-FT	0.50 lbs
<b>500L</b>	1/2"	2 1/2"	5 3/4 x 1 7/16 x 1 1/2	8,800 lbs	73 LB-FT	1.39 lbs
<b>625L</b>	5/8"	3 1/2"	6 3/4 x 1 3/4 x 1 1/2	14,500 lbs	163 LB-FT	2.33 lbs
<b>750L</b>	3/4"	5"	9 x 2 1/8 x 2 1/4	19,000 lbs	237 LB-FT	4.96 lbs
<b>1000L</b>	1"	5"	11 1/8 x 2 7/8 x 3 3/8	51,000 lbs	850 LB-FT	12.80 lbs



**B RiteHite Standard Reach, Model S**

The S series, slightly smaller than its counterpart but with the strength you can depend on.

	Bolt Size	Max Clamping Height	Nominal Dimensions	Clamping Force	Max Torque	Approx. Weight
<b>376S</b>	3/8"	1"	3 x 1 1/8 x 1 1/4	8,800 lbs	55 LB-FT	0.43 lbs
<b>501S</b>	1/2"	1 3/4"	4 1/4 x 1 7/16 x 1 1/2	13,200 lbs	110 LB-FT	1.04 lbs
<b>626S</b>	5/8"	2 3/4"	5 1/2 x 1 3/4 x 1 5/8	19,000 lbs	213 LB-FT	2.10 lbs
<b>751S</b>	3/4"	3 1/2"	7 x 2 1/8 x 2 1/4	27,600 lbs	345 LB-FT	4.00 lbs
<b>1001S</b>	1"	3"	9 x 2 7/8 x 3 3/8	67,000 lbs	1,116 LB-FT	10.00 lbs



RiteHite charts are for general guidelines only. Specific values may vary depending on but not limited to bolt size and strength, condition, size and pitch of threads, coefficient of friction between parts and other variable factors.



Clamping elements for welding tables with 28 mm or 16 mm matrix holes. Choose from 3 handle designs for standard elements, plus variable or fixed throat depth versions. Our line-up also includes a clamping element with heat-resistant pressure plate, a gripping arm variant for easy work area access, and attachments for clamping oval, round and square workpieces.

All elements can integrate into the table without using tools, making them highly adaptable with comfortable, safe and precise operation. Try them for yourself!

- 1 Flexible throat depth**  
The BESSEY® TWV28 has an adjustable throat depth.
- 2 Choice of handles and throat depths**  
The BESSEY TW elements feature 3 handle variants and 3 throat-depth variants.
- 3 Heavy-duty, custom design**  
TWM28 with heat-resistant special pressure plate and sintered steel insert, can pivot up to 35°. TW28GRS gripping arm features a spindle located outside the work area. For hard to reach clamping.
- 4 Flexible accessories**  
TW28VAD vario table clamping attachment is ideal for irregularly shaped workpieces. It is infinitely adjustable to the workpiece being welded, from 60° internal to 60° external.



**A Welding table clamp, fixed throat depth TW16**

16 mm hole diameter for up to 650 lbs of clamping force.

Precise, individual clamping with variable height and fixed throat depth. Tempered profile and sliding arm for strong, dependable, clamping.

Available with: high quality 2-component plastic handle; T-Bar with rounded ends (each with smooth-running ACME threaded spindle and tool free pressure plate replacement); or lever handle with an ratcheting mechanism for controlled, fast and vibration-proof clamping.

	Handle Style	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TW16-20-10-2K</b>	Composite	8"	4"	650 lbs	2.06 lbs
<b>TW16-20-10K</b>	T-Bar	8"	4"	650 lbs	1.91 lbs
<b>TW16-20-10H</b>	Lever	8"	4"	650 lbs	2.22 lbs

Note: Clamping force calculated at a height of 2-3 In on a solid all-steel welding table platform



**B Welding table clamp, fixed throat depth TW28**

28 mm hole diameter for up to 1100 lbs of clamping force.

Precise, individual clamping with variable height and fixed throat depth. Tempered profile and sliding arm for strong, dependable, clamping.

With a 28 mm hole diameter, the TW28 can handle up to 1100 lbs of clamping force and a 12" clamping capacity.

Available with: high quality 2-component plastic handle; T-Bar with rounded ends (each with smooth-running ACME threaded spindle and tool free pressure plate replacement); or lever handle with an ratcheting mechanism for controlled, fast and vibration-proof clamping.

	Handle Style	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TW28-30-12-2K</b>	Composite	12"	4 3/4"	1000 lbs	3.70 lbs
<b>TW28-30-14-2K</b>	Composite	12"	5 1/2"	1100 lbs	3.75 lbs
<b>TW28-30-12K</b>	T-Bar	12"	4 3/4"	1000 lbs	3.57 lbs
<b>TW28-30-14K</b>	T-Bar	12"	5 1/2"	1100 lbs	3.64 lbs
<b>TW28-30-12H</b>	Lever	12"	4 3/4"	1000 lbs	4.56 lbs
<b>TW28-30-14H</b>	Lever	12"	5 1/2"	1100 lbs	4.63 lbs

Note: Clamping force calculated at a height of 2-3 In on a solid all-steel welding table platform

# Welding table clamps and accessories



### C Welding table clamp, variable throat depth, TWV16

16 mm hole diameter for up to 550 lbs of clamping force.

Precise, individual clamping with variable height and adjustable throat depth. Tempered profile rail and sliding arm for strong, dependable clamping.

Available with: high quality 2-component plastic handle; T-Bar with rounded ends (each with smooth-running ACME threaded spindle and tool free pressure plate replacement); or lever handle with a ratcheting mechanism for controlled, fast and vibration-proof clamping.

	Handle Style	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TWV16-20-15-2K</b>	Composite	8"	1 3/16" - 6"	550 lbs	2.50 lbs
<b>TWV16-20-15K</b>	T-Bar	8"	1 3/16" - 6"	550 lbs	2.34 lbs
<b>TWV16-20-15H</b>	Lever	8"	2 3/8" - 6"	550 lbs	2.72 lbs



### D Welding table clamp, variable throat depth, TWV28

28 mm hole diameter for up to 1 100 lbs of clamping force.

Precise, individual clamping with variable height and adjustable throat depth. Tempered profile rail and sliding arm for strong, dependable clamping.

With a 28 mm hole diameter, the TWV28 can handle up to 1100 lbs of clamping force and a 12" clamping capacity.

Available with: high quality 2-component plastic handle; T-Bar with rounded ends (each with smooth-running ACME threaded spindle and tool free pressure plate replacement); or lever handle with a ratcheting mechanism for controlled, fast and vibration-proof clamping.

	Handle Style	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TWV28-30-17-2K</b>	Composite	12"	1 3/16" - 6 7/8"	1100 lbs	4.89 lbs
<b>TWV28-30-17K</b>	T-Bar	12"	1 3/16" - 6 7/8"	1100 lbs	4.65 lbs
<b>TWV28-30-17H</b>	Lever	12"	4 3/8" - 6 7/8"	1100 lbs	5.47 lbs

Note: Clamping force calculated at a height of 2-3 In on a solid all-steel welding table platform



### E Welding table clamp with MorPad, TWV28

Tempered profiled rail and drop forged sliding arm for strength where it is most needed. Tempered spindle – particularly sturdy and wear-resistant – for noticeably improved service life. Long life due to heat-resistant MorPad with sintered steel insert, which can be tilted up to 35°.

	Hole Diameter	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TWV28-30-12</b>	28mm	12"	4 3/4"	1400 lbs	3.92 lbs

Note: Clamping force calculated at a height of 2-3 In, on a solid all-steel welding table platform, with heavy duty MorPad.



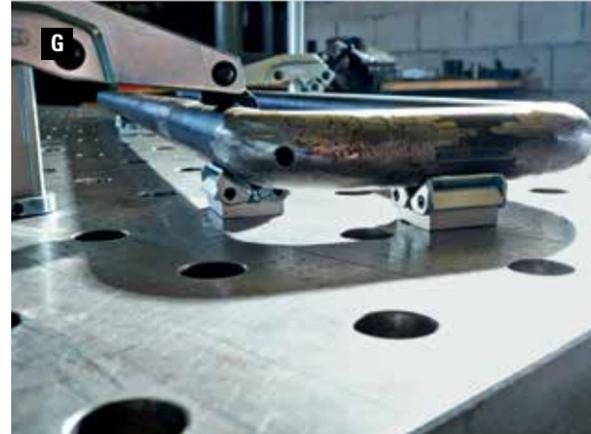
### F Welding table clamp, TW28GRS

The spindle is located on the outside for free access to the work area and to protect against welding spatter. Special, sturdy V-grooved pressure plate, ideal even for clamping round or square workpieces. Pivotal and infinitely adjustable in terms of height. Particularly suited to clamping with the tightest of space constraints, in narrow openings as well as for short projections.



	Hole Diameter	Clamping Capacity	Nominal Throat Depth	Clamping Force	Approx. Weight
<b>TW28GRS30-12</b>	28mm	12"	4 3/4"	1100 lbs	5.13 lbs

Note: Clamping force calculated at a height of 2-3 In on a solid all-steel welding table platform



### G Welding table clamp accessories, TWVAD

Specifically adapted to round, oval and square workpieces. Angle infinitely adjustable from 60° internal to 60° external. TWV16VAD / TW28VAD version – with bolt for rapidly aligning and fixing the workpiece to the welding table. 2 pieces per bag.



	Hole Diameter	Angle	Jaw Face Width	Approx. Weight
<b>TW16VAD</b>	16 mm	from 60° inner to 60° outer	1 13/16"	0.82 lbs
<b>TW28VAD</b>	28 mm	from 60° inner to 60° outer	1 13/16"	1.24 lbs



### H Welding table toggle clamp adapter, TW-STC

Accessory for BESSEY® STC toggle clamp with horizontal base plate. With bolt – for use directly on the welding table. Without bolt – for screwing to the extension TWX.



	Hole Diameter		Approx. Weight
<b>TW16A-STC</b>	16 mm	STC-VH / STC-HH / STC-IHH	0.39 lbs
<b>TW28A-STC</b>	28 mm		0.62 lbs

### I BESSEY® clamp service part, MorPads

Long life due to heat-resistant pressure plate with sintered steel insert, which can tilt up to 35°. Three design versions: smooth face (standard version); rough face for secure clamping on dirty surfaces; V-groove face for round, oval and edged workpieces.

<b>3100736</b>	Smooth face (standard)
<b>3101192</b>	Rough face
<b>3101193</b>	V Groove



Ball-in-socket technology for greatly extended clamp life and, at full pressure... by BESSEY®. Patented.



# C-clamps



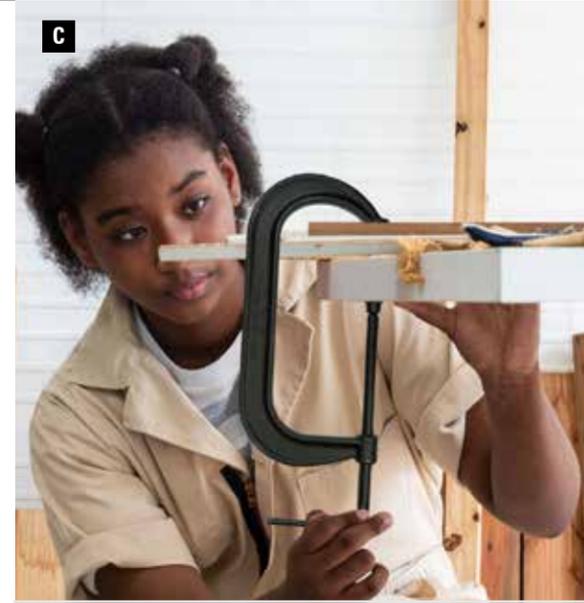
The heaviest and strongest of the BESSEY® drop-forged "C" clamps are the B-HS series. The BESSEY Heavy Service series of clamps are sometimes referred to as "bridge clamps". These are made for the heaviest of steel construction and fabrication projects. Heavy square head on end of spindle designed to be used with wrenches and power tools - they do not have sliding pin T-handles like lesser clamps.

- 1 Drop forged**  
For a longer lasting tool.
- 2 Square head for maximum torque**
- 3 Heat-treated frames**  
Designed for heavy industrial and construction applications.
- 4 Clamping force**  
Clamping forces up to 40,000 lbs

## C Regular duty CDF deep throat C-clamps

**Black frame, drop forged version**  
These "C" clamps have heavy-duty drop-forged, heat-treated frames. CDF series feature a black powder coat finish, the handle, spindle and pressure pad assemblies have a black oxide finish.

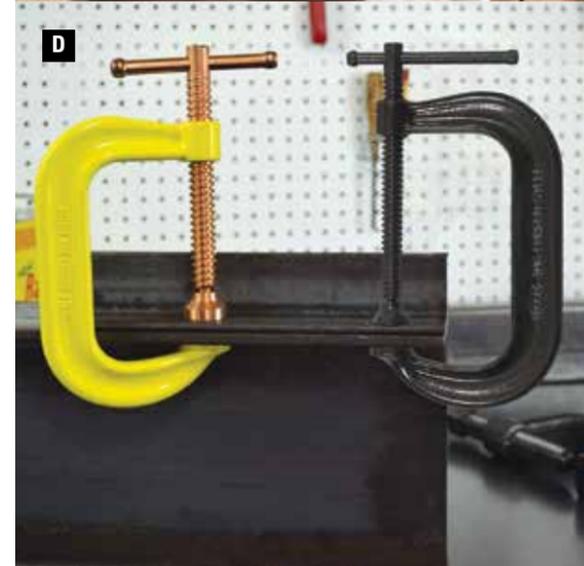
	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>CDF402</b>	0-2"	2 1/8"	3,500 lbs	1.40 lbs
<b>CDF403</b>	0-3"	2 3/8"	3,500 lbs	1.90 lbs
<b>CDF404</b>	0-4"	3 1/4"	6,200 lbs	3.50 lbs
<b>CDF406</b>	0-6"	4 1/8"	6,900 lbs	5.40 lbs
<b>CDF408</b>	0-8"	5"	6,900 lbs	7.90 lbs
<b>CDF410</b>	0-10"	6"	8,000 lbs	11.60 lbs
<b>CDF412</b>	0-12"	6 1/4"	9,300 lbs	14.10 lbs



## D Regular duty CDFCHV deep throat C-clamps

**Hi Vis frame, drop forged version**  
These "C" clamps have heavy-duty drop-forged, heat-treated frames. CDFCHV series feature a high visibility yellow powder coat finish, the handle, spindle and pressure pad assemblies are copper plated to resist weld spatter.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>CDF402CHV</b>	0-2"	2 1/8"	3,500 lbs	1.40 lbs
<b>CDF403CHV</b>	0-3"	2 3/8"	3,500 lbs	1.90 lbs
<b>CDF404CHV</b>	0-4"	3 1/4"	6,200 lbs	3.50 lbs
<b>CDF406CHV</b>	0-6"	4 1/8"	6,900 lbs	5.40 lbs
<b>CDF408CHV</b>	0-8"	5"	6,900 lbs	7.90 lbs
<b>CDF410CHV</b>	0-10"	6"	8,000 lbs	11.60 lbs
<b>CDF412CHV</b>	0-12"	6 1/4"	9,300 lbs	14.10 lbs



## E 540 series ductile alloy C-clamps

Cast ductile iron frame has approximately twice the tensile strength of similarly capacity clamps made of malleable cast iron. This clamp recommended for lighter duty, such as light assembly, sheet metal fabrication, woodworking, auto repair etc.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>540-2 1/2</b>	0-2 1/2"	1 3/4"	1100 lbs	1.20 lbs
<b>540-3</b>	0-3"	1 7/8"	1800 lbs	1.60 lbs
<b>540-4</b>	0-4"	2 1/16"	2150 lbs	2.23 lbs
<b>540-5</b>	0-5"	2 1/2"	2250 lbs	2.69 lbs
<b>540-6</b>	0-6"	2 3/4"	2450 lbs	3.20 lbs
<b>540-8</b>	0-8"	3 1/4"	2750 lbs	4.74 lbs
<b>540-10</b>	0-10"	3 3/8"	2850 lbs	7.56 lbs
<b>540-12</b>	0-12"	3 5/8"	2850 lbs	8.18 lbs
<b>540-14</b>	0-14"	3 3/4"	2850 lbs	8.93 lbs



## A Heavy service HS series (fully closing)

The toughest of the C-clamps with a clamping pressure of up to 40,000 lbs. Square head on the spindle.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>B-HS 2</b>	0-2 3/8"	1 7/8"	12,500 lbs	4.50 lbs
<b>B-HS 3</b>	0-3 7/16"	2 3/16"	16,250 lbs	7.10 lbs
<b>B-HS 4</b>	0-4 1/2"	2 3/4"	20,000 lbs	11.00 lbs
<b>B-HS 6</b>	0-6 3/8"	3 3/8"	27,500 lbs	19.30 lbs
<b>B-HS 8</b>	0-8 1/4"	3 5/8"	31,250 lbs	27.50 lbs



## B Heavy duty 100 series C-clamps

The 100 series of drop-forged "C" clamps are made in the USA and have been carefully engineered for greater strength than the CDF series are ideal for heavy industrial & construction applications. These clamps have sliding pin T-handle as well as a square head for maximum torque & flexibility.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
<b>B-104</b>	0-3 1/2"	2 1/4"	10,000 lbs	4.15 lbs
<b>B-106</b>	2-5 1/2"	2 1/2"	11,250 lbs	6.00 lbs
<b>B-108</b>	4-7 1/2"	2 3/8"	12,500 lbs	7.80 lbs
<b>B-110</b>	6-9 1/2"	2 3/4"	13,750 lbs	8.70 lbs



# C-clamps



# Seaming tools



**F Light duty drop forged C-clamps**  
Intended for light duty fabrication in wood and metal. Galvanized finish for CM10-CM30, black powder coated for CM40-CM80.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
CM34DR	0-3"	4 1/2"	900 lbs	1.50 lbs
CM10	0-1"	1"	750 lbs	0.25 lbs
CM15	0-1 1/2"	1 1/2"	750 lbs	0.30 lbs
CM20	0-2"	1 1/2"	750 lbs	0.40 lbs
CM22	0-2 1/2"	1 3/8"	900 lbs	0.48 lbs
CM25	0-2 1/2"	2 1/2"	900 lbs	0.82 lbs
CM30	0-3"	1 3/4"	1,200 lbs	0.92 lbs
CM40	0-4"	3"	1,300 lbs	1.50 lbs
CM50	0-5"	3"	1,300 lbs	2.25 lbs
CM60	0-6"	3"	1,800 lbs	2.40 lbs
CM80	0-8"	4"	1,800 lbs	3.30 lbs



**G Quick release QRCC, C-clamps**  
The BESSEY Quick Release C-Clamps have a drop forged frame with a powder coated finish. Spindle & pressure pad are chrome plated. A press of the red quick-release button allows for rapid fitting, to work piece when not under pressure. Great for light duty, highly repetitive assembly work.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
QRCC3	0-3 1/4"	1 3/4"	1,200 lbs	1.87 lbs
QRCC4	0-4 3/8"	2 1/4"	1,200 lbs	2.37 lbs
QRCC6	0-6 5/8"	3 7/8"	1,200 lbs	4.07 lbs



**H Double head DHCC, C-clamps**  
Provides twin top pressure points for light duty clamping applications. The ideal tool for hobbies, crafts and light trades.

	Clamping Capacity	Throat Depth	Clamping Force	Approx. Weight
DHCC-4	0-4"	2 1/4"	1,200 lbs	1.60 lbs
DHCC-6	0-6"	2 7/8"	1,200 lbs	3.00 lbs

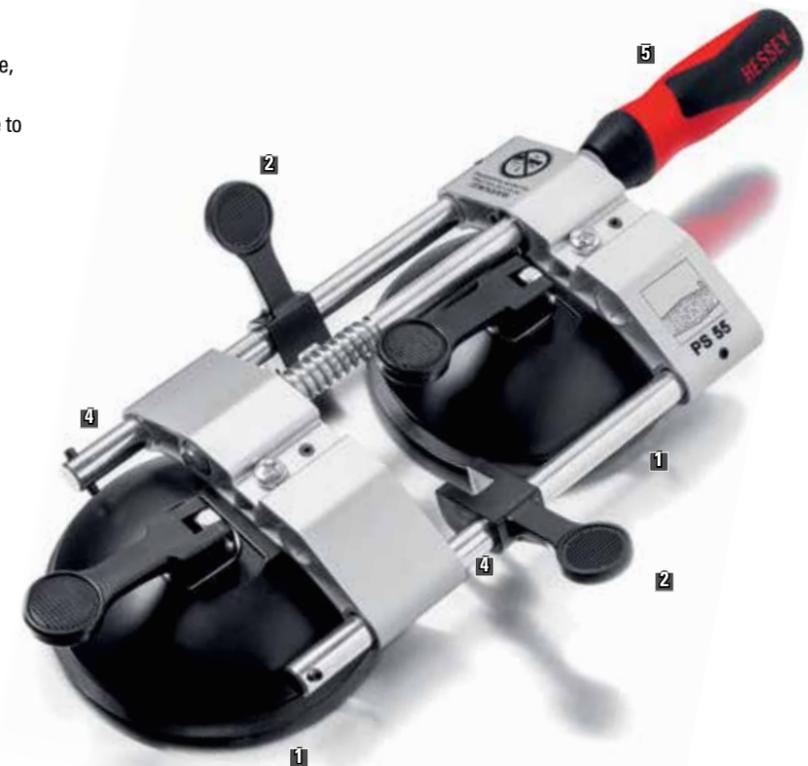


**I Ground clamp, CP**  
Malleable cast iron c-clamp with 8.4 mm grounding connection hole. Includes a practical thumb screw for tightening.

	Clamping Capacity	Throat Depth	Amp	Approx. Weight
CP-F	0-2"	1 1/8"	200	0.42 lbs

The BESSEY® solid surface seaming tool's twin vacuum cups secure the clamp to any smooth hard surface like polished granite, marble, Corian® and other man made non-porous counter top materials. Large diameter Acme type lead screw smoothly pull the to work pieces together. A great time saver.

- 1 Vacuum cups**  
Twin vacuum cups secure the PS units to any smooth, non-porous material or solid surface like granite, marble, corian, plastic or glass.
- 2 Vacuum operating button**  
Activates and locks the vacuum seal on the work surface.
- 3 Professional Tool**  
Precision, professional tool with work hardened spindle, aluminum frame and cold drawn rod guides.
- 4 Guide rails**  
Create a solid, rigid frame for supporting vacuum cups.
- 5 Large, comfortable ergonomic handles**  
2K easy grip handle for the PS130 and wooden handle on the PS55.



**A Solid surface seaming tool**  
Twin vacuum cups for clamping non-porous, solid surface material such as granite, marble, corian, plastic or glass. The levelling toggles ensure smooth surface joint, reduces grinding, sanding and finishing.

	Clamping Capacity	Cup Diameter	Clamping Force	Approx. Weight
PS55	2 1/8"	4 3/4"	48 lbs	3.80 lbs
3101839	PS55 Suction cup assembly			



**B Extra large solid surface seaming tool**  
Twin vacuum cups for clamping non-porous, solid surface material such as granite, marble, corian, plastic or glass. The 2K composite handle with comfort insert comes standard.

	Clamping Capacity	Cup Diameter	Clamping Force	Approx. Weight
PS130	3 1/8"	8 1/4"	265 lbs	10.15 lbs
3101685	PS130 Suction cup			
3101686	PS130 Handle			





For fast and simple setup of flooring installations. Simply turn the dial to set the desired gap on your spacers and insert between wall and flooring. When the job is done a simple twist of the dial constricts the spacer for easy removal.

- 1 Clever dial**  
Set-up is fast and simple. Insert between the wall and the first row of flooring, the distance to the wall can be set by turning the red dial. To remove, simply rotate the dial to release the pressure.
- 2 Wide contact and support surface**  
Pressure points on the wall and the flooring are avoided with no danger of the spacer slipping or tilting – as can happen with wedges or blocks.
- 3 Exact millimetre scale**  
Wall surface irregularities of 5 to 20 mm can be compensated for easily. The exact distance for spacing can be readily seen on the millimetre scale.
- 4 "Robust" in the size of a business card**  
Manufactured from impact and break resistant, glass fibre reinforced polyamide, AV2 Spacer is light and tough and should last for years.

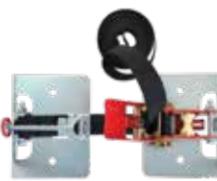
The BESSEY® industrial bench vise series sets new standards for durable work holding. Adjustable perfect parallel jaw design provides precision clamping. Sliding guides enhance protection against contamination. Large capacity drop forged pipe jaws are welded in place.

- 1 Durable**  
Guaranteed unbreakable under normal use
- 2 Top quality materials**  
90,000 PSI drop forged alloy steel construction on the moveable and stationary jaws as well as the base. Alloy steel spindle handle for fast, high force clamping.
- 3 Precise**  
Precision ground and induction hardened jaws and anvil
- 4 360° Rotation**  
Drop forged alloy steel base with locking handle for fast, easy, high force clamping
- 5 Made in Europe**  
Quality standards; ISO14001, ISO9001, Q1, TÜV SÜED /GS



**A AV2 Spacer (Set of 4)**  
Simply insert between the wall and the first row of flooring. Adjustable to compensate for wall irregularities and removal is a quick turn of the dial to release pressure.

	Opening Range	Jaw Width	Approx. Weight
AV2	3/16" - 13/16"	3 1/2"	0.42 lbs



**B Flooring Strap Clamps, SVH**  
Perfect for laying parquet, plank and laminate flooring. 157" strap.

	Strap Length	Clamp Plate Width	Clamping Force	Approx. Weight
SVH400	157"	4 3/4"	220 lbs	1.65 lbs
SVH400XL	300"	4 3/4"	220 lbs	1.80 lbs

**A Heavy duty industrial bench vise**  
The BESSEY industrial bench vise series sets new standards for durable work holding. 100% guaranteed unbreakable drop forged moveable jaws, stationary base and swivel base (\*) for the toughest jobs.

BESSEY vises with drop forged components are guaranteed against breakage in normal use. This guarantee does not cover abuse, improper use, or handling and storage of the product. Never use cheater bars or pipes to extend the spindle handle. This will void the warranty and can cause injury.

	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Length	Width incl. swivel base	Height incl. swivel base	Anvil size	Approx. Weight
BV-DF4SB	4"	4 1/4"	2 3/8"	1/4-3"	12"	7"	5 1/2"	1 7/16" x 2"	14.00 lbs
BV-DF5SB	5"	6 1/2"	3"	1/4-3"	15"	8 1/4"	6 3/4"	2" x 2 3/4"	25.20 lbs
BV-DF6SB	6"	7"	4"	1/4-5"	19"	10"	8 3/4"	2 1/2" x 3 1/4"	50.00 lbs
BV-DF8SB	8"	10 1/2"	4 1/8"	1/4-6"	23 3/4"	10 3/4"	9 1/2"	3" x 3 3/8"	67.30 lbs

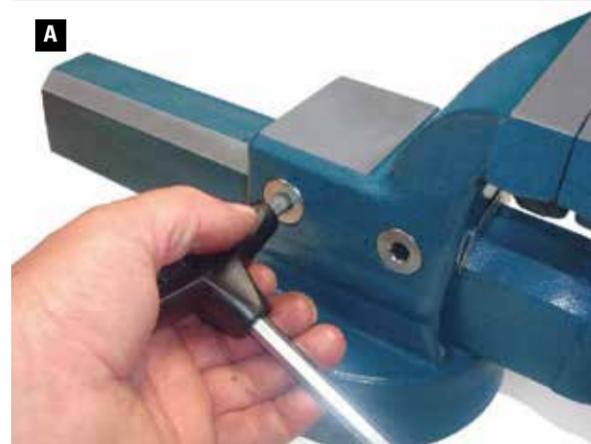


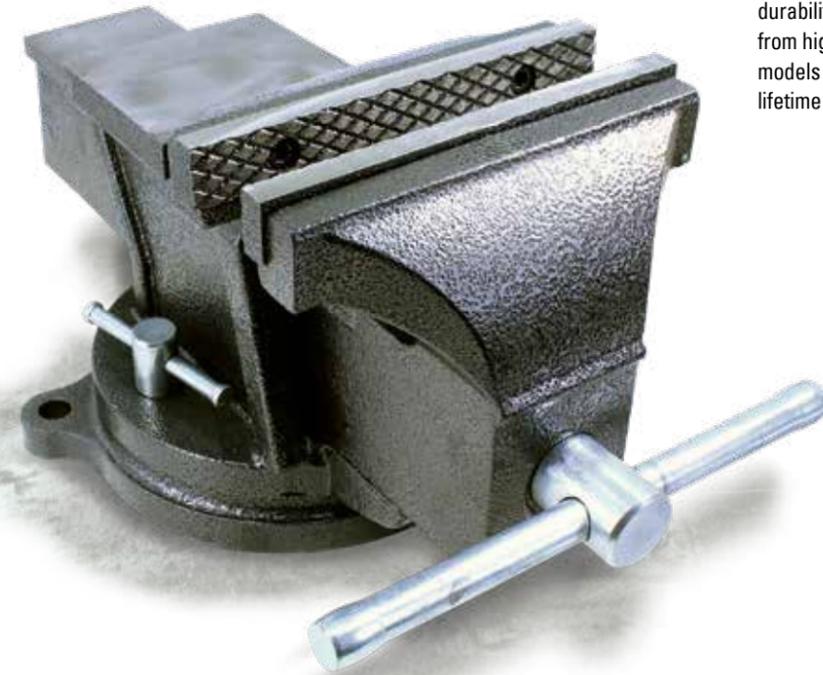
Check out our vises in action!

Please reference our YouTube videos showing BESSEY products in action.

Search our video database at

[youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)





Similar to clamps, vises are like another pair of hands in the shop. They hold your work securely so that you can saw, grind or drill with both hands. BESSEY® vises have been chosen and offered with an eye for durability and functionality. BESSEY heavy-duty bench vises are made from high quality ductile grey cast iron for many years of service. Many models have swivel bases. All are backed up by BESSEY's limited lifetime warranty. Quality you can trust.

### 1 Choices

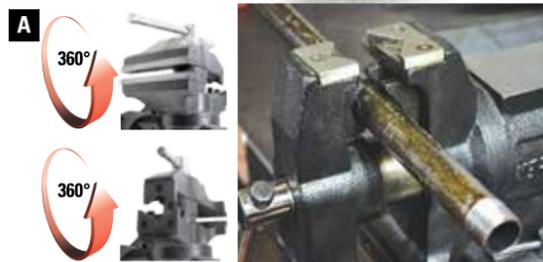
A range of products from light duty to heavy duty.

### 2 Made for everyday work

Heavier duty offerings include an anvil, hardened steel jaws and a 360 degree swivel base (270 degrees on the BV-MPV5)

### 3 Robust construction

Strong ductile cast iron construction. Light weight, stronger performance than gray cast (BV-MPV5, BV-HD40, BV-HD60).



### A Multi-purpose vise (rotating pipe and bench vise)

Simply bolt this vise to the top surface of your bench and lock your workpiece in place with the heavy duty jaws. The base swivels 360° with 3 mounting holes and 2 lockdowns. Pipes are no problem with the serrated jaws that rotate 360°. Made with a ductile iron body for durability. Built-in anvil.



	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Approx. Weight
BV-MPV5	5"	5"	2 3/4"	2"	29 lbs

### B Heavy duty bench vise

Simply bolt this vise to the top surface of your bench and lock your workpiece in place with the heavy duty serrated jaws. The base swivels 360° with 3 mounting holes and 2 lockdowns. Made with a ductile iron body for durability. Built-in anvil.



	Jaw Width	Jaw Opening	Throat Depth	Approx. Weight
BV-HD40	4"	4"	2"	13 lbs
BV-HD60	6"	6"	2 3/8"	27 lbs

### C Light duty bench vise

The base swivels 270° with 4 mounting holes and 1 lockdowns. Made with a cast iron body for durability. Built-in anvil.



	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Approx. Weight
BV-HW45	4 1/2"	4"	1 3/4"	1"	11 lbs

### D Drill press vise

Malleable cast iron body with a powder coated finish. Machined spindle. A grooved jaw provides a firm secure grip. The holes are elongated for easy fastening onto a drill press or work surface.



	Jaw Width	Jaw Opening	Throat Depth	Approx. Weight
BV-DP40	4"	4"	1"	11 lbs

### E Light duty clamp-on vise

When bench space is at a premium this vise is the perfect answer. Completely portable and ideal for light duty work. This clamp attaches to surfaces up to 1.5" thick. Cast in pipe jaws, serrated jaw faces, and double steel guide bars.



	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Approx. Weight
BV-C030	3"	2 3/4"	1"	3/4"	5 lbs

### F Vacuum base vise (swivelling)

This portable hobbyist vise attaches securely to any non-porous surface and, by releasing the locking ring can rotate and swivel and, be re-locked. Comes with non-slip rubber pads for vise jaws.



	Jaw Width	Jaw Opening	Approx. Weight
BV-VB	2 3/4"	2 3/4"	4.50 lbs

### G Multi-purpose vise jaws

Designed to fit any 3-6" vise jaw. The magnetic back helps to keep it into place. Works great for holding wood, metal and tubing. Non-marring



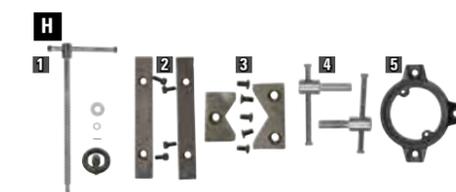
	Jaw Width	Approx. Weight
BV-NVJ	5 1/2"	0.50 lbs

### BESSEY® Vise service parts

A range of service parts for the vises listed on these pages.

#### H BV-MPV5 service parts

- 9050006 Spindle, casting nut, washer, screw and spring pin
- 9050002 A set of jaw inserts and 4 screws
- 9050003 A set of pipe jaw inserts and 5 screws
- 9050004 Locking screws
- 9050005 Swivel base

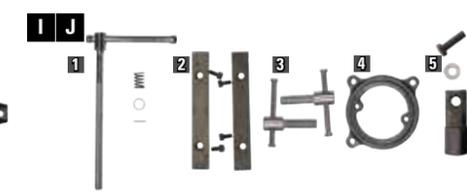


#### I BV-HD60 service parts

- 9060006 Spindle, spring, washer and spring pin
- 9060002 A set of jaw inserts and 4 screws
- 9060003 A set of locking screws
- 9060004 Two part swivel base
- 9060007 Casting nut, washer and screw

#### J BV-HD40 service parts

- 9040001 Spindle, spring, washer and spring pin
- 9040002 A set of jaw inserts and 4 screws
- 9040003 A set of locking screws
- 9040004 Two part swivel base
- 9040005 Casting nut, washer and screw



#### K BV-HW45 service parts

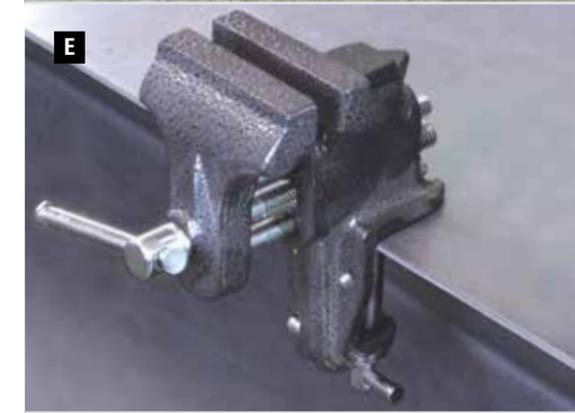
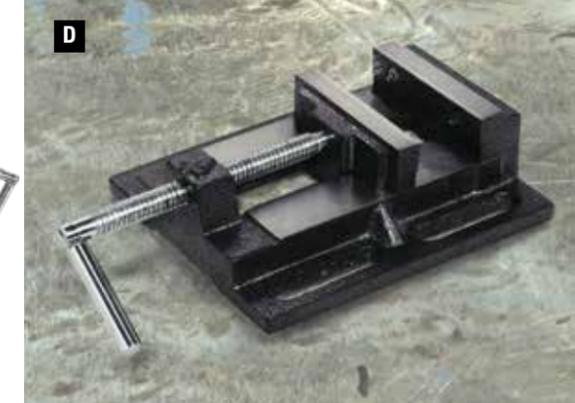
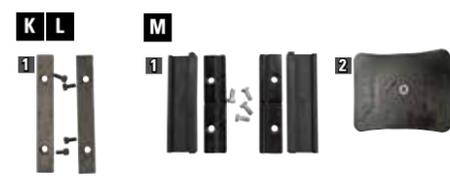
- 9045001 Vise jaws with screws

#### L BV-DP40 service parts

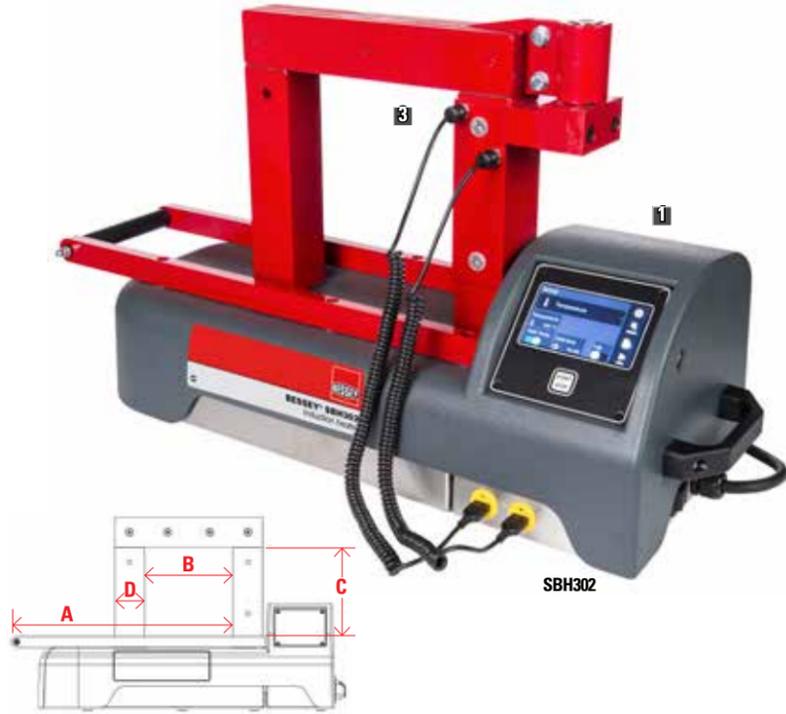
- 9044001 Vise jaws with screws

#### M BV-VB service parts

- 9000001 Vise jaws and jaw covers with screws
- 9000002 Rubberized base with washer & cotter pin



# Induction bearing heaters



SBH302

Proper bearing installation is essential to maximum bearing life. By heating prior to installation, the bearing expands and slides easily onto the shaft. Magnetic induction is a safe and efficient method of generating heat to expand bearings for installation. No open flame or hot oil to worry about. Magnetic induction heats bearings evenly and quicker than hot plates.

**1 Digital temperature and time control**

All PV and SBH models feature digital time/temperature display controls as well as a magnetic probe.

**2 Improve productivity**

BESSEY® Induction bearing heaters help extend the useful life of bearings. Reducing the frequency of bearing maintenance means lower operating costs.

**3 Vertical or Horizontal heating**

SBH Series heat vertically or horizontally. Horizontal position heating time is generally 3 to 4 times faster.

**4 SBH SMART Series**

The SBH SMART Series is an industry leading and innovative tool. Dual sensors, data storage and export that allows proof-of-work.



\*Bearings not included

**A Portable digital temperature control, certified PV2412**

This lightweight portable bearing heater can move throughout your facility. Cross bars, heat resistant gloves, magnetic temperature probe, Petroleum jelly and manual are all included. An easy to use keypad and controls make this simple to operate. Comes with 5 cross bars: 1/4", 3/8", 1/2", 3/4", 1 1/8".

	Volt / Amps	Max. weight ± lb bearings	Min. ID	Max. OD	Max. width	Max. horizontal heating width	Cross section poles	Temperature control max reach	Time control max reach	Approx. weight without cross bars
				A	B	C	D			
<b>PV2412</b>	120/13	44 lbs	3/8"	9 1/2"	4 3/4"	-	1 5/8"	302°F	0-30 min.	47 lbs

Read the manual. Follow all prescribed safety precautions.



SBH303

\*Bearings not included

**B SBH SMART series**

The SMART series offers more control over time and temperature. Modern, easy-to-use touchscreen and 2 temperature probes for dual temperature sensing (Delta T). This allows more control over the heating process and less metallurgical "tension". A clear graph also shows the heating process. Features include the ability to create proof of work, tension-free heating (Delta T), log function to store data or export to a USB-stick, heats according to preset temperature/time curve.

	Volt / Amps	Max. weight ± lb bearings	Min. ID vertical / horizontal	Max. OD	Max. width	Max. horizontal heating width	Cross section poles	Temperature control max reach	Time control max reach	Approx. weight without cross bars
				A	B	C	D			
<b>SBH301</b>	120/13	110 lbs	7/16" / 2 3/16"	15 3/4"	4 3/4"	5 1/8"	1 3/16" x 2"	464°F	0-99 min.	46.3 lbs
<b>SBH302</b>	120/15	220 lbs	1 13/16" / 2 13/16"	19 1/16"	7"	7"	1 3/16" x 2"	464°F	0-99 min.	68.34 lbs
<b>SBH303</b>	230/16	330 lbs	1 3/4" / 4 1/4"	23 3/8"	8 1/4"	7 7/8"	2 3/4" x 3 1/8"	464°F	0-99 min.	114.60 lbs
<b>SBH304</b>	480/16	440 lbs	1 3/4" / 4 1/4"	23 3/8"	8 1/4"	7 7/8"	2 3/4" x 3 1/8"	464°F	0-99 min.	123.25 lbs

\*Number of cross bars and sizes:

- SBH301** = 3 cross bars; 1/4" x 1/4" x 7 7/8", 3/8" x 3/8" x 7 7/8", 1 3/16" x 2" x 7 7/8"
- SBH302** = 2 cross bars; 1/8" x 1/8" x 11", 2" x 2" x 11"
- SBH303** = 2 cross bars; 1 1/4" x 1 1/4" x 14", 2 3/4" x 3 1/8" x 14"
- SBH304** = 2 cross bars; 1 1/4" x 1 1/4" x 14", 2 3/4" x 3 1/8" x 14"

Read the manual. Follow all prescribed safety precautions.

**C Medium duty digital temperature control, certified, SBH305**

This cart mounted bearing heater features the Turbo effect when used in the horizontal heating application. The swivel control panel allows the user to adjust the position that is best suited for the application. SBH305 comes with a cart for effortless movement.

This bearing heater comes with one, 3 1/8" cross bar.

	Volt / Amps	Max. weight ± lb bearings	Min. ID vertical / horizontal	Max. OD	Max. width	Max. horizontal heating width	Cross section poles	Temperature control max reach	Time control max reach	Approx. weight without cross bars
				A	B	C	D			
<b>SBH305</b>	480/24	880 lbs	1 3/16" / 5 1/4"	33 1/2"	12 1/2"	12"	3 1/8" x 3 1/8"	464°F	0-99 min.	330 lbs

Read the manual. Follow all prescribed safety precautions.



\*Bearings not included

**D Magnetic Temperature Probe**

Connects to bearing heater. Attaches to inner race of bearing. Up to 350°F (240°C).

	Fits model	Approx. Weight
<b>MP-PV/PVH/SVH</b>	PV/PVH/SVH	0.13 lbs

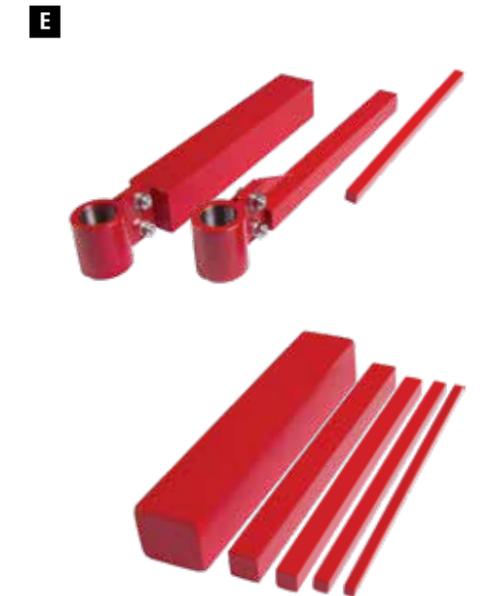


**E Cross bars for bearing heater models SBH, SVH, PV and PVH\***

	Fits model	Size	Approx. Weight
<b>BH3811</b>	SBH302	3/8" x 3/8" x 11"	0.47 lbs
<b>BH131611</b>	SBH302	13/16" x 13/16" x 11"	3.05 lbs
<b>BH0211</b>	SBH302	2" x 2" x 11"	12.79 lbs
<b>BH23811</b>	SBH302	2 3/8" x 2 3/8" x 11"	17.64 lbs
<b>BH3814</b>	SBH303/SBH304/EBH203	3/8" x 3/8" x 14"	0.59 lbs
<b>BH11414</b>	SBH303/SBH304/EBH203	1 1/4" x 1 1/4" x 14"	7.94 lbs
<b>BH234214</b>	SBH303/SBH304/EBH203	2 3/4" x 3 1/8" x 14"	32.58 lbs
<b>SVH 3/16</b>	SVH5223*/SBH303/SBH304/ EBH203	3/16" x 3/16" x 14"	1.15 lbs
<b>SVH 1 3/16</b>	SVH5223*/SV5020* SBH303/SBH304/ EBH203	1 3/16" x 1 3/16" x 14"	7.28 lbs
<b>SVH 2 3/8</b>	SVH5223*/SBH303/SBH304/ EBH203	2 3/8" x 2 3/8" x 14"	20.42 lbs
<b>SVH 2 3/4</b>	SV5020*/SBH303/SBH304/ EBH203	2 3/4" x 2 3/4" x 14"	28.48 lbs
<b>SVH 3 1/8</b>	SVH7931*/SBH305	3 1/8" x 3 1/8" x 20"	55.50 lbs
<b>PV 1/4</b>	PV2412*/SBH301/EBH2412/EBH201	1/4" x 1/4" x 7 7/8"	0.15 lbs
<b>PV 3/8</b>	PV2412*/SBH301/EBH2412/EBH201	3/8" x 3/8" x 7 7/8"	0.31 lbs
<b>PV 1/2</b>	PV2412*/SBH301/EBH2412/EBH201	1/2" x 1/2" x 7 7/8"	0.64 lbs
<b>PV 3/4</b>	PV2412*/SBH301/EBH2412/EBH201	3/4" x 3/4" x 7 7/8"	1.32 lbs
<b>PV 1 1/8</b>	PV2412*/SBH301/EBH2412/EBH201	1 1/8" x 1 1/8" x 7 7/8"	5.22 lbs
<b>PVH 1/4</b> Ⓢ	PVH3813*	1/4" x 1/4" x 9 1/2"	0.20 lbs
<b>PVH 3/8</b> Ⓢ	PVH3813*	3/8" x 3/8" x 9 1/2"	0.77 lbs
<b>PVH 1/2</b> Ⓢ	PVH3813*	1/2" x 1/2" x 9 1/2"	1.61 lbs
<b>PVH 3/4</b> Ⓢ	PVH3813*	3/4" x 3/4" x 9 1/2"	7.21 lbs

\* Discontinued model  
 Ⓢ While quantities last. Discontinued stock.

**WARNING:** Do NOT operate an induction heater if you wear a heart pace-maker. The strong magnetic field emitted by the heater may affect operation of such devices.



# Induction bearing heaters



EBH203

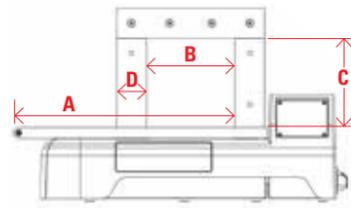
Proper bearing installation is essential to maximum bearing life. By heating prior to installation, the bearing expands and slides easily onto the shaft. Magnetic induction is a safe, efficient method that heats bearings evenly and quickly.

**1 Improve productivity**

BESSEY® Induction bearing heaters help extend the useful life of bearings. Reducing the frequency of bearing maintenance means lower operating costs.

**2 Vertical or Horizontal heating**

EBH series heats vertically or horizontally. Horizontal position heating time is generally 3 to 4 times faster.



Note: This series is available while quantities last. Check for availability. Comparable units available on this page (EBH Series) and prior page (SBH Series).

Induction Bearing Heaters on this page are single phase 60 hz units. 50 hz versions available as special request.

**C Induction bearing heater SC,BC, BCS**

	Voltage	Bearing Capacity OD	Standard Cross Bars	Optional Cross Bars	Approx. Weight
SC 110V	120V (17 amp)	4" x 11"	¾, 2	1 ¼	49.60 lbs
SC 220V	240V (11 amp)	4" x 11"	¾, 2	1 ¼	52.00 lbs
BC 220V	240V (30 amp)	7 ½" x 22"	1 ¼, 3	1, 2	176.00 lbs
BC 440V	480V (20 amp)	7 ½" x 22"	1 ¼, 3	¾, 1, 2	176.00 lbs
BC 550V	600V (15 amp)	7 ½" x 22"	1 ¼, 3	¾, 1, 2	176.00 lbs
BCS 220	240V (30 amp)	11 ½" x 22"	1 ¼, 3	1, 2	199.00 lbs
BCS 440	480V (20 amp)	11 ½" x 22"	1 ¼, 3	1, 2	199.00 lbs
BCS 550	600V (15 amp)	11 ½" x 22"	1 ¼, 3	1, 2	199.00 lbs

Note: Available while quantities last. Check for availability.



\*Cross bars not included

**D Raising blocks for SC, BC, BCS models**

Increases the maximum size of bearing that can be heated.

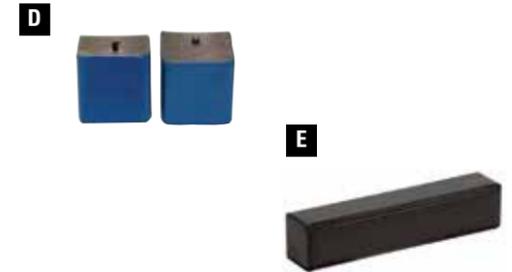
	Fits model	Height	Width	Approx. Weight
SCRB	SC	2 ¾"	2 ⅝"	7.50 lbs
BCRB	BC, BCS	5"	3 ⅝"	31.00 lbs

Note: Available while quantities last. Check for availability.

**E Cross bars for SC, BC, BCS bearing heater models**

	Fits model #		Fits model #
SC ¾	SC	BCS 1 <sup>(1)</sup>	BC Special
SC 1 ¼ <sup>(1)</sup>	SC	BCS 1 ¼	BC Special
SC 2	SC	BCS 2 <sup>(1)</sup>	BC Special
BC ¾ <sup>(1)(2)</sup>	BC	BCS 3	BC Special
BC 1 <sup>(1)</sup>	BC	SC on/off	On/Off switch for SC
BC 1 ¼	BC	BC on/off	On/Off switch for BC
BC 2 <sup>(1)</sup>	BC		
BC 3	BC		

Note: Available while quantities last. Check for availability.



\*Bearings not included

**A Portable on/off temperature control, certified EBH2412**

This lightweight portable bearing heater can move to the work piece, decreasing the possibility of damaging the work piece while moving throughout your facility. Cross bars, heat resistant gloves, Vaseline and manual are all conveniently stored within the carrying case. An easy to use on/off switch make this bearing heater simple to operate. Comes with 5 cross bars: ¼", ⅜", ⅝", ⅞", 1 ⅛".

	Volt / Amps	Max. weight ± lb bearings	Min. ID	Max. OD	Max. width	Max. horizontal heating width	Cross section poles	Approx. weight without cross bars
EBH2412	120/20	44 lbs	¾"	A 9 ½"	B 5 ½"	C —	D 1 ⅝"	47 lbs

Please read manual carefully before use. Recommend maximum bearing heat of 150° C (300° F) and cycle times of ≤ 1.5 hours.



EBH303

\*Bearings not included

**B EBH series**

These models have a modern simple, easy-to-use on/off switch. This simplifies the heating process. Recommended use with a method to measure surface temperatures of the work piece.

	Volt / Amps	Max. weight ± lb bearings	Min. ID	Max. OD	Max. width	Max. horizontal heating width	Cross section poles	Approx. weight without cross bars
EBH201-120	120/13	110 lbs	1 ½"	15 ¾"	A 4 ¾"	B 5 ½"	C 1 ⅞" x 2"	46.3 lbs
EBH201-240	240/13	110 lbs	1 ½"	15 ¾"	4 ¾"	5 ½"	1 ⅞" x 2"	46.3 lbs
EBH203	240/16	330 lbs	3 ¼"/4 ¾"	23 ¾"	8 ¼"	7 ⅞"	D 2 ¼" x 3"	114.60 lbs

\*Number of cross bars and sizes:

EBH201-120 = 2 cross bars: ⅞" x ⅞" x 7 ⅞", 1 ⅞" x 1 ⅞" x 7 ⅞"

EBH201-240 = 2 cross bars: ⅞" x ⅞" x 7 ⅞", 1 ⅞" x 1 ⅞" x 7 ⅞"

EBH203 = 1 cross bar: 2 ¼" x 3 ⅞" x 14"

Please read manual carefully before use. Recommend maximum bearing heat of 240° C (564° F) and cycle times of ≤ 30 minutes.

**F Cross bars for bearing heater models SBH, SVH, EBH, PV and PVH\***

	Fits model	Size	Approx. Weight
BH3814	EBH203	¾" x ¾" x 14"	0.59 lbs
BH11414	EBH203	1 ¼" x 1 ¼" x 14"	7.94 lbs
BH234214	EBH203	2 ¾" x 3 ⅞" x 14"	32.58 lbs
PV ¼	EBH2412 / EBH201	¼" x ¼" x 7 ⅞"	0.15 lbs
PV ⅜	EBH2412 / EBH201	⅜" x ⅜" x 7 ⅞"	0.31 lbs
PV ⅝	EBH2412 / EBH201	⅝" x ⅝" x 7 ⅞"	0.64 lbs
PV ⅞	EBH2412 / EBH201	⅞" x ⅞" x 7 ⅞"	1.32 lbs
PV 1 ⅞	EBH2412 / EBH201	1 ⅞" x 1 ⅞" x 7 ⅞"	5.22 lbs

\* Prior model

**WARNING:**

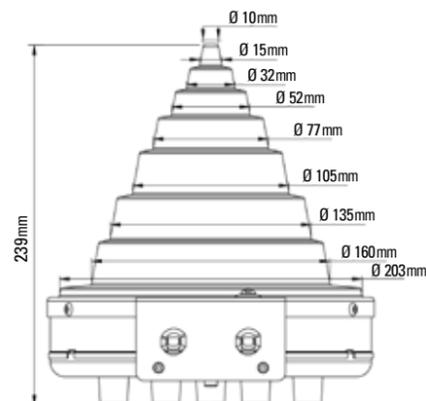
Do NOT operate an induction heater if you wear a heart pace-maker. The strong magnetic field emitted by the heater may affect operation of such devices.



# GCS-CB and GCS-NCB (non induction)



Heating a bearing expands it for precise placement and alignment on the shaft without damage. Pressing (driving) a cold bearing onto a shaft can cause it to misalign – as little as a 0.001" difference can reduce a bearing's lifespan by 50%. Bearing heaters generate clean, even heat for precision placement, resulting in extended bearing life. Heating alternatives such as hot oil baths and torches are messy and dangerous. Torches and element tops create uneven heat and expansion and cause hot spots that can change the metallurgical properties of the bearing steel.



### A Cone style bearing heaters (non-induction)

- Flexible manufacturing repairs for press-fit applications.
- Lower cost than larger induction heaters
  - Lightweight and portable, easy to move around a shop or factory floor
  - No special wiring or set up, uses standard wall plugs 120 V / 15 A
  - Start and stop with a switch
  - One cone bearing heater fulfills a range of bearing sizes
  - Temperature preset on -CB versions, 250° F.

	Bearing I.D. Range	Voltage	Width	Height	Approx. Weight
<b>GCS-NCB</b>	3/8" - 8 1/4"	120V (15 amp)	8 3/8"	9 1/2"	6.00 lbs
<b>GCS-CB*</b>	3/8" - 8 1/4"	120V (15 amp)	8 3/8"	9 1/2"	6.00 lbs

\*Comes with control box with probe attached. Max. weight 12 lbs.

Check out our Bearing Heaters in action!

Please reference our YouTube videos showing BESSEY products in action.

Search our video database at

[youtube.com/user/BesseyTools](https://youtube.com/user/BesseyTools)

# Industrial magnets

When getting ready to weld two pieces of steel together a good magnetic square is like having a third hand. For a fast & simple set-up these high quality ferrite magnets hold work at pre-set angles of 45, 90 and 135 degrees, or can be linked together to form any angle you need. Something so simple but so versatile! Use one in your workshop to hold steel parts while you do the welding. Speed up your production time with BESSEY's easy to set up and remove magnetic squares.

- Quality**  
Quality magnets for fast, simple set-ups
- Flexibility**  
Often referred to as "an extra set of hands"
- Variety**  
The wide variety of BESSEY industrial magnets will offer most metal workers an option that fits their needs
- Speed**  
A simple fast set-up and removal to help increase productivity while you work.



### A Magnetic squares, WMS

Simple magnets to hold work at set angles.

	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>WMS-1</b>	66 lbs	3 3/4" x 4 3/8" x 3/4"	90/45°	1.04 lbs
<b>WMS-3</b>	48.5 lbs	3 3/8" x 3 3/8" x 3/8"	90/45°	0.59 lbs
<b>WMS-5</b>	112 lbs	3 3/4" x 4 3/8" x 3/4"	90/45°	1.29 lbs

### B Double magnetic square, WMS

The double magnets are joined at a pivot point and can hold at any angle.

	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>WMS-4</b>	2 x 48.5 lbs	6 1/8" x 3 3/8" x 3/8"	0 to 180°	1.38 lbs

### C Multi-angle magnetic square, WMS

A quality magnetic multi-angle square for fast, simple set-up.

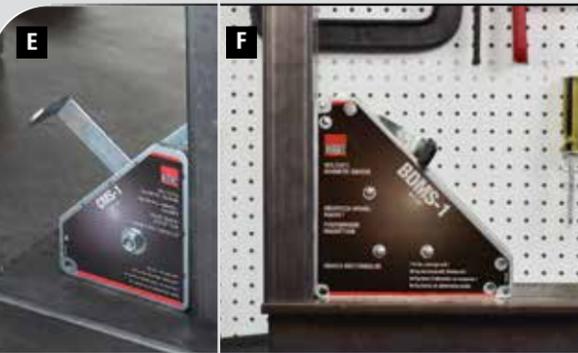
	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>WMS-6</b>	35 lbs	4" x 2 1/2" x 3/16"	30/45/60/75/90°	0.50 lbs

### D Arrowhead magnetic square, WMS

A quality magnetic multi-angle square for fast, simple set-up.

	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>WMS-7</b>	41 lbs	4 3/4" x 3 1/4" x 3/16"	90/45°	0.69 lbs





**E "Chunky" magnetic square, CMS**  
Release your magnet with the convenient T-handle.

	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>CMS-1</b>	100 lbs	3 3/4" x 4 3/8" x 1 5/8"	90/45°	2.60 lbs



**F "Big Daddy" magnetic square, BDMS**  
A quality magnetic square with a convenient T-handle for a quick release.

	Pull	Nominal Dimensions	Pre-set Angles	Approx. Weight
<b>BDMS-1</b>	100 lbs	8" x 8" x 1 5/8"	90/45°	10.00 lbs



**G Magnetic ground clamps, MGC**  
Ground clamps only need base surface metal for clamping.

	Pull	Nominal Dimensions	Amps	Approx. Weight
<b>MGC-1</b>	55 lbs	3 1/2" x 2"	250	1.50 lbs
<b>MGC-2</b>	55 lbs	3 1/2" x 2"	800	1.55 lbs



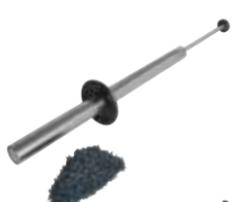
**H Mag Pick-Up, MPU**  
Magnetic disc on 35" tubular shaft for picking up small metal parts – also useful during clean-up.

	Description	Approx. Weight
<b>MPU-1</b>	Magnetic disc on 35" tubular shaft	2.10 lbs



**I MagStick, MS**  
The MagStick is a 5 1/2" "pen-sized" pocket magnet that extends to 25 1/2" to pick-up hard to reach small metal objects.

	Description	Approx. Weight
<b>MS-1</b>	Magnet on 25 1/2" telescopic shaft, pocket clip	0.16 lbs



**J MagWand, MW**  
Can collect up to 12 lbs of swarf in a pass for a cleaner safer welding and machine shop. It rolls easily over industrial work surfaces and dumps waste by simply pulling and sliding the magnetic insert.

	Description	Approx. Weight
<b>MW-1</b>	15 1/2" length	1.50 lbs



**K MagSweep, MSP**  
The MagSweep is a rolling shop-floor magnet on wheels that makes clean up quick and easy.

	Description	Approx. Weight
<b>MSP-24</b>	24" swath	39.00 lbs

**A Relton OPTION 1 cutting fluid**  
An environmentally friendly cutting fluid that has no chlorine, no sulfur, a non-toxic formula that's safe to use. Water based.

	Unit/Container	Approx. Weight
<b>OPT455</b>	12 x 16 oz/473 ml	14.80 lbs/case
<b>OPT4</b>	4 x 1 US gal/3.785L	36.10 lbs/case



**B Relton A-9 aluminum cutting fluid**  
Use for tapping, drilling, boring, milling, sawing, reaming and broaching. Specifically designed for aluminum; also works well on many other metals.

	Unit/Container	Approx. Weight
<b>A9114</b>	24 x 4 oz/118 ml	9.00 lbs/case
<b>A9455</b>	12 x 16 oz/473 ml	16.00 lbs/case
<b>A94</b>	4 x 1 US gal/3.785L	33.00 lbs/case



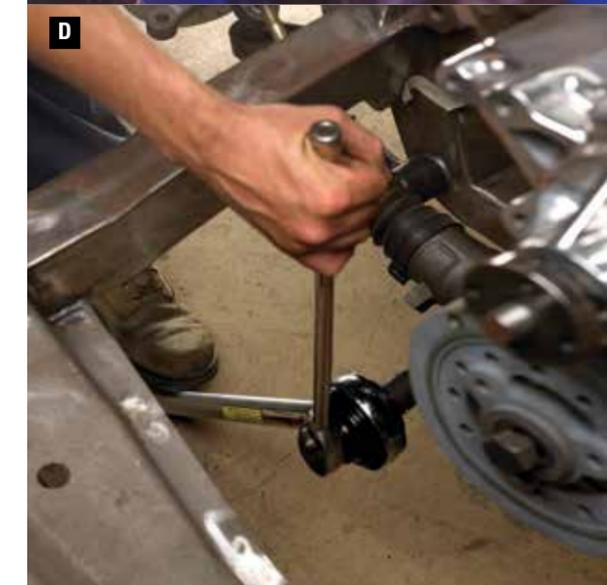
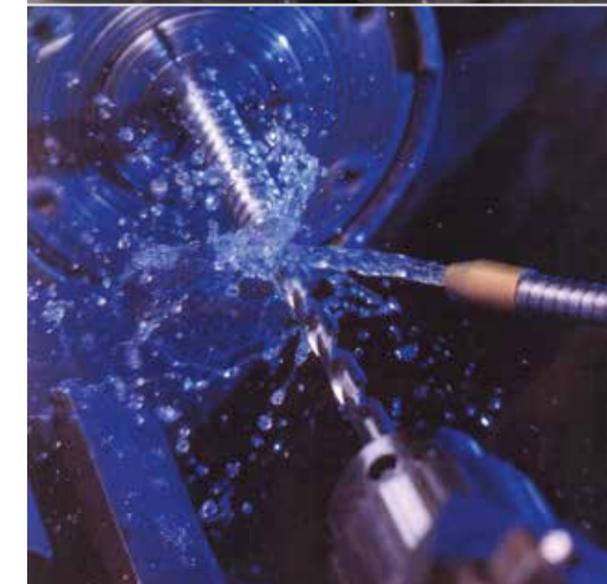
**C Relton Rapid Tap cutting fluid**  
Leaves a fine machined finish even on tough materials such as aluminum, beryllium, brass, bronze, cast iron, copper, inconel, magnesium, molybdenum, stainless steel, and stellite.

	Unit/Container	Approx. Weight
<b>RT114</b>	24 x 4 oz/118 ml	11.00 lbs/case
<b>RT455</b>	12 x 16 oz/473 ml	17.00 lbs/case
<b>RT4</b>	4 x 1 US gal/3.785L	42.00 lbs/case



**D Torque multipliers**  
The geared head offers 4X the power of an ordinary wrench alone, and requires no air or electricity. Use with a torque wrench when precision is required (always calibrate). JM units can be stacked for higher power. Up to 12,000 ft. lbs. of torque.

	Input Capacity foot/lbs	Output Capacity foot/lbs	Input Drive	Output Drive	Ratio lb:foot	Approx. Weight
<b>JM-750</b>	250	1,000	1/2"	3/4"	4 to 1	5.88 lbs
<b>JM-1000</b>	500	2,000	3/4"	1"	4 to 1	11.74 lbs



Traditional tin snips



Ideal snips

- Continuous, straight and curved cuts, right
- Continuous, straight and curved cuts, left

Outline cutting snips

- Short, straight and narrow curved cuts, right
- Short, straight and narrow curved cuts, left

Straight cutting snips

- Straight and curved cuts, large radius in both left and right directions
- Short, straight cuts, notch

Compound leverage snips



## 1 Types

### Traditional tin snips

Edges and handle are traditionally forged into one unit. The force required for cutting is determined by the ratio of edge length to the handle length.

### Compound leverage snips

The cutting heads and handles are made separately and are both hinged. When they're attached to each other, this double hinged (double fulcrumed) assembly greatly increases the leverage, requiring less physical effort.

## 2 Models

### Ideal snips

These multi-purpose snips cut through a metal sheet (straight-cut) as well as large and small contours or radii (outline-cut). They cut at the edge (edge cut) or at the centre of a sheet. Ideal snips can also be used for notching-operations.

### Outline cutting snips

Best suited for fine and narrow radius cuts near the edges of a metal sheet. Use the delicately shaped edge of these snips to cut extremely narrow shapes or curves.

### Straight cutting snips

Ideal for cutting a metal sheet at the centre and/or near the edges. You can use long edges of this tool to cross-cut and notch large metal sheets quickly and precisely with less effort.

Left cutting snips



Right cutting snips



## 3 Right cutting or left cutting snips. What's the difference?

Right cutting snips are designed so that they can cut right radii, a curve from left to right easily. Left cutting snips are the best for radius cuts from right to left.

The common perception is that, right cutting snips are for right-handers, and left cutting snips for left-handers. This is not true. If a right-handed person is cutting a radius from left to right, using right cutting snips (radius from left to right), you have to cut outwards from your wrist. With left cuttings snips, (radius is then from right to left) you can cut inwards from your wrist. This is considerably more ergonomic. Try it out once!

## 4 Grades

The service life of cutting edges depends directly on the grade of steel used and the processing. High-performance snips with case-hardened HSS – edges fulfill the most stringent requirements regarding service life and cutting performance. Cutter heads of the HSS-Tin grade are additionally coated with extremely hard titanium nitride that reduces wear and tear. Other cutting materials, namely special high quality steel, quality steel and standard quality steel, are available depending on the application and the frequency of use.

Grades of blade steel	min. HRC	Durability	Approx. Tensile Strength of Blade PSI	Max. Sheet thickness at tensile strength of:		
				58 000 PSI Mild Carbon Steel	116 000 PSI Hard Carbon Steel	159 000 PSI Very Hard Stainless
<b>HSS</b> D27AH	65	+++	370,000	1.5 mm/16 ga	1.2 mm/18 ga	0.6 mm/25 ga
<b>Special High Grade Steel</b> D15, D16; D29ASS; D123S; D39ASS	61	+++	320,000	1.5 mm/16 ga	1.2 mm/18 ga	/
<b>High Grade Steel</b> D22A; D27	59	++	300,000	1.5 mm/16 ga	1.2 mm/18 ga	/

# Compound leverage snips

BESSEY's innovative D39ASS brings an entirely new generation of compound leverage cutting snips to the market for the sheet metalworking industry. These snips enable more capacity, precision and comfort with easier operation as a result of innovative design and unique construction elements.

## 1 Easier to hold

The new D39ASS snips enjoy an optimised handle angle that allows one to comfortably grip the entire unit for maximum application of cutting force.

## 2 Smooth cutting action

The joint area includes a sintered steel insert. This clever addition greatly reduces friction where it counts! Great for extending the tool life and for an exceptionally smooth cutting action.

## 3 Convenient latch

A central latch on the top of the handle allows right and left-handed users to open and close the snips with ease, without a change in grip.

## 4 Cut straight, cut round, cut easier

The compact forged jaws permit high-precision cutting of curves while also being very effective at straight cuts – while the shape of the forged jaw allows work to flow past the user's hand instead of towards for sustained (...and safer) cutting.



## A Multi-use compound leverage snips, D39ASS

For continuous straight and curved cuts. Extremely compact cutter head with partially countersunk head screw connection for increased manoeuvrability and precision on curved cuts. Joint area screw connection with stud bolt, sintered disc and maintenance-free spring for extreme robustness. Reduced handle opening for optimised handling and an even cutting length.



	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
<b>D39ASS-SB</b>	9 3/16"	1 5/16"	18 gauge	1.15 lbs
<b>D39ASSL-SB</b>	9 3/16"	1 5/16"	18 gauge	1.15 lbs





D15A, smaller than the typical aviation snip – for working in small spaces – with all the power you need. Extremely small forged heads have optimized blade geometry and fine-tuned cutting leverage in a much smaller overall length. Fits well in a pocket, a tool pouch or tool box. Small, strong, and manoeuvrable.

- 1 100% Power, 75% size**  
The D15A Compact Aviation Snip has all the power of a full size aviation snip, and is 25% smaller.
- 2 Extremely compact cutting head**  
Extremely compact cutting head for great manoeuvrability, cutting the narrowest radii. The head geometry allows the surface being cut to slide past beneath your fingers to reduce the chance of injury.
- 3 Practical locking mechanism**  
The practical locking mechanism allows for opening and closing with one hand.
- 4 Compound leverage**  
Compound leverage considerably reduces effort required. Improve productivity, reduce fatigue.
- 5 Ergonomic handle**  
Ergonomic soft grip handles keeps hand from slipping.

### C Offset snips, optimized, D29ASS-2

High grade steel cutting blades with compact cutting head for high manoeuvrability. Use 25% less effort with the optimized leverage. Right or left cutting versions available. HRC up to 61.

	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
D29ASS-2	10 1/4"	1 7/8"	18 gauge	1.16 lbs
D29ASSL-2	10 1/4"	1 7/8"	18 gauge	1.16 lbs



### D Offset extra hard, high tolerance snip, D27AH

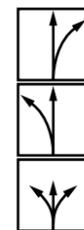
Made for long continuous, straight and curved cuts. Case-hardened, high-speed steel edges. Right or left cutting versions available. HRC up to 68.

	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
D27AH-BE	10 1/8"	1 7/8"	18 gauge	1.22 lbs
D27AHL-BE	10 1/8"	1 7/8"	18 gauge	1.22 lbs



### A Compact aviation snips, D15A

Compact design for high performance with minimum effort. Smaller than typical aviation snip – for working in small spaces with all the power you need. For long continuous, straight and curved cuts.



	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
D15A-BE	7 3/16"	1"	18 gauge	0.44 lbs
D15AL-BE	7 3/16"	1"	18 gauge	0.44 lbs
D15S-BE	7 3/16"	1 1/8"	18 gauge	0.44 lbs
D15-SET	1x D15S-BE, 1x D15A-BE, 1x D15AL-BE in a nylon pouch			

### E Long-nose, multi-purpose snip, D22A

High grade steel, extra long cutting blades designed for continuous cuts and large radius cuts. Angled cutter heads keep hands free from work. Available in left cutting version only. HRC up to 59.

	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
D22A	10 1/2"	2 1/2"	18 gauge	1.01 lbs



### B Aviation snips, D16

High grade steel cutting blades with micro-serrations for slip proof cutting. HRC up to 59.



	Overall Length	Blade Length	Cutting Capacity (carbon steel)	Approx. Weight
D16S	9 1/2"	1 3/4"	18 gauge	1.25 lbs
D16L	9 1/2"	1 9/16"	18 gauge	1.25 lbs
D16	9 1/2"	1 9/16"	18 gauge	1.25 lbs

### F Safety strap cutter, D123

Holds banding tightly during cutting to prevent the banding from springing up. Can cut steel straps up to 32 x 1 mm (1 1/4" x 1/32") with one hand. The ergonomic handle and the compound leverage offers comfort and ease of use.

	Overall Length	Blade Length	Approx. Weight
D123S-SB	9 7/8"	1 1/2"	1.21 lbs





Snips/shears/scissors tend to be designed to fall into 1 of 3 broad use categories; sheet metal (tin snips), fabric shears and lastly paper cutting. The BESSEY® the 48A MultiSnip has no specialty, thus creating a new 4th category - the multipurpose snip. The 48A's Stainless steel blades work well on a wide variety of materials. Light weight and pocket sized. It is a great tool to have close at hand both at work and at home.

- 1 Stainless steel blade**  
Increased durability and cutting results. Cuts both thin metal sheets as well as a variety of soft materials such as paper, fabrics and cardboard.
- 2 Offset blades**  
The practical locking mechanism allows for opening and closing with one hand while limiting the maximum opening of the snip.
- 3 Thumb lock**  
Provides easy locking for increased safety.
- 4 Spring leverage**  
Spring opens cutter automatically, improving productivity while reducing hand fatigue.

Combinox, D50 versatile multi-purpose snips are equally at home in the toolbox, kitchen gadget drawer or garden shed. The handles are plastic with a soft cushion insert for comfort and to prevent slipping.

- 1 Stainless steel blade**  
Increased durability and cutting results. Notched for wire stripping, these cut thin metal sheets, cable, and a wide range of material.
- 2 Thumb lock**  
Provides easy locking for increased safety.
- 3 Spring leverage**  
Spring opens cutter automatically, improving productivity while reducing hand fatigue.
- 4 Ergonomic handle**  
Ergonomic handle with soft insert.



**A MultiSnips**  
Made for everyday light duty use with a stainless steel blade. The spring opens cutter automatically and it features a thumb operated lock.

	Overall Length	Blade Length	Approx. Weight
<b>Straight Blade, D47, D48</b>			
D47	5 3/4"	1 1/4"	0.13 lbs
D48	7 1/2"	1 5/8"	0.25 lbs
<b>Offset Blade, D48A</b>			
D48A	7 3/8"	1 3/8"	0.25 lbs



**B Cable cutter, D49**  
Used for cutting multi-core cable with diameters up to 10 mm (3/8"). Stainless steel blade.

	Overall Length	Blade Length	Approx. Weight
D49	6 5/8"	1"	0.25 lbs

**A Combinox, D50**  
The stainless steel blade cuts a wide range of material, and is notched for wire stripping. The spring opens cutter automatically with a thumb operated lock. Ergonomic handle with soft-insert.

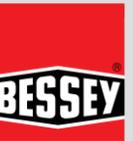
	Overall Length	Blade Length	Approx. Weight
D50	7 5/8"	2"	0.25 lbs

**B MultiSnip master, D51A**  
The stainless steel cutter edge cuts a wide range of material. The angled cutter head keeps your hands safely free from work. The handle is made of robust fibreglass-reinforced plastic with soft-insert.

	Overall Length	Blade Length	Approx. Weight
D51A	9 1/4"	2"	0.25 lbs



# Locking and folding knives



Quick-change blade-replacement system, no tools required, one-hand easy opening & closing. Folds to a compact size to fit in a pocket and also includes a stainless steel belt clip for easy access. Three handle styles to choose from, aluminum, wood inlay and composite plastic. These handy knives accept all standard utility blades.

- 1 Blade change mechanism**  
Lever for safe locking of blades. This mechanism permits a quick and easy blade change.
- 2 Soft thumb pad**  
Soft plastic thumb pad allows maximum pressure.
- 3 Storage compartment**  
Safe storage of spare blades so they are always quickly accessible. Comes standard with 5 extra blades.
- 4 Release lever**  
It needs just a short push on the metal release lever to unlock the knife so that it can be safely folded.

Quick-change blade-replacement system, no tools required, one-hand easy opening and closing. Folds to a compact size to fit in a pocket and also includes a stainless steel belt clip for easy access. Three handle styles to choose from, aluminum, wood inlay and composite plastic. These handy knives accept all standard utility blades.

- 1 Blade change mechanism**  
Lever for safe locking of blades. This mechanism permits a quick and easy blade change.
- 2 Release lever**  
It needs just a short push on the metal release lever to unlock the knife so that it can be safely folded.



**A Folding utility knife – ABS comfort grip handle**  
Includes folding and locking blade with belt-clip; thumb cushion for maximum contact pressure; replacement blade compartment and 5 extra blades. Uses standard blades. Features quick blade exchange mechanism and spring blade release.

	Overall Length	Blade Length	Approx. Weight
<b>D-BKPH</b>	6 1/4"	2 3/8"	0.32 lbs

**A Folding utility knife – Wood handle**  
Includes folding and locking blade with belt-clip. Uses standard blades that are easy to change with the quick blade exchange mechanism. Spring blade release.

	Overall Length	Blade Length	Approx. Weight
<b>D-BKWH</b>	6 1/4"	2 1/4"	0.39 lbs



**B Folding utility knife set - ABS comfort grip handle**  
Includes 4 types of blades: standard, scoring, linoleum, and hook (rug). Convenient case for storage. 2 3/8" H x 6 3/4" W x 4 3/8" D

	Approx. Weight
<b>DBKPHSET</b>	0.96 lbs

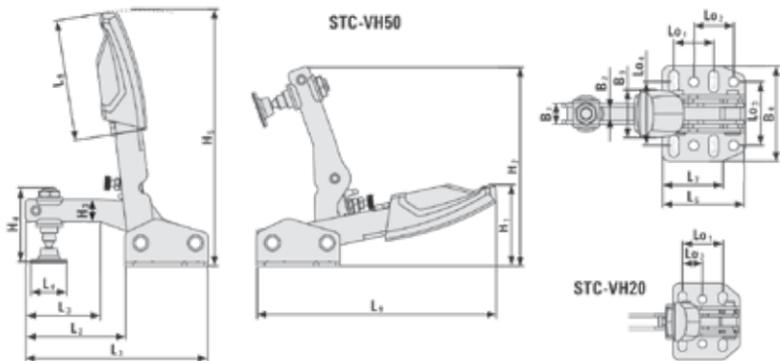
Scoring 2 pcs	Hook 5 pcs	Linoleum 2 pcs	Standard 10 pcs

**B Folding utility knife – Aluminum handle**  
Includes folding and locking blade with belt-clip. Uses standard blades that are easy to change with the quick blade exchange mechanism. Spring blade release.

	Overall Length	Blade Length	Approx. Weight
<b>D-BKAH</b>	6 1/4"	2 3/8"	0.29 lbs



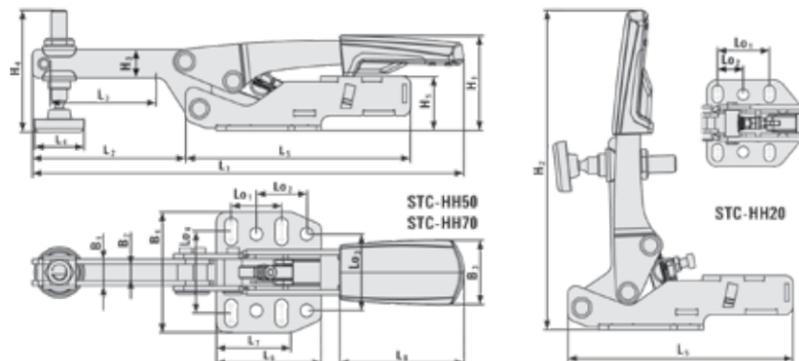
**A Vertical toggle with open arm and horizontal base plate**



	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-VH20	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.44 lbs
STC-VH50	1 9/16"	1 3/8"	25 - 550 lbs*	700 lbs	0.94 lbs
3101627	STC-VH20 Spindle service part set				
3101589	STC-VH50 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (open)	Height of handle (closed)	Height of extension arm	Height of spindle, cpl.	Height of base	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Width of elongated hole	Diameter of hole	
	L1	L2	L3	L4	L5	L6	L7	L8	H1	H2	H3	H5	B1	B2	B3	B4	Lo1	Lo2	Lo3	Lo4	Ø	
STC-VH20	3.62"	1.97"	0.79"	0.63"	1.69"	1.38"	2.36"	4.84"	1.61"	3.94"	0.39"	1.65"	5.08"	0.39"	0.24"	0.94"	1.89"	1.02"	0.51"	1.10"	1.06-1.26"	0.22"
STC-VH50	4.57"	2.48"	1.57"	0.91"	2.09"	1.73"	2.99"	6.06"	2.05"	4.96"	0.55"	1.97"	6.38"	0.52"	0.32"	1.18"	2.36"	1.00"	1.00"	1.57"	1.30-1.89"	0.26"

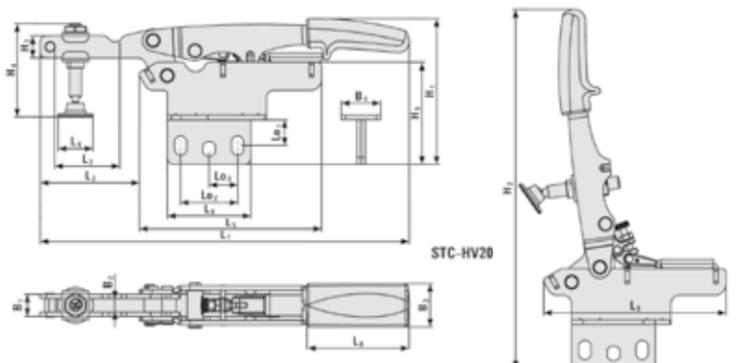
**B Horizontal toggle with flanged base plate**



	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-HH20	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.43 lbs
STC-HH50	1 9/16"	1 3/8"	25 - 550 lbs*	700 lbs	0.81 lbs
STC-HH70	2 3/8"	1 3/8"	25 - 550 lbs*	700 lbs	1.00 lbs
3101627	STC-HH20 Spindle service part set				
3101589	STC-HH50 Spindle service part set				
3101588	STC-HH70 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (closed)	Height of handle (open)	Height of extension arm	Height of spindle, cpl.	Height of base	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Width of elongated hole	Diameter of hole
	L1	L2	L3	L4	L5	L6	L7	L8	H1	H2	H3	H5	B1	B2	B3	B4	Lo1	Lo2	Lo3	Lo4	Ø
STC-HH20	6.57"	1.77"	0.79"	0.63"	3.27"	1.77"	1.38"	1.81"	1.73"	5.59"	0.39"	1.65"	0.98"	0.39"	0.24"	0.79"	1.02"	0.51"	1.10"	1.02-1.25"	0.22"
STC-HH50	8.54"	3.03"	1.57"	0.91"	4.45"	2.09"	1.50"	2.83"	1.85"	6.22"	0.55"	1.97"	1.06"	0.51"	0.31"	1.26"	1.00"	1.00"	1.50"	1.30-1.89"	0.26"
STC-HH70	8.54"	3.03"	1.57"	0.91"	4.45"	2.09"	1.50"	2.83"	2.52"	6.89"	0.55"	2.68"	1.73"	0.51"	0.31"	1.26"	1.00"	1.00"	1.50"	1.30-1.89"	0.26"

**C Horizontal toggle with open arm and vertical base plate**

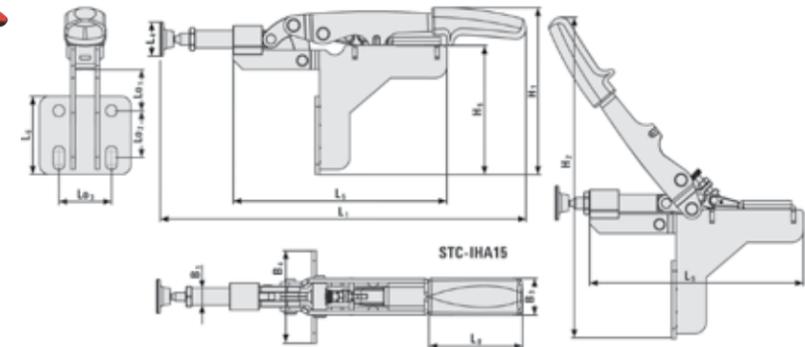


	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-HV20	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.45 lbs
3101627	STC-HV20 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (closed)	Height of handle (open)	Height of extension arm	Height of spindle, cpl.	Height of base	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Width of elongated hole	Diameter of hole	
	L1	L2	L3	L4	L5	L6	L7	L8	H1	H2	H3	H5	B1	B2	B3	B4	Lo1	Lo2	Lo3	Lo4	Ø	
STC-HV20	6.57"	1.77"	0.79"	0.63"	3.27"	1.50"	1.81"	2.56"	6.38"	0.39"	1.65"	1.77"	0.39"	0.24"	0.79"	0.71"	0.39-0.51"	1.02"	0.51"	1.10"	1.06-1.25"	0.22"

\* Variable and dependent on spindle settings, pressure screw setting, force applied etc. Some small spindle adjustments may be required to achieve maximum clamping opening.

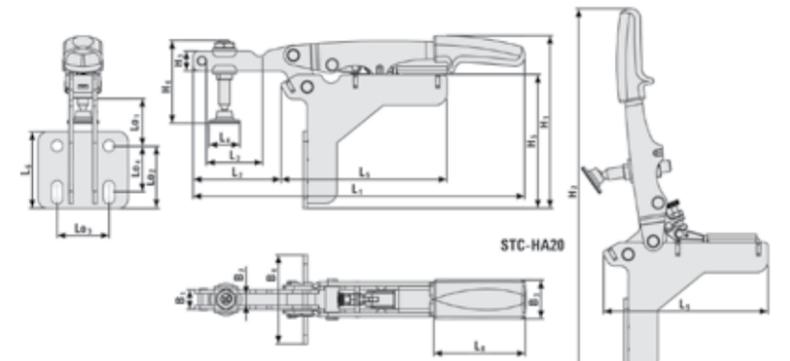
**D Inline toggle with angled base plate**



	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-IHA15	3/8"	5/16"	25 - 250 lbs*	450 lbs	0.48 lbs
3101627	STC-IHA15 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (closed)	Height of handle (open)	Height of extension arm	Height of spindle, cpl.	Height of base	Height to spindle centre	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Diameter of hole	
	L1	L2	L3	L4	L5	L6	L7	H1	H2	H3	H4	H5	H6	B1	B2	B3	B4	Lo1	Lo2	Lo3	Ø	
STC-IHA15	7.13"	1.77"	0.79"	0.63"	4.13"	1.496"	1.81"	3.19"	5.87"	0.39"	1.65"	2.60"	0.39"	0.24"	0.79"	1.77"	0.39-1.18"	0.79-1.02"	1.02"	1.10"	1.06-1.25"	0.22"

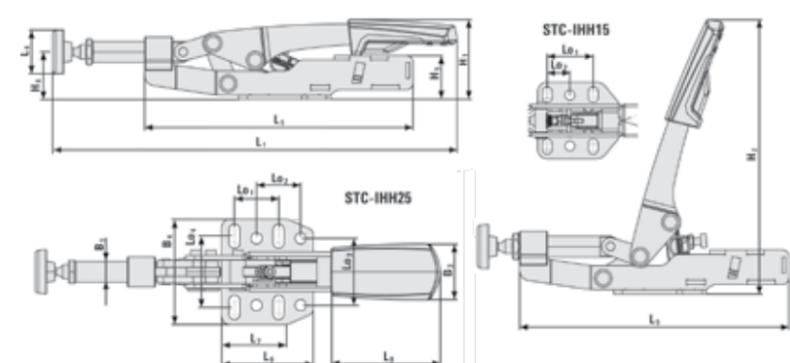
**E Horizontal toggle with open arm and angled base plate**



	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-HA20	13/16"	3/4"	25 - 250 lbs*	450 lbs	0.48 lbs
3101627	STC-HA20 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (closed)	Height of handle (open)	Height of extension arm	Height of spindle, cpl.	Height of base	Height to spindle centre	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Width of elongated hole	Diameter of hole
	L1	L2	L3	L4	L5	L6	L7	H1	H2	H3	H4	H5	H6	B1	B2	B3	B4	Lo1	Lo2	Lo3	Lo4	Ø
STC-HA20	6.57"	1.77"	0.79"	0.63"	3.27"	1.50"	1.81"	3.35"	7.13"	0.39"	1.65"	2.60"	0.39"	0.24"	0.79"	1.77"	0.39-1.18"	0.79-1.02"	1.02"	1.10"	1.06-1.25"	0.22"

**F Inline toggle with flanged base plate**



	Clamping Capacity	Automatic Adjust	Nominal Clamping Force Range	Holding Capacity	Approx. Weight
STC-IHH15	3/8"	5/16"	25 - 250 lbs*	450 lbs	0.41 lbs
STC-IHH25	5/8"	1/2"	25 - 250 lbs*	700 lbs	0.88 lbs
3101627	STC-IHH15 Spindle service part set				
3101589	STC-IHH25 Spindle service part set				

	Total Length	Length of extension arm	Spindle adjustment range	Pressure plate diameter	Length of base plate 1	Length of base plate 2	Length of 2-comp handle	Height of handle (closed)	Height of handle (open)	Height of extension arm	Height of spindle, cpl.	Height of base	Height to spindle centre	Width of extension arm (external)	Width of extension arm (internal)	Width of 2-comp. handle	Width of base plate	Length of hole spacing 1	Length of hole spacing 2	Length of hole spacing 3	Width of elongated hole	Diameter of hole
	L1	L2	L3	L4	L5	L6	L7	H1	H2	H3	H4	H5	H6	B1	B2	B3	B4	Lo1	Lo2	Lo3	Lo4	Ø
STC-IHH15	7.13"	1.77"	0.79"	0.63"	4.803"	1.693"	1.26"	1.969"	1.417"	4.803"	0.39"	0.98"	0.8504"	0.3346"	1.024"	1.89"	1.02"	0.51"	1.10"	1.063-1.25"	0.22"	
STC-IHH25	9.17"	1.77"	0.79"	0.97"	6.06"	2.09"	1.50"	2.87"	1.81"	6.10"	0.39"	0.98"	1.06"	0.47"	1.26"	2.36"	1.00"	1.00"	1.50"	1.30-1.89"	0.26"	

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1001S	7 88502 14141 3	1	46
1200-S8	7 88502 20032 5	10	1
1200-S12	7 88502 20015 8	10	1
1200-S18	7 88502 20016 5	5	1
1200-S24	7 88502 20017 2	5	1
1800-S8	7 88502 20000 4	5	1
1800-S12	7 88502 20001 1	5	1
1800-S18	7 88502 20002 8	5	1
1800-S24	7 88502 20003 5	5	1
1800L12	7 88502 00986 7	5	19
203692	7 88502 20369 2	1	21
203708	7 88502 20370 8	1	21
203715	7 88502 20371 5	1	22
203722	7 88502 20372 2	1	22
2400J-12	7 88502 19032 9	5	5
2400S-8	7 88502 00801 3	5	2
2400S-12	7 88502 00803 7	5	2
2400S-16	7 88502 00807 5	5	2
2400S-20	7 88502 00804 4	1	2
2400S-24	7 88502 00808 2	1	2
2400S-36	7 88502 00809 9	1	2
2400S-48	7 88502 00815 0	1	2
2400S-60	7 88502 00806 8	1	2
3005122	7 88502 00939 3	1	7
3006727	7 88502 20101 8	1	7
3006786	7 88502 20102 5	1	7
3100398	7 88502 00547 0	1	7, 10
3100399	7 88502 00548 7	1	7, 10
3100400	7 88502 00549 4	1	7
3100401	7 88502 00550 0	1	7
3100459	7 88502 00533 3	1	45
3100576	7 88502 20173 5	1	18
3100579	7 88502 00940 9	1	7
3100736	7 88502 00920 1	1	7, 10, 50
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3100953	7 88502 20192 6	1	21
3100954	7 88502 20193 3	1	21
3100998	0 91162 00115 8	1	39
3101179	7 88502 00749 8	1	17
3101180	7 88502 20242 8	1	7, 17
3101182	7 88502 00748 1	1	17

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3101183	7 88502 00751 1	1	7, 17
3101186	7 88502 00747 4	1	17
3101187	7 88502 00746 7	1	17
3101188	7 88502 00750 4	1	7, 17
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3101329	7 88502 20179 7	1	10
3101330	7 88502 20168 1	1	7, 10
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3101521	7 88502 20166 7	1	7
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3101589	7 88502 201148	1	43, 44
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3101627	7 88502 20149 0	1	43, 44
3101685	0 91162 00097 7	1	54
3101686	0 91162 00098 4	1	54
3101731	7 88502 20281 7	1	9
3101732	7 88502 20282 4	1	9
3101733	7 88502 20283 1	1	9
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3101795	7 88502 20469 9	1	7
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3101797	7 88502 20471 2	1	7
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3101801	7 88502 20474 3	1	7
3101802	7 88502 20475 0	1	7
3101803	7 88502 20476 7	1	7
3101804	7 88502 20477 4	1	7
3101839	0 91162 02007 4	1	54
3101840	7 88502 20499 6	1	33
3101882	7 88502 20478 1	1	7
3101958	7 88502 20517 7	1	5
3101959	7 88502 20518 4	1	28, 29
3101960	7 88502 20219 1	1	28
3101961	7 88502 20520 7	1	28
3101962	7 88502 20521 1	1	29
375L	7 88502 14100 0	1	46
376S	7 88502 14101 7	1	46
4102056	7 88502 20171 1	1	39
4102057	7 88502 20172 8	1	40
4102100	7 88502 20170 4	1	39
4800J-20	7 88502 19043 5	1	5
4800S-12	7 88502 00810 5	1	2
4800S-18	7 88502 00818 1	1	2
4800S-24	7 88502 00819 8	1	2
4800S-36	7 88502 00823 5	1	2
4800S-48	7 88502 00813 6	1	2
4800S-60	7 88502 00814 3	1	2
500L	7 88502 14110 9	1	46
501S	7 88502 14111 6	1	46
540 - 2-1/2	7 88502 20054 7	6	52
540 - 3	7 88502 20055 4	6	52
540 - 4	7 88502 20056 1	6	52
540 - 5	7 88502 20061 5	6	52
540 - 6	7 88502 20057 8	6	52
540 - 8	7 88502 20058 5	1	52
540 - 10	7 88502 20059 2	1	52
540 - 12	7 88502 20060 8	1	52
540 - 14	7 88502 20062 2	1	52
625L	7 88502 14120 8	1	46
626S	7 88502 14121 5	1	46
660-S8	7 88502 20012 7	10	1
660-S12	7 88502 20013 4	10	1
660-S18	7 88502 20014 1	10	1
7200S-12	7 88502 00820 4	1	2

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7200S-36	7 88502 00825 9	1	2
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751S	7 88502 14131 4	1	46
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9000002	0 91162 00858 4	1	58
9040001	0 91162 00850 8	1	58
9040002	0 91162 00851 5	1	58
9040003	0 91162 00852 2	1	58
9040004	0 91162 00853 9	1	58
9040005	0 91162 00854 6	1	58
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9045001	0 91162 00855 3	1	58
9050002	0 91162 00841 6	1	58
9050003	0 91162 00842 3	1	58
9050004	0 91162 00843 0	1	58
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9050006	0 91162 00864 5	1	58
9060002	0 91162 00846 1	1	58
9060003	0 91162 00847 8	1	58
9060004	0 91162 00848 5	1	58
9060006	0 91162 00865 2	1	58
9060007	0 91162 00866 9	1	58

<b>A</b>			
A94	7 85401 20128 6	4	66
A9114	7 85401 20004 3	24	66
A9455	7 85401 20016 6	12	66
AV2	0 91162 00139 4	12	55

<b>B</b>			
B-104	7 88502 02064 0	1	51
B-106	7 88502 02065 7	1	51
B-108	7 88502 02066 4	1	51
B-110	7 88502 02067 1	1	51
B-EC3	0 91162 00818 8	3	39
B-HS 2	7 88502 02074 9	1	51
B-HS 3	7 88502 02075 6	1	51
B-HS 4	7 88502 02076 3	1	51
B-HS 6	7 88502 02078 7	1	51

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B-HS 8	7 88502 02079 4	1	51
BC 3/4	7 88502 16055 1	1	62
BC 1	7 88502 16056 8	1	62
BC 1 1/4	7 88502 16057 5	1	62
BC 2	7 88502 16058 2	1	62
BC 3	7 88502 16059 9	1	62
BC 220V	7 88502 16000 1	1	62
BC 440V	7 88502 16010 0	1	62
BC 550V	7 88502 16020 9	1	62
BC on/off	7 88502 16291 3	1	62
BCRB	7 88502 16050 6	1	62
BCS 1	7 88502 16155 8	1	62
BCS 1 1/4	7 88502 16156 5	1	62
BCS 2	7 88502 16157 2	1	62
BCS 3	7 88502 16158 9	1	62
BCS 220	7 88502 16100 8	1	62
BCS 440	7 88502 16110 7	1	62
BCS 550	7 88502 16120 6	1	62
BDMS-1	7 88502 09030 8	1	65
BES8511	7 88502 20355 5	3	21
BES8511-CB	0 91162 00275 9	3	21
BGP-15PC	7 88502 20527 6	1	36
BH20-MFT-SET	7 88502 20565 8	16	41
BH0211	7 88502 20508 5	1	60
BH3811	7 88502 20507 8	1	60
BH3814	7 88502 20512 2	1	62
BH11414	7 88502 20510 8	1	62
BH131611	7 88502 20506 1	1	60
BH234214	7 88502 20511 5	1	62
BH23811	7 88502 20509 2	1	60
BPC-H12	0 91162 00942 0	4	26
BPC-H12-PADS	7 88502 20346 3	1	26
BPC-H34	0 91162 00943 7	4	26
BPC-H34-PADS	7 88502 20347 0	1	26
BSG21-14	7 88502 20236 7	1	45
BTB20	7 88502 00561 6	4	17
BTB-GSCC-16PC	7 88502 20526 9	1	36
BV-CO30	0 91162 00836 2	1	58
BV-DF4SB	7 88502 20146 9	1	56
BV-DF5SB	7 88502 20147 6	1	56
BV-DF6SB	7 88502 20148 3	1	56
BV-DF8SB	7 88502 20235 0	1	56

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BV-DP40	0 91162 00837 9	1	58
BV-HD40	0 91162 00831 7	1	57
BV-HD60	0 91162 00832 4	1	57
BV-HW45	0 91162 00834 8	1	57
BV-MPV5	0 91162 00833 1	1	57
BV-NVJ	0 91162 00839 3	5	58
BV-VB	0 91162 00835 5	4	58

<b>C</b>			
CDF402	7 88502 01460 1	6	52
CDF402CHV	7 88502 01497 7	6	52
CDF403	7 88502 01461 8	6	52
CDF403CHV	7 88502 01498 4	6	52
CDF404	7 88502 01462 5	6	52
CDF404CHV	7 88502 01499 1	6	52
CDF406	7 88502 01463 2	6	52
CDF406CHV	7 88502 01501 1	6	52
CDF408	7 88502 01464 9	6	52
CDF408CHV	7 88502 01502 8	6	52
CDF410	7 88502 01465 6	1	52
CDF410CHV	7 88502 01503 5	1	52
CDF412	7 88502 01466 3	1	52
CDF412CHV	7 88502 01504 2	1	52
CDS24-10WP	7 88502 00952 2	1	17
CDS24-12WP	7 88502 00953 9	1	17
CDS24-20WP	7 88502 00954 6	1	17
CL24	7 88502 20110 0	5	6
CLSSHOE	7 88502 00830 3	1	6
CM10	0 91162 00026 7	24	53
CM15	0 91162 00028 1	24	53
CM20	0 91162 00029 8	16	53
CM22	0 91162 00030 4	18	53
CM25	0 91162 00031 1	12	53
CM30	0 9116		

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D123S-SB	7 88502 01123 5	5	70
D15A-BE	7 88502 01131 0	10	69
D15AL-BE	7 88502 01132 7	10	69
D15S-BE	7 88502 01133 4	10	69
D15-SET	7 8850201136 5	1	69
D16	7 88502 01174 7	5	69
D16L	7 88502 01175 4	5	69
D16S	7 88502 01173 0	5	69
D22A	7 88502 01111 2	5	70
D27AH-BE	7 88502 01151 8	5	70
D27AHL-BE	7 88502 01150 1	5	70
D29ASS-2	7 88502 01169 3	5	70
D29ASSL-2	7 88502 01170 9	5	70
D39ASS-SB	7 88502 20334 0	5	68
D39ASSL-SB	7 88502 20336 4	5	68
D47	7 88502 01103 7	15	71
D48	7 88502 01104 4	10	71
D48A	0 91162 01100 3	12	71
D49	7 88502 01105 1	10	71
D50	7 88502 01108 2	10	72
D51A	7 88502 00046 8	5	72
D-BKAH	0 91162 009536	12	74
D-BKPH	0 91162 009543	12	73
DBKPHSET	0 91162 00977 2	8	73
D-BKWH	0 91162 009550	12	74
DHBC-12	0 91162 00930 7	4	36
DHBC-24	0 91162 00931 4	4	36
DHBC-36	0 91162 00932 1	4	36
DHCC-4	0 91162 00933 8	6	53
DHCC-6	0 91162 00934 5	6	53
DT2400-12	7 88502 00816 7	1	6
DT2400-24	7 88502 00817 4	1	6
DUO16-8	0 91162 00044 1	6	30
DUO30-8	0 91162 00045 8	6	30
DUO45-8	0 91162 00046 5	6	30
DUO65-8	0 91162 00047 2	6	30

Catalog number	UPC	Order qty.	Page no.
<b>E</b>			
EBH201-120	7 88502 20353 5	1	61
EBH201-240	7 88502 20354 2	1	61
EBH203	7 88502 20355 9	1	61
EBH2412	7 88502 20352 8	1	61
EHKLO6	0 91162 00237 7	4	28
EHKL12	0 91162 00238 4	4	28
EHKL18	0 91162 00252 0	4	28
EHKL24	0 91162 00239 1	4	28
EHKL36	0 91162 00240 7	4	28
EHKM06	0 91162 00235 3	4	28
EHKM06-2PK	0 91162 00271 1	4	28
EHKM12	0 91162 00236 0	4	28
EHKM12-2PK	0 91162 00272 8	4	28
EHKMICRO	0 91162 00234 6	6	28
EHKMICRO-2PK	0 91162 00270 4	4	28
EHKXLO6	0 91162 00246 9	4	28
EHKXL12	0 91162 00241 4	4	28
EHKXL18	0 91162 00253 7	4	28
EHKXL24	0 91162 00242 1	4	28
EHKXL36	0 91162 00243 8	4	28
EHKXL50	0 91162 00254 4	4	28
EHKL360-06	7 88502 20567 2	6	27
EHKL360-12	7 88502 20568 9	6	27
EHKL360-18	7 88502 20569 6	6	27
EHKL360-24	7 88502 20570 2	6	27
EHKL360-36	7 88502 20575 7	6	27
EHKL360-12-SET	7 88502 20576 4	6	27
EKT-55	0 91162 00679 5	6	39
EZ15-6	7 88502 20286 2	10	30
EZ30-6	7 88502 20287 9	10	30
EZR-SET	7 88502 20500 9	8	29
EZS15-8	7 88502 20021 9	6	30
EZS30-8	7 88502 20022 6	6	30
EZS45-8	7 88502 20023 3	6	30
EZS60-8	7 88502 20024 0	6	30
EZS90-8	7 88502 20053 0	6	30
<b>F</b>			
FC24-8	7 88502 00990 4	5	45

Catalog number	UPC	Order qty.	Page no.
<b>G</b>			
GCS-CB	7 88502 20343 2	1	63
GCS-NCB	7 88502 20342 5	1	63
GK15	7 88502 20442 2	6	33
GK30	7 88502 20443 9	4	33
GK45	7 88502 20444 6	6	33
GK60	7 88502 20445 3	4	33
GS12-8K	7 88502 20090 5	10	4
GS16-12K	7 88502 20091 2	10	4
GS16K	7 88502 20070 7	10	4
GS20K	7 88502 20071 4	10	4
GS25K	7 88502 20072 1	10	4
GS30K	7 88502 20073 8	10	4
GS60K	7 88502 20075 2	5	4
GSCC2.5-PADS	7 88502 20421 7	1	35, 36
GSCC2.506	0 91162 00959 8	4	35
GSCC2.512	0 91162 00960 4	4	35
GSCC2.518	0 91162 00961 1	6	35
GSCC2.524	0 91162 00962 8	4	35
GSCC2.530	0 91162 00963 5	6	35
GSCC2.536	0 91162 00964 2	4	35
GSCC3.5-PADS	7 88502 20422 4	1	35
GSCC3.506+2K	0 91162 00156 1	4	35
GSCC3.512+2K	0 91162 00157 8	4	35
GSCC3.518+2K	0 91162 00160 8	4	35
GSCC3.524+2K	0 91162 00158 5	4	35
GSCC3.530+2K	7 88502 20357 9	4	35
GSCC3.536+2K	0 91162 00159 2	4	35
GSCC4PK-C	7 88502 20481 1	6	36
GSCC5.012	0 91162 00972 7	6	35
GSCC5.018	0 91162 00973 4	6	35
GSCC5.024	0 91162 00974 1	6	35
GSH12	7 88502 20225 1	10	19
GSH20	7 88502 20227 5	10	19
GSH30	7 88502 20229 9	10	19
GSH50	7 88502 20231 2	5	19
GSL30	7 88502 20078 3	5	4
GSL60	7 88502 20079 0	5	4
GSM20	7 88502 20089 9	5	4
GSM25	7 88502 20080 6	5	4

Catalog number	UPC	Order qty.	Page no.
GSM30	7 88502 20081 3	5	4
GSM40	7 88502 20082 0	5	4
GSM50	7 88502 20083 7	5	4
GSM60	7 88502 20084 4	5	4
GSV300M	7 88502 20163 6	1	8
GTR12	7 88502 20268 8	10	42
GTR16B6	7 88502 20269 5	10	42
GTR16S6H	7 88502 20270 1	10	42
GTR30B6	7 88502 20271 8	10	42
GZ25PH	7 88502 20501 6	10	5
GZ30-12PH	7 88502 20502 3	10	5
GZ40-12PH	7 88502 20503 0	10	5
GZ50-12PH	7 88502 20504 7	10	5
GZ60-12PH	7 88502 20505 4	5	5
<b>H</b>			
HS-6	0 91162 00813 3	24	40
HS-8	0 91162 00814 0	12	40
HS-12	0 91162 00815 7	3	40
<b>I</b>			
IBEAM24	7 88502 203 487	2	22
IBEAM30	7 88502 203 562	2	22
IBEAM36	7 88502 203 494	2	22
IBEAM48	7 88502 203 500	2	22
IBEAM60	7 88502 203 517	2	22
IBEAM72	7 88502 203 524	2	22
IBEAM84	7 88502 203 531	2	22
IBEAM96	7 88502 203 548	2	22
<b>J</b>			
J18-8	7 88502 19030 5	10	5
JM-750	7 88502 18800 5	1	66
JM-1000	7 88502 18810 4	1	66
<b>K</b>			
KBX20	0 91162 00810 2	12	13
KF2	0 91162 00104 2	10	39
KF4	0 91162 00105 9	5	39
KFP	0 91162 00107 3	2	40
KLI20-MFT-SET	7 88502 20564 1	10	42

Catalog number	UPC	Order qty.	Page no.
KLI3.004	7 88502 20569 6	6	20
KLI3.008	7 88502 20570 2	6	20
KLI3.012	7 88502 20575 7	6	20
KLI3.016	7 88502 20131 5	10	20
KP	0 91162 00665 8	1	13
KR-AS	0 91162 00642 9	1	13
KR-JP	0 91162 00639 9	1	13
KRE-EC	7 88502 20431 6	1	13
KRE-J2K	7 88502 20430 9	1	13
KRE-RPP	7 88502 20432 3	1	13
KRE-VO	7 88502 20429 3	1	13
KRE3512	7 88502 20373 9	2	11
KRE3518	7 88502 20418 7	2	11
KRE3524	7 88502 20374 6	2	11
KRE3531	7 88502 20375 3	2	11
KRE3540	7 88502 20376 0	2	11
KRE3550	7 88502 20377 7	2	11
KRE3560	7 88502 20378 4	2	11
KRE3582	7 88502 20379 1	2	11
KRE3598	7 88502 20380 7	2	11
KREK2440	7 88502 20425 5	1	13
KREK2450	7 88502 20426 2	1	13
KREV40	7 88502 20381 4	2	12
KREV60	7 88502 20382 1	2	12
KREX2440	7 88502 20427 9	1	13
KREX2450	7 88502 20428 6	1	13
KRJR-12	0 91162 00140 0	2	14
KRJR-18	0 91162 00141 7	2	14
KRJR-24	0 91162 00142 4	2	14
KRJR-36	0 91162 00143 1	2	14
KRJR-50	0 91162 00144 8	2	14
KT5-1CP	0 91162 00675 7	1	39
KT5-2	0 91162 00676 4	1	39
<b>L</b>			
LC4	7 88502 20051 6	10	19
LC8	7 88502 20004 2	10	19
LC12	7 88502 20006 6	10	19
LC20	7 88502 20007 3	1	19
LC31	7 88502 20130 8	1	19
LHS10	0 91162 00817 1	3	40

Catalog number	UPC	Order qty.	Page no.
LM2.004	0 91162 01300 7	12	15
LM2.006	0 91162 01301 4	10	15
LM2.008	0 91162 01302 1	10	15
LM2.012	0 91162 01303 8	10	15
LMU2.004	0 91162 01324 3	24	15
LMU2.006	0 91162 01325 0	24	15
LMU2.008	0 91162 01326 7	24	15
<b>M</b>			
MGC-1	7 88502 09050 6	4	65
MGC-2	7 88502 09060 5	4	65
MMS-4	7 88502 00998 0	10	3
MMS-8	7 88502 00999 7	6	3
MMS-12	7 88502 00996 6	10	3
MP-PV/PVH/SVH	7 88502 20332 6	1	60
MPU-1	7 88502 09088 9	1	65
MS-1	7 88502 09082 7	1	65
MSP-24	7 88502 09080 3	1	65
MW-1	7 88502 09070 4	1	65
<b>O</b>			
OPT4	7 85401 40128 0	4	66
OPT455	7 85401 40016 0	12	66
<b>P</b>			
PC12-2	7 88502 20288 6	4	25
PC12-2-4PK	7 88502 20523 8	1	25
PC12-2-PADS	7 88502 20344 9	1	25
PC34-2	7 88502 20289 3	4	25
PC34-2-4PK	7 88502 20524 5	1	25
PC34-2-PADS	7 88502 20345 6	1	25
PC-34DR	0 91162 00039 7	12	25
PC-34DR-4PK	7 88502 20525 2	1	25
PC34-DR-PADS	7 88502 203 586	1	25
PG12	0 91162 02101 9	6	30
PG24	0 91162 02102 6	6	30
PS55	0 91162 02020 3	1	54
PS130	0 91162 00099 1	1	54



Catalog number      UPC      Order qty.      Page no.

PV ¼	7 88502 20319 7	1	60
PV ⅝	7 88502 20320 3	1	60
PV ⅞	7 88502 20321 0	1	60
PV 1 ⅛	7 88502 20322 7	1	60
PV 1 ¼	7 88502 20323 4	1	60
PV2412	7 88502 20316 6	1	57
PVH ¼	7 88502 20324 1	1	60
PVH ⅝	7 88502 20326 5	1	60
PVH ⅞	7 88502 20327 2	1	60
PVH 1 ⅛	7 88502 20328 9	1	60

## Q

QRCC3	0 91162 00944 4	6	53
QRCC4	0 91162 00945 1	6	53
QRCC6	0 91162 00952 9	6	53

## R

RES01	0 91162 00255 1	6	28
RES01-QP	70091162002550	1	28
RES4PK	0 91162 00261 2	6	28
RES4PK-QP	70091162002611	1	28
RSC-8	7 88502 00700 9	10	6
RSC-12	7 88502 00701 6	2	6
RSC-18	7 88502 00702 3	5	6
RSC-24	7 88502 00703 0	5	6
RT4	7 85401 30128 3	4	66
RT114	7 85401 30004 0	24	66
RT455	7 85401 30016 3	12	66

## S

S-10	0 91162 05501 4	6	40
SBH-301	7 88502 20491 0	1	59
SBH-302	7 88502 20492 7	1	59
SBH-303	7 88502 20493 4	1	59
SBH-304	7 88502 20582 5	1	59
SBH-305	7 88502 20583 2	1	60

Catalog number      UPC      Order qty.      Page no.

SC ¾	7 88502 16256 2	1	62
SC 1 ¼	7 88502 16257 9	1	62
SC 2	7 88502 16258 6	1	62
SC 110V	7 88502 16200 5	1	62
SC on/off	7 88502 16290 6	1	62
SCRB	7 88502 16250 0	1	62
SG4	0 91162 05200 6	10	18
SG8	0 91162 05201 3	10	18
SG5-DR	7 88502 05213 9	10	18
SG24-PC	7 88502 05216 0	10	63
SGL-8	7 88502 29470 6	5	3
SGL-12	7 88502 29474 4	5	3
SGL-18	7 88502 29478 2	5	3
SGL-24	7 88502 29480 5	5	3
SLV40M	7 88502 20251 0	5	9
SLV100M	7 88502 20160 5	1	9
SLV150M	7 88502 20161 2	1	9
SLV200M	7 88502 20162 9	1	9
SQ-4	7 88502 01350 5	10	4
SQ-8	7 88502 01360 4	5	4
SQ-12	7 88502 01370 3	5	4
SQ-16	7 88502 01371 0	5	4
SQ-20	7 88502 01375 8	1	4
SQ-24	7 88502 01372 7	1	4
STB-12	7 88502 19060 2	1	4
STB-18	7 88502 19062 6	1	4
STB-24	7 88502 19061 9	1	4
STB-36	7 88502 19066 4	1	4
STC-HA20	7 88502 20143 8	6	44
STC-HH20	0 91162 14003 1	5	44
STC-HH50	0 91162 14000 0	5	44
STC-HH70	0 91162 14001 7	5	44
STC-HV20	7 88502 20142 1	6	44
STC-IHA15	7 88502 20145 2	6	43
STC-IHH15	0 91162 14006 2	5	43
STC-IHH25	0 91162 14002 4	5	43
STC-SET-T20	7 88502 20433 0	1	42
STC-VH20	7 88502 20233 6	6	43

Catalog number      UPC      Order qty.      Page no.

STC-VH50	7 88502 20234 3	6	43
STE98	7 88502 20542 9	2	37
STE118	7 88502 20543 6	2	37
STE145	7 88502 20544 3	2	37
STE-DS6	7 88502 20577 1	20	38
STE-SP14	7 88502 20579 5	20	38
STE-TRIPOD	7 88502 20578 8	10	38
SVH ⅞	7 88502 20329 6	1	60
SVH 1 ⅛	7 88502 20330 2	1	60
SVH 2 ⅝	7 88502 20331 9	1	60
SVH 2 ¾	7 88502 20440 8	1	60
SVH 3 ⅞	7 88502 20441 5	1	60
SVH400	0 91162 02012 8	1	55
SVH400XL	0 91162 02014 2	1	55
SVH7931	7 88502 20437 8	1	58
SVH7931M	7 88502 20447 7	1	58

## T

TC4.008	0 91162 00777 8	10	16
TC4.512	0 91162 00780 8	10	16
TC5.512	0 91162 00783 9	10	16
TC7.016	0 91162 00785 3	5	16
TG4.008+2K	0 91162 00906 2	10	16
TG4.012+2K	0 91162 00907 9	10	16
TG4.016+2K	0 91162 00908 6	10	16
TG4.024+2K	0 91162 00909 3	10	16
TG4.512+2K	0 91162 00910 9	10	16
TG4.518+2K	0 91162 00911 6	10	16
TG4.524+2K	0 91162 00912 3	5	16
TG4.530+2K	0 91162 00913 0	1	16
TG4.540+2K	0 91162 00914 7	1	16
TG5.512+2K	0 91162 00915 4	10	16
TG5.518+2K	0 91162 00916 1	5	16
TG5.524+2K	0 91162 00917 8	5	16
TG7.016+2K	0 91162 00920 8	5	16
TG7.024+2K	0 91162 00921 5	1	16
TG7.048+2K	0 91162 00924 6	1	16
TGC2.506	7 88502 20571 9	4	34

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TGC2.512	7 88502 20572 6	4	34
TGC2.524	7 88502 20573 3	4	34
TGC2.536	7 88502 20574 0	4	34
TGJ2.506	0 91162 00601 6	10	15
TGJ2.506+2K	0 91162 00900 0	10	16
TGJ2.512	0 91162 00602 3	10	15
TGJ2.512+2K	0 91162 00901 7	10	16
TGJ2.518	0 91162 00603 0	10	15
TGJ2.518+2K	0 91162 00902 4	10	16
TGJ2.524	0 91162 00604 7	10	15
TGJ2.524+2K	0 91162 00903 1	10	16
TGJ2.530	0 91162 00605 4	10	15
TGJ2.530+2K	0 91162 00904 8	10	16
TGJ2.536	0 91162 00606 1	10	15
TGJ2.536+2K	0 91162 00905 5	10	16
TGK4.516+2K	0 91162 00925 3	5	16
TGK4.524+2K	0 91162 00926 0	1	16
TGK4.540+2K	0 91162 00927 7	1	16
TGK4.550+2K	0 91162 00928 4	1	16
TGK4.579+2K	0 91162 00929 1	1	16
TGRC80S14	7 88502 20365 4	5	16
TGRC100S14	7 88502 20363 0	5	16
TGRC150S14	7 88502 20364 7	1	16
TK-6	0 91162 05502 1	1 13,24,40	
TP-1K	7 88502 20248 0	10	17
TW16-20-10-2K	7 88502 20276 3	1	47
TW16-20-10H	7 88502 20272 5	1	47
TW16-20-10K	7 88502 20274 9	1	47
TW16A-STC	7 88502 20280 0	1	50
TW16VAD	7 88502 20279 4	1	50
TW28-30-12-2K	7 88502 20211 4	1	48
TW28-30-14-2K	7 88502 20212 1	1	48
TW28-30-12H	7 88502 20215 2	1	48
TW28-30-14H	7 88502 20216 9	1	48
TW28-30-12K	7 88502 20213 8	1	48
TW28-30-14K	7 88502 20214 5	1	48
TW28A-STC	7 88502 20222 0	1	50
TW28GRS30-12	7 88502 20210 7	1	50

Catalog number      UPC      Order qty.      Page no.

TW28VAD	7 88502 20220 6	1	50
TWM28-30-12	7 88502 20209 1	1	49
TWV16-20-15-2K	7 88502 20277 0	1	49
TWV16-20-15H	7 88502 20273 2	1	49
TWV16-20-15K	7 88502 20275 6	1	49
TWV28-30-17-2K	7 88502 20217 6	1	49
TWV28-30-17H	7 88502 20219 0	1	49
TWV28-30-17K	7 88502 20218 3	1	49

## U

UK3.006	0 91162 00668 9	6	14
UK3.012	0 91162 00669 6	6	14
UK3.024	0 91162 00671 9	6	14

## V

VAC-6	0 91162 00570 5	1	23
VAD	7 88502 00730 6	1	7, 10
VAS-23+2K	0 91162 00155 4	2	23
VAS-23+2K-CB	0 91162 00273 5	2	23
VAS400	0 91162 00071 7	3	23
VAS400-CB	0 91162 00274 2	3	23

## W

WMS-1	7 88502 09000 1	10	64
WMS-3	7 88502 09020 9	15	64
WMS-4	7 88502 09025 4	6	64
WMS-5	7 88502 09027 8	10	64
WMS-6	7 88502 00028 4	20	64
WMS-7	7 88502 00029 1	15	64
WNS20-MFT-SET	7 88502 20566 5	8	41
WS-1	0 91162 00040 3	2	24
WS-3+2K	0 91162 00154 7	3	24
WS-3+2K-CB	0 91162 00276 6	3	24
WS-6	0 91162 00502 6	4	24
WSM-9	7 88502 00840 2	1	8
WSM-12	7 88502 00841 9	1	8

Catalog number      UPC      Order qty.      Page no.

<b>X</b>			
XC2AC	0 91162 00050 2	75	32
XC5AC	0 91162 00052 6	20	32
XC7AC	0 91162 00053 3	10	32
XCL2	0 91162 00068 7	12	32
XCL5	0 91162 00070 0	8	32
XCRG2	0 91162 00198 1	6	32
XCRG4	0 91162 00199 8	4	32
XM3	0 91162 01001 3	48	32
XM3-B	0 91162 01017 4	48	32
XM3-NPT	0 11962 01013 6	48	32
XM5	0 91162 01002 0	24	32
XM5-B	0 91162 01018 1	24	32
XM5-NPT	0 11962 01014 3	24	32
XM7	0 91162 01003 7	10	32
XM7-B	0 91162 01019 8	8	32
XM7-NPT	0 91162 01015 0	8	32
XM10	0 91162 01004 4	12	32
XM10-NPT	7 88502 20359 3	8	32
XV5-100	0 91162 00049 6	6	31
XV5-170	0 91162 00073 1	12	31



## 1 BESSEY General Cautions & Warnings

**PRICING:** Retail prices of our products can change at any time as they are impacted by a wide range of business factors (including transportation, staffing, local /regional taxes and other overhead expenses). Your distributor incurs these expenses in doing business in your community.

**PRODUCT INFORMATION:** BESSEY® Tools North America reserves the right to alter technical and physical specifications at any time. Some product specifications may vary from region to region to meet the requirements of the international marketplace. Errors and omissions excepted, BESSEY believes that to the best of its knowledge the product illustrations and descriptions provided in the current BESSEY catalog are accurate. However, such descriptions and illustrations are for the sole purpose of identification, and do not express or imply any warranty or condition that the products are merchantable or fit for a particular purpose or that the products will necessarily conform to the illustrations or descriptions. Our images include application shots which may include accessories and products not included with the product listed. The customer is solely responsible for reliance on, or use of, any information, and for the use or application of any product. BESSEY expressly disclaims any liability for direct, indirect, consequential or incidental damages in all events. In addition, all claims for damages, losses and causes of action shall be limited to the purchase price paid for the products in question. Note: "Clamping Force" or "Load Limit" is an estimation (nominal info.)

**CAUTION:** Clamping tools are not suitable for lifting, pulling or transporting. Improper use may lead to personal injuries or material damages. Clamping tools should only be clamped manually and without the use of any auxiliary tools or other devices. Please also see website for further information. Unless otherwise noted, clamping force ratings are generally presented as nominal figures for use in everyday situations and do not represent clamping force, nor should they be construed as precise figures. Always follow prescribed safety procedures when using BESSEY products. BESSEY recommends following all reasonable precautions to ensure your own personal safety (e.g. eye, head, ear, hand protections).

### CAUTION: Cutting Technology and Electrical Devices

Always wear appropriate protection including goggles and gloves while working. Sheared parts may injure workers and bystanders. Disconnect the power supply while working on electrical devices to avoid the risk of electric shock. Always ensure the cutting direction while using snips, knives and cutters is away from your body. Only use original replacement parts whenever required. Tools should only be used manually without using any auxiliary tools. Improper use may lead to personal injuries, material damages, personal injuries or even death. Please also see website for further information. Always follow prescribed safety procedures when using BESSEY products. BESSEY recommends following all reasonable precautions to ensure your own personal safety (e.g. eye, head, ear, hand protections).

## 2 BESSEY Terms and Conditions - Distributor

**PRICING:** All prices, sizes and product specifications are subject to change without notice. Orders accepted only at price in effect at date of shipment.

**QUOTATIONS:** Quotations expire thirty days from date issued unless otherwise specified in writing.

**MINIMUM ORDER DOLLAR VALUE:** Minimum may be applied for finished goods and service parts. A service charge may be applied at the discretion of BESSEY Tools.

**FREIGHT TERMS:** All prices are F.O.B. (BESSEY). Prepaid shipping is based on minimum invoice values and, are subject to change without notice. Please contact BESSEY Tools North America for this information. All prepaid orders are shipped by ground transportation and using a provider of BESSEY's choice. If customers request another carrier, or another method of delivery, they must provide their own billing information in advance. Shipping errors must be reported within 10 days of product receipt.

**TERMS OF PAYMENT:** All orders are subject to BESSEY's credit approval and are due and payable thirty days (net) from the shipment date. Past due accounts are subject to interest at 1.5% per month (18% per annum).

## 3 BESSEY Tools North America Warranty Policy

BESSEY brand clamping products are warranted under a Limited Lifetime program. We warranty that the products will be free from defects in material and workmanship for the life of the tool or we will replace, refund or repair it. This warranty does not cover any damage caused by abuse, misuse, improper handling, negligence, alteration or normal wear and tear. Other tools including but not limited to snips, c-clamps, some specialty clamps, magnets, bearing heaters and pyrometers are guaranteed for 1 year.

BESSEY reserves the right to refuse either a repair or a replacement. BESSEY will, at its sole discretion, define if a product submitted for warranty evaluation is eligible for a warranty return and then, if eligible, offer to repair, refund or replace defective product.

BESSEY Tools North America makes no other warranties, express or implied, with respect to the tools or their suitability for specific applications. BESSEY Tools North America neither assumes, nor authorizes any person to assume for it, any other warranty, or obligation express or implied.

This warranty gives you specific legal rights. Please note: you may also have other rights, which could vary depending upon state, federal and provincial law.

## 4 BESSEY Return Procedures

**RETURN GOODS** – Purchased direct from a Tool Distributor: Please initiate returns of any sort with the distributor where the tool was purchased.

**RETURN GOODS** – Products purchased directly from BESSEY which are returned for credit (only permitted if incorrectly shipped or if the product is found to be defective upon receipt), warranty or repair will not be accepted unless permission has previously been received in writing from our office. Please contact BESSEY at [info@besseytools.com](mailto:info@besseytools.com) to initiate a return. You may be asked for invoice numbers, packing slips or proof of delivery; please have this information ready.

Returned goods are subject to the following conditions:

1. Incoming transportation charges, if not prepaid, will be deducted from credit memorandum.
2. All material returned must be found by BESSEY, upon arrival, to be in first class saleable condition. If not, the cost of putting it in such condition will be deducted from any credit memorandum.
3. A restocking charge of 20% plus an additional 2% per each month elapsed since date of purchase, of the original invoice cost, will be deducted from any credit memorandum.
4. Products returned must be current products in the BESSEY product offering.

## 5 Calprop Statement (North America)

Proposition 65 (formally titled "The Safe Drinking Water and Toxic Enforcement Act of 1986") is a California law that has been in effect since 1986 to promote clean drinking water and keep toxic substances that cause cancer and birth defects out of consumer products. It is administered by Cal/EPA's California Office of Environmental Health Hazard Assessment (OEHHA). Proposition 65 regulates substances listed by California as causing cancer or birth defects or other reproductive harm in two ways. The first regulatory arm of Proposition 65 prohibits businesses from knowingly discharging listed substances into drinking water sources, or onto land where the substances can pass into drinking water sources. The second regulatory arm of Proposition 65 prohibits businesses from knowingly exposing individuals to listed substances without providing a clear and reasonable warning.

BESSEY® branded products do not, to the best of our knowledge, expose individuals to harmful substances as listed by the Cal Prop 65 Legislation.

## 6 BESSEY History of James Morton

In 1985, BESSEY & Sohn appointed James Morton and American Clamping as exclusive distributor in North America. After nearly 20 years of successful business in North America the distributorship was purchased in 2003 by BESSEY replacing the James Morton Inc. and American Clamping Corporation with a strategic BESSEY operation.

## We are connected

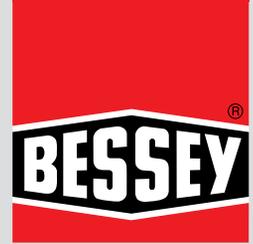
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**NEW**



**EHKL  
360**



## EHKL360

**Trigger clamps, one-hand bar clamps with 360° rotating handle**  
The patent-pending mechanism allows the adjustable handle to rotate 360° around the rail to optimize ergonomics and versatility.

Find on page 27

## TGC series

**Clutch style bar clamps (enhanced)**  
With an enhanced shape and robust casting, the new TGC series clamps are 15% stronger than standard industry clutch style clamps.

Find on page 34



**Swivelling ceiling support accessory, STE-SP14**

Find on page 38



**Horizontal table clamp fixture, WNS20-MFT-SET**

Find on page 41



**Support Stand, STE-TRIPOD**

Find on page 38



**Table bench dog assembly, BH20-MFT-SET**

Find on page 41



**Ceiling Support Accessory, STE-DS6**

Find on page 38



**Table clamp with ratcheting lever, KL120-MFT-SET**

Find on page 42

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